



**Technical Specification for
Brassard, Royal Military Police (RMP)
Brassard, Cadets CCF (Army Sections) and ACF (Army)
Brassard, Cadets CCF (RAF Sections) and ATC (RAF)
Brassard, Desert DPM
Brassard, Germany Guard Service (GGS)**

Defence Clothing

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PREFACETABLE 1 – PRODUCT LIST

Item Name	ARMLETS Various		
Development File No	D/DCTA/P2659(ST)		
Product Support File No.	D/DCTA/599/02(QPS)		
NATO Stock Nos	CUSTOMER	COLOUR	Patt. Nos.
8455-99-977-8433	Royal Military Police	DPM Woodland	22235
8455-99-132-2936	Army Cadets CCF & ACF	Olive Drab	20500
8455-99-137-6123	RAF Cadets CCF & ATC	Blue/ Grey	35/R/177 3
8455-99-127-3237	Army	DPM Desert	29435
8455-99-562-5618	Germany Guard Service	Black	D00182

Any colour shown in this document is for representation and must not be used for colour matching.

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TABLE 2 – ISSUE RECORD

Issue No	Comments	Issue Date
8	Reformatted. Change to labelling/ packaging requirements. DEF STAN 83-65 replaced by UK/SC/5225 & UK/SC/6576	22 July 2009
7	Technically reviewed. Amendment to measurement for the GGS Brassard.	15 December 2003
6	Addition of Germany Guard Service Brassard. Review of related specifications and documents.	06 February 2003
5	Addition of Desert DPM Brassard	22 June 2001

PART 1

1. THE PRODUCT

- a. Use of the Product. Armlets, Brassard, with identification badge to be worn by RMP, Army and RAF Cadets and the GGS.

TABLE 3 - RELATED SPECIFICATIONS AND DOCUMENTS

Specification/Document	Detail
BS EN 12590	Textiles Industrial sewing threads made wholly or partly from synthetic fibres
BS 3870 Parts 1 and 2.	Stitches and seams
BS 7141-7 Part 7	Narrow fabrics. Specification for woven cotton tapes & webbings.
UK/SC/4782	Cord, braided, nylon, white, black, green
UK/SC/6069	Cloth, twill, cotton and polyester corespun Woodland and Desert DP FS IRR
UK/SC/5225	Cloth, satin drill, cotton and polyester, DPM, FS, SF, WR,
UK/SC/5516	Cloths wool uniform dress
UK/SC/5594	Cloths wool woollen
DEF STAN 83-65	Cloths, polyester and cotton blends
UK/SC/6576	Cloth, twill, polyester/ cotton, No1

2. PATTERNS.

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 23. PRODUCT DESIGN

- a. Product Description Brassard, made from disruptively patterned material with an identification badge to be worn by RMP, and in plain colours to be worn by Cadets, CCF, ACF, ATC and plain colour material with identification badge to be worn by the GGS.

TABLE 4 – PRODUCT COMPONENTS

4.1 Main Material (RMP)	Cloth, Satin, Drill, Cotton and Polyester, Woodland and Desert Disruptively Patterned, IRR, FS, SF, WR <ul style="list-style-type: none"> • UK/SC/5225 • Pattern No. 8806A • 8305-99-665-0279
(Army)	Cloth, twill, polyester and cotton, No.1, olive, FS. <ul style="list-style-type: none"> • UK/SC/6576 • Pattern No.8171E • 8305-99-139-6620
(RAF)	Cloth, twill, polyester and cotton, No.1, blue-grey, FS. <ul style="list-style-type: none"> • UK/SC/6576 • Pattern No.8171W • 8305-99-130-5847

TABLE 4 – PRODUCT COMPONENTS

(Desert)	<p>Cloth, twill, cotton and polyester corespun DP FS IRR</p> <ul style="list-style-type: none"> • UK/SC/6069 • Pattern No 8820P • 8305-99-660-3281
(GGS)	<p>Cloth, Uniform Wool, Black No. 2, 140cm</p> <ul style="list-style-type: none"> • UK/SC/5594 • Pattern No. 8236A • 8305-99-942-7031 <p>or an agreed alternative</p>
4.2 Band	<p>Elastic braid, rubber and cotton, 19mm wide, Ref. No.2 to comply with BS 7141 Part 5, olive or black.</p>
4.3 Braid for shoulder tape	<p>Cord, braided, nylon.</p> <ul style="list-style-type: none"> • UK/SC/4782 • Pattern No. 9483B (Black) • Pattern No. 9483C (Green)
4.4 Identification badge (RMP only) backing for letters	<p>Cloth, uniform, wool, guards scarlet</p> <ul style="list-style-type: none"> • UK/SC/5516 • Pattern No. 8849N • 8305-99- 869-5465

TABLE 4 – PRODUCT COMPONENTS

4.5 Lettering of 'MP' on badge	Cloth, uniform, wool, black, No.3 <ul style="list-style-type: none">• UK/SC/5594• Pattern No.8229A• 8305-99-942-7032
4.6 Threads	Thread, polyester and cotton. <ul style="list-style-type: none">• BS EN 12590, Table 5• Metric Ticket No.180 for overedging• Metric Ticket No.75 for all other sewing.• Or an alternative approved by the DC IPT.

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Design	<ul style="list-style-type: none"> • Shaped as standard pattern. • GGS and RMP to have shoulder retaining straps and elastic armband with identification badge. • Army, RAF and Desert to have shoulder retaining straps, buttonhole and elastic armband.
5.2 Body MP, Army (CCF & ACF) and RAF (CCF & ATC)	<p>The Brassard is to be:</p> <ul style="list-style-type: none"> • 24.5cm deep • 6cm wide at the top • 23cm wide at bottom • 5cm from the bottom measurement should be 23cm.
Desert	<p>The Brassard is to be:</p> <ul style="list-style-type: none"> • 25.5cm deep • 5.5cm wide at top • 28.5cm wide at bottom • 5.5cm from the bottom measurement should be 28.5cm.
GGS	<p>The Brassard is to be:</p> <ul style="list-style-type: none"> • 24cm deep • 6cm wide at the top • 30cm at bottom • 5cm from the bottom measurement should be 32cm. <p>All edges are to have turned in:</p> <ul style="list-style-type: none"> • 1cm deep at top • 1cm deep around diagonal sides and bottom edge • 1cm deep at the sides. <p>Using seam type 6.02.01 of BS 3870.</p>

TABLE 5 – PRODUCT CONSTRUCTION - CONTINUED

5.3 Buttonhole (Army CCF & ACF and Desert DPM only)	<ul style="list-style-type: none"> • A buttonhole, 1.5cm long, is to be worked centrally and vertically through the top inturn with the eye 1cm from the top edge.
5.4 Shoulder retaining strap	<p>Braid spun nylon</p> <ul style="list-style-type: none"> • 6 cm effective length • Positioned level with the top and secured by two rows of machine stitching.
5.5 Elastic Arm Band MP, Army (CCF & ACF) and RAF (CCF & ATC)	<p>Elastic</p> <ul style="list-style-type: none"> • 9.5cm effective length relaxed • to be sewn to each side 1.5cm above the bottom edge • secured by a box tack
Desert	<p>Elastic</p> <ul style="list-style-type: none"> • 16.5cm effective length relaxed • to be sewn to each side 1.5cm above the bottom edge • Secured by a box tack.
GGS	<p>Elastic</p> <ul style="list-style-type: none"> • 12cm effective length relaxed • to be sewn to each side 1.5cm above the bottom edge • Secured by a box tack.

TABLE - 5PRODUCT CONSTRUCTION – CONTINUED

<p>5.6 Identification Badges</p> <p>MP Only</p>	<p>The badge (scarlet)</p> <ul style="list-style-type: none"> • 11.5cm wide • 7.5cm deep • to be sewn to the armlet centrally • 1cm above the bottom edge. <p>The letters MP (black) are to be</p> <ul style="list-style-type: none"> • 6cm high are to be sewn to the backing.
<p>GGs Only</p>	<p>The circular design is to be machine embroidered onto the brassard and placed centrally</p> <ul style="list-style-type: none"> • 8cm from the top • 8cm from the bottom.

4. LABELLING REQUIREMENTS.

IDENTIFICATION / MARKING

- Each item is to be individually wrapped (pairs or each) and identified by a clearly printed pressure sensitive self adhesive label firmly adhered to the outside of the polythene envelope/Bag.
- Information and format is to be as follows: NATO Stock Number, contract number, year of manufacture.