



**Technical Specification for
BUTTONS ANODISED ALUMINIUM
GOLD AND SILVER**

Defence Clothing

PROPERTY OF
MINISTRY OF DEFENCE

Defence Equipment & Support



PREFACE

TABLE 1 – PRODUCT LIST

Item Name	BUTTONS ANODISED ALUMINIUM GOLD AND SILVER
Nato Stock Number (NSN)	Various (See Table 9)
Pattern No(s)	According to Item (See Table 9)
Drawing Number(s):	N/A
Development File No	D/RPS/P3866 (NN/37/P763)
Product Support File No.	NV/317/023

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TABLE 2 – ISSUE RECORD

Issue No	Comments	Issue Date
08	Change of description for NSN 8455-99-789-6430. Addition of NSN's 8455-99- : 973-0353 973-0362 973-1288 Deletion of NSN's 8455-99-: 122-8016 to 8018 130-3643 130-3684 130-3687 130-3692 130-3695 130-3703 130-3706 130-3715 130-3718 130-3746 130-9219 132-0552 to 0554 973-0118 to 0120 973-0128 to 0130 973-0137 to 0139 973-0162 to 0164 973-0180 to 0182 973-0238 & 0239 973-0253 to 0255 973-1114 to 1116 973-1126 to 1129 973-1131 973-1134 to 1136 973-1161 to 1163 973-1187 973-1189 973-1199 973-1200	23 July 2009

Issue No	Comments	Issue Date
07	Addition of NSN's: 8455-99-178-5073 8455-99-424-6413 to 6415	05 December 2007
06	Addition of NSN's: 8455-99-133-8183 8455-99-147-9710 8455-99-476-5984 8455-99-480-8176 8455-99-789-6430	02 May 2007
05	Addition of NSN's: 426-3172 to 3174 Change of description for NSN's 973-0075 and 973-0077 from 17 th / 21 st Lancers to Queens Royal Lancers	29 June 2006
04	Amendment to formatting no technical change	31 January 2006
03	Specification review and update. Addition of Product listing (Table 9) NSNs, Pattern Numbers and Additional information.	01 September 2003
02	Issue A reformatted without technical change and re-issued as Issue 2. Amendment 1 is included at page 4 & 6.	12 February 1985

PART 11. THE PRODUCT

- a. Use of the Product. This specification describes the requirements of anodised aluminium buttons in gold or silver, for wear by the Armed Forces.

TABLE 3 - RELATED SPECIFICATIONS AND DOCUMENTS

Specification/Document	Detail
BS EN 485 Part 1 Part 2 Part 3 Part 4	Aluminium and aluminium alloys - Sheet, strip and plate Technical conditions for inspection and delivery Mechanical properties Tolerances on shape and dimensions for hot rolled-products Tolerances on shape and dimensions for cold-rolled products
BS EN 515	Aluminium and aluminium alloys - Wrought products - Temper designations
BS EN 573 Part 3 Part 4	Aluminium and aluminium alloys - Chemical composition and form of wrought products Chemical composition Forms of products
BS EN 1301 Part 1 Part 2 Part 3	Aluminium and aluminium alloys – Drawn wire Technical conditions for inspection and delivery Mechanical properties Tolerances and dimensions
BS EN 1652	Copper and copper alloys - Plate, sheet, strip and circles for general purposes
BS EN 12373 Part 1	Aluminium and aluminium alloys - Anodising Method for specifying decorative and protective anodic oxidation coatings of aluminium
BS 3866	Holes and shanks for buttons
BS 6161 Part 7	Anodic oxidation coatings on aluminium and its alloys Accelerated determination of light fastness of coloured anodic oxidation coatings using artificial light
DEF STAN 81-89	Paper, Tissue, Wrapping

2. PATTERNS.

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 23. PRODUCT DESIGN

- a. Product Description. Various buttons, in different sizes, with shank or screw fitting complete with base plate (See Table 9).

TABLE 4 – PRODUCT COMPONENTS

4.1 Button – front face	<ul style="list-style-type: none"> • Bright anodising quality aluminium sheet to meet the requirements of AW-1080A/H14 of: • BS EN 485 Parts 1, 2, 3 and 4. • BS EN 515. • BS EN 573 Parts 3 and 4.
4.2 Button – back	<ul style="list-style-type: none"> • Bright anodising quality aluminium sheet to meet the requirements of AW-1200/H16 of: • BS EN 485 Parts 1, 2, 3 and 4. • BS EN 515. • BS EN 573 Parts 3 and 4.
4.3 Button - shank	<ul style="list-style-type: none"> • Bright anodising quality aluminium wire to meet the requirements of AW-1050/H18 of BS EN 1301 Parts 1, 2 and 3.

TABLE 4 – PRODUCT COMPONENTS (continued)

4.4 Brass plate/threaded insert	<ul style="list-style-type: none"> To comply with the requirements of BS EN 1652. 		
<ul style="list-style-type: none"> The fronts may be of a heavier gauge of aluminium to enable the definition of the Standard Pattern to be reproduced The metal used is to be of the following minimum thicknesses. 			
<u>Button size</u>	<u>Fronts</u>	<u>Backs</u>	<u>Shank diameter</u>
25mm (40 ligne)	0.5mm	0.86mm	1.6mm
19mm (30 ligne)	0.46mm	0.86mm	1.6mm
14mm (22 ligne)	0.41mm	0.86mm	1.2mm

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Front face	<ul style="list-style-type: none"> The face of the button is to be clearly struck using a suitable press tool.
5.2 Back and Shank or Screw/Post	<ul style="list-style-type: none"> The backs are to be made using a suitable press tool, with two drainage holes and a central shank hole. The position of the drain holes relative to the shank hole are to be such that the strength is not adversely affected or the drain holes blocked when the wire shank is splayed and clenched. A peripheral rebate portion or step is to be provided. The shank is to be formed using a suitable bending machine to provide a loop or eye. The length and thickness of the shank is to comply with the requirements of BS 3866 Table 3. The assembly of the shank to the back is to be by the insertion of the ends of the shank in the back, which are to be spayed apart then clenched down so that the shank is rigidly attached. The assembly of the screw to the back is to be by inserting the screw through the back and securely soldering to the base. Dimensions to be as on the appropriate Standard Pattern. The threaded insert post is to be assembled to the base plate. Dimensions to be as on the appropriate Standard Pattern.

TABLE 5 – PRODUCT CONSTRUCTION (continued)

5.3 Assembly, back to front	<ul style="list-style-type: none"> • The front is to be placed in a die, and the back with the shank/screw attached inserted into the front beneath a rolling tool. The wall of the front is to be rolled to overlap the peripheral rebate portion of the back so that the back is rigidly attached to the front and a neat smooth button is produced. • The shank is to either horizontal or vertical in relationship to the insignia on the front as on the appropriate Standard Pattern.
5.4 Polishing/Anodising	<ul style="list-style-type: none"> • The assembled button is to be degreased, electro and/or chemically polished, bright anodised gold or silver, sealed and dried. • At stages throughout the process the button is to be neutralised in ammonia and any liquid left in the button drained out. • a) <u>Army</u>: The shade boxes containing Standard Pattern No.19508 for gold anodised buttons is to be judged to either Set A (detailed design) or Set B (plain or inconspicuous design). • The shade box containing Standard Pattern No.15456 for silver anodised buttons is to constitute the brightness and colour acceptable. • b) <u>RN</u>: The shade box containing Standard Pattern No.27790 for gold anodised buttons is to constitute the brightness and colour acceptable. • The significant surface is the button front.

TABLE 6 – PERFORMANCE REQUIREMENTS OF FINISHED BUTTONVisual Requirement of Finished Buttons

The buttons are to be compared against the appropriate Standard Pattern for mechanical imperfections and any streakiness or unequal colouring of the dyed film. They are to be viewed, under no magnification, at a distance of between 30cm to 40cm in daylight or in a daylight colour-matching booth. The colour and brightness are to conform to the Polishing/Anodising clause in Table 5 of this specification.

Laboratory

Property	Requirement	Method of Test
Thickness of anodic film	0.008mm Minimum	<ul style="list-style-type: none"> To Annex B of BS 12373 Part 1.
Sealing of anodic film	No bloom after 24 hours exposure to test conditions	<ul style="list-style-type: none"> To Clauses 7 and 8 of BS 12373 Part 1.
Fastness to light	Standard 8	<ul style="list-style-type: none"> To BS 6161 Part 7.
Dry cleaning	No visible change	<ul style="list-style-type: none"> Four sample buttons are to be placed in a stoppard flask of a suitable size being half filled with perchloroethylene and placed in a fume cupboard for 2 hours. At the end of this period the sample will be removed and examined. If none of the buttons have changed in appearance the buttons are acceptable.
Tropical exposure	No visible contrast with the Standard Pattern	<ul style="list-style-type: none"> Four buttons are to be stored in a suitable tropical chamber for a period of 28 days at 32° and 90% RH. After this period if none of the buttons have changes in appearance the buttons are acceptable.

Table 6 – PERFORMANCE REQUIREMENTS OF FINISHED BUTTON (continued)Abrasion Resistance of Finished Button

The button is to be securely mounted face side down, onto each of the four moving heads of a Martindale abrasion tester. (One convenient method is to remove the thread loop and attach the button directly to the moving head using double-sided tape). The heads are to be mounted onto the abrasion tester and a load of 576gms applied and rubbed against the standard worsted abradant fabric* for 60 minutes. At the end of the test the buttons are to be removed and examined. If none of the buttons have significantly changed in appearance then they are acceptable.

*The Abradant is to be crossbred worsted fabric with the following finished particulars.

	Warp	Weft
Yarn count	R55 tex/2	R74 tex/2
Singles Twist turns/metre	490 ± 20Z	550 ± 20 Z
Folding test turns/metre	470 ± 20 S	410 ± 20 S
Fibre fineness	19 µm	19 µm
Threads/cm	19	12
Mass	185 g/m ²	-

Table 7 – MARKING

The back of each badge is to be stamped with the maker's name or initials.

Table 8 – PACKAGING

8.1	The buttons are to be provided 25 buttons to a card and individually wrapped and labelled accordingly. Each is to be wrapped in acid free tissue paper to comply with DEF STAN 81-89.
8.2	Information and format on each box is to be as follows: Item name NATO Stock No. Description Contractor's name or initials Contract number and date.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION

NSC: 8315				
No	NSN	Pattern No	Description	Additional Information
1.	99-973-0049	21959	BUTTON STAPLE 14MM (22L) QUEEN'S OWN HUSSARS & ROYAL YEOMANRY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
2.	99-973-0050	20826	BUTTON STAPLE 22MM (34L) QUEEN'S OWN HUSSARS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
3.	99-973-0051	22763	BUTTON STAPLE 19MM (30L) THE QUEEN'S ROYAL HUSSARS BALL	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
4.	99-973-0052	20814	BUTTON STAPLE 17MM (26L) QUEEN'S OWN HUSSARS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
5.	99-973-0058	23656	BUTTON STAPLE 22MM (34L) 13/18 HUSSARS	Aluminium, anodised gold. Shade to conform to pattern 19508.
6.	99-973 0059	21967	BUTTON STAPLE 17MM (26L) THE LIGHT DRAGOONS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
7.	99-973-0405	21918	BUTTON STAPLE 14MM (22L) THE ROYAL YEOMANRY C SQN NORTH IRISH HORSE	Aluminium, anodised silver. Shade to conform to pattern 15456.

NSC: 8455				
No	NSN	Pattern No	Description	Additional Information
8.	99-122-1864	20676	BUTTON INSIGNIA 25MM (40L) ROYAL IRISH RANGERS	Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers.
9.	99-122-1865	22523	BUTTON INSIGNIA 19MM (30L) ROYAL IRISH RANGERS	Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers.
10.	99-122-3840	22545	BUTTON INSIGNIA 25MM (40L) BLUES AND ROYALS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
11.	99-122-3841	20987	BUTTON INSIGNIA 19MM (30L) BLUES AND ROYALS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
12.	99-122-3842	21348	BUTTON INSIGNIA 14MM (22L) BLUES AND ROYALS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
13.	99-122-5721	20736	BUTTON INSIGNIA 14MM (22L) THE ROYAL ANGLIAN REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
14.	99-122-5722	20156	BUTTON INSIGNIA 25MM (40L) THE ROYAL ANGLIAN REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
15.	99-122-5723	20709	BUTTON INSIGNIA 19MM (30L) THE ROYAL ANGLIAN REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
16.	99-122-8888	20157	BUTTON INSIGNIA 25MM (40L) WORCESTER & SHERWOOD FORESTERS REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
17.	99-122-8889	22472	BUTTON INSIGNIA 19MM (30L) WORCESTER & SHERWOOD FORESTERS REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
18.	99-122-8890	21733	BUTTON INSIGNIA 14MM (22L) WORCESTER & SHERWOOD FORESTERS REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
19.	99-129-8566	29185	BUTTON INSIGNIA 19MM (30L) THE DORSET YEOMANRY	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
20.	99-130-2693	22460	BUTTON INSIGNIA 30MM (47L) ROYAL NAVY	Aluminium, anodised gold. Shade to conform to pattern 27790. Ratings.
21.	99-130-3516	30016	BUTTON INSIGNIA 19MM (30L) QUEENS DRAGOON GUARDS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
22.	99-130-3517	30017	BUTTON INSIGNIA 14MM (22L) QUEENS DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
23.	99-130-3566	30485	BUTTON INSIGNIA 19MM (30L) ROYAL TANK REGIMENT SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
24.	99-130-3588	30088	BUTTON INSIGNIA 19MM (30L) COLDSTREAM GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
25.	99-130-3612	30112	BUTTON INSIGNIA 22MM (35L) WELSH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
26.	99-130-3622	30122	BUTTON INSIGNIA 19MM (30L) ROYAL ENGINEERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
27.	99-130-3627	30127	BUTTON INSIGNIA 19MM (30L) ROYAL CORPS OF SIGNALS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
28.	99-130-3636	30136	BUTTON INSIGNIA 19MM (30L) ROYAL SCOTTS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
29.	99-130-3640	30140	BUTTON INSIGNIA 19MM (30L) ROYAL HIGHLAND FUSILIERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
30.	99-130-3647	30147	BUTTON INSIGNIA 19MM (30L) THE BLACK WATCH SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
31.	99-130-3651	30151	BUTTON INSIGNIA 19MM (30L) THE HIGHLANDERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
32.	99-130-3663	30163	BUTTON INSIGNIA 19MM (30L) ARGYLL & SUTHERLAND HIGHLANDERS	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
33.	99-130-3664	30164	BUTTON INSIGNIA 19MM (30L) ARGYLL & SUTHERLAND HIGHLANDERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
34.	99-130-3680	30180	BUTTON INSIGNIA 19MM (30L) ROYAL ANGLIAN SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
35.	99-130-3728	30228	BUTTON INSIGNIA 19MM (30L) WORCESTER & SHERWOOD FORESTERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
36.	99-130-3760	30260	BUTTON INSIGNIA 19MM (30L) THE PARACHUTE REGIMENT SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
37.	99-130-3784	30284	BUTTON INSIGNIA 19MM (30L) QUEEN'S GURKHA ENGINEERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
38.	99-130-3796	30296	BUTTON INSIGNIA 19MM (30L) ARMY AIR CORP SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
39.	99-130-3828	30328	BUTTON INSIGNIA 19MM (30L) ROYAL ARMY MEDICAL CORPS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
40.	99-130-3836	30336	BUTTON INSIGNIA 19MM (30L) ROYAL ELEC & MECH ENGINEERS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
41.	99-130-3839	30339	BUTTON INSIGNIA 14MM (22L) ROYAL MILITARY POLICE	Aluminium, anodised silver. Shade to conform to pattern 15456. Officers.
42.	99-130-3840	30340	BUTTON INSIGNIA 19MM (30L) ROYAL MILITARY POLICE SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
43.	99-130-3866	30366	BUTTON INSIGNIA 19MM (30L) INTELLIGENCE CORPS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
44.	99-130-3869	30369	BUTTON INSIGNIA 19MM (30L) ARMY PHYSICAL TRAINING CORPS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
45.	99-130-3880	30380	BUTTON INSIGNIA 25MM (40L) ARMY LEGAL SERVICES BRANCH	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
46.	99-130-3881	30381	BUTTON INSIGNIA 19MM (30L) ARMY LEGAL SERVICES BRANCH	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
47.	99-130-3882	30382	BUTTON INSIGNIA 14MM (22L) ARMY LEGAL SERVICES BRANCH	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
48.	99-130-3883	30383	BUTTON INSIGNIA 19MM (30L) ARMY LEGAL SERVICES BRANCH SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.
49.	99-130-3886	30386	BUTTON INSIGNIA 19MM (30L) HONOURABLE ARTILLERY COMPANY SCREW FITTING	Aluminium, anodised silver. Shade to conform to pattern 15456. Officers.
50.	99-130-3904	30404	BUTTON INSIGNIA 19MM (30L) GENERAL LIST SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508.
51.	99-130-3916	30416	BUTTON INSIGNIA 19MM (30L) OFFICERS OF GENERAL RANK SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508.
52.	99-130-3918	30418	BUTTON INSIGNIA 25MM (40L) BRIGADIERS & COLONELS (STAFF)	Aluminium, anodised gold. Shade to conform to pattern 19508.
53.	99-130-3919	30419	BUTTON INSIGNIA 19MM (30L) BRIGADIERS & COLONELS (STAFF)	Aluminium, anodised gold. Shade to conform to pattern 19508.
54.	99-130-3920	30420	BUTTON INSIGNIA 14MM (22L) BRIGADIERS & COLONELS (STAFF)	Aluminium, anodised gold. Shade to conform to pattern 19508.
55.	99-130-3921	30421	BUTTON INSIGNIA 19MM (30L) BRIGADIERS & COLONELS (STAFF) SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508.
56.	99-130-4261	22354	BUTTON INSIGNIA 19MM (30L) 94 TH BERKSHIRE YEOMANRY SIGNAL SQUADRON TA	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
57.	99-130-4262	22355	BUTTON INSIGNIA 14MM (22L) 94 TH BERKSHIRE YEOMANRY SIGNAL SQUADRON TA	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
58.	99-132-3627	21966	BUTTON INSIGNIA 23MM (37L) ROYAL NAVY CHIEF PETTY OFFICER	Aluminium, anodised gold. Shade to conform to pattern 27790. Without shank. Rim to be diamond turned.
59.	99-133-8183	D01133	BUTTON INSIGNIA, 19MM (30L SCREW FIT) THE YORKSHIRE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
60.	99-135-6478	22917	BUTTON INSIGNIA 14MM (22L) THE QUEEN'S GURKHA ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
61.	99-135-7449	20329	BUTTON INSIGNIA 25MM (40L) ROYAL SCOTS DRAGOON GUARDS	Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers.
62.	99-135-7450	20330	BUTTON INSIGNIA 19MM (30L) ROYAL SCOTS DRAGOON GUARDS	Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers.
63.	99-135-7451	20331	BUTTON INSIGNIA 25MM (40L) ROYAL SCOTS DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
64.	99-135-7452	20332	BUTTON INSIGNIA 19MM (30L) ROYAL SCOTS DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
65.	99-135-7453	20333	BUTTON INSIGNIA 14MM (22L) ROYAL SCOTS DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
66.	99-135-9987	20988	BUTTON INSIGNIA 14MM (22L) 9 TH /12 TH ROYAL LANCERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
67.	99-135-9988	18215	BUTTON INSIGNIA 25MM (40L) 9 TH /12 TH ROYAL LANCERS PRINCE OF WALES'S	Aluminium, anodised gold. Shade to conform to pattern 19508. O/R.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
68.	99-135-9989	18216	BUTTON INSIGNIA 19MM (30L) 9 TH /12 TH ROYAL LANCERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
69.	99-136-7234	35R/171A	BUTTON INSIGNIA 17MM (27L) ROYAL AIR FORCE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
70.	99-136-9632	20658A	BUTTON INSIGNIA 23MM (37L) ROYAL NAVY CHIEF PETTY OFFICER	Aluminium, anodised gold. Shade to conform to pattern 27790. Rim to be diamond turned.
71.	99-137-1055	35R/1739	BUTTON INSIGNIA 23MM (37L) ROYAL AIR FORCE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
72.	99-137-2398	20811	BUTTON INSIGNIA 14MM (22L) ROYAL NAVY	Aluminium, anodised gold. Shade to conform to pattern 27790. Ratings. Rim to be diamond turned.
73.	99-137-4076	20876A	BUTTON INSIGNIA 23MM (37L) ROYAL FLEET AUXILIARY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
74.	99-137-4077	20877	BUTTON INSIGNIA 19MM (30L) ROYAL FLEET AUXILIARY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
75.	99-137-4078	20878	BUTTON INSIGNIA 17MM (26L) ROYAL FLEET AUXILIARY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
76.	99-137-4684	20919	BUTTON INSIGNIA 23MM (37L) ROYAL NAVY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
77.	99-137-4685	20920	BUTTON INSIGNIA 19MM (30L) ROYAL NAVY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
78.	99-137-4686	20921	BUTTON INSIGNIA 17MM (26L) ROYAL NAVY OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
79.	99-137-4687	20922	BUTTON INSIGNIA 24MM (38L) THE ROYAL MARINES OTHER RANKS	Aluminium, anodised gold. Shade to conform to pattern 19508.
80.	99-137-4688	20923	BUTTON INSIGNIA 17MM (27L) THE ROYAL MARINES OTHER RANKS	Aluminium, anodised gold. Shade to conform to pattern 19508.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
81.	99-138-0528	21162	BUTTON INSIGNIA 23MM (37L) ROYAL NAVY FLAG OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
82.	99-138-0529	21163	BUTTON INSIGNIA 19MM (30L) ROYAL NAVY FLAG OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
83.	99-138-0530	21164	BUTTON INSIGNIA 17MM (26L) ROYAL NAVY FLAG OFFICERS	Aluminium, anodised gold. Shade to conform to pattern 27790.
84.	99-147-9710	D01134	BUTTON, INSIGNIA, 25MM (40L) THE YORKSHIRE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
85.	99-178-5073	D01398	BUTTON, INSIGNIA, 19MM (30L) SCREW POST GIBRALTER REGIMENT	Aluminium, anodised gold. All Ranks.
86.	99-355-4618	D01859	BUTTON, INSIGNIA, 25MM (40L) GIBRALTAR REGIMENT	Aluminium, anodised gold. All Ranks.
87.	99-424-6413	D01170	BUTTON, INSIGNIA, 14MM (22L) THE ROYAL WELSH OFFICERS	Aluminium, bronze finish. Officers.
88.	99-424-6414	D01171	BUTTON, INSIGNIA, 19MM (30L) THE ROYAL WELSH OFFICERS	Aluminium, bronze finish. Officers.
89.	99-424-6415	D01172	BUTTON, INSIGNIA, 25MM (40L) THE ROYAL WELSH OFFICERS	Aluminium, bronze finish. Officers.
90.	99-426-3172	D00864	BUTTON, INSIGNIA 14MM (22L) THE ROYAL WELSH	Aluminium, anodised gold. Shade to conform to pattern 19508.
91.	99-426-3173	D00865	BUTTON, INSIGNIA 19MM (30L) THE ROYAL WELSH	Aluminium, anodised gold. Shade to conform to pattern 19508.
92.	99-426-3174	D00866	BUTTON, INSIGNIA 25MM (40L) THE ROYAL WELSH	Aluminium, anodised gold. Shade to conform to pattern 19508.
93.	99-432-8591	29193	BUTTON INSIGNIA 14MM (22L) THE BAND OF THE DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508.
94.	99-432-8592	29194	BUTTON INSIGNIA 19MM (30L) THE BAND OF THE DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508.
95.	99-432-8593	29195	BUTTON INSIGNIA 25MM (40L) THE BAND OF THE DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
96.	99-476-5984	D01131	BUTTON, INSIGNIA, 14MM (22L) THE YORKSHIRE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
97.	99-480-8176	D01132	BUTTON, INSIGNIA, 19MM (30L) THE YORKSHIRE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
98.	99-526-0664	29186	BUTTON INSIGNIA 25MM (40L) THE DORSET YEOMANRY	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
99.	99-789-6430	D01150	BUTTON, INSIGNIA 19MM (30L SCREW FIT) THE ROYAL WELSH	Aluminium, anodised gold. Shade to conform to pattern 19508.
100.	99-869-1196	27780	BUTTON INSIGNIA 19MM (30L) ROYAL NAVY SENIOR RATINGS	Aluminium, anodised gold. Shade to conform to pattern 27790.
101.	99-869-2206	28077	BUTTON INSIGNIA 14MM (22L) ROYAL MARINE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508.
102.	99-869-2407	28106	BUTTON INSIGNIA 19MM (30L) ROYAL HOSPITAL CHELSEA	Aluminium, anodised gold. Shade to conform to pattern 19508.
103.	99-869-4026	28431	BUTTON INSIGNIA 14MM (22L) ADJUTANT GENERAL'S CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
104.	99-869-4027	28432	BUTTON INSIGNIA 19MM (30L) ADJUTANT GENERAL'S CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
105.	99-869-4028	28433	BUTTON INSIGNIA 25MM (40L) ADJUTANT GENERAL'S CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
106.	99-869-4029	28434	BUTTON INSIGNIA 19MM (30L) ADJUTANT GENERAL'S CORPS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
107.	99-973-0026	21360	BUTTON INSIGNIA 14MM (22L) THE LIFE GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
108.	99-973-0027	20838	BUTTON INSIGNIA 25MM (40L) THE LIFE GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
109.	99-973-0028	21848	BUTTON INSIGNIA 19MM (30L) THE LIFE GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
110.	99-973-0075	21957	BUTTON INSIGNIA 14MM (22L) QUEENS ROYAL LANCERS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
111.	99-973-0077	21589	BUTTON INSIGNIA 19MM (30L) QUEENS ROYAL LANCERS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
112.	99-973-0078	22167	BALL BUTTON INSIGNIA 18MM (28L) ROYAL HORSE ARTILLERY	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
113.	99-973-0079	23000	BUTTON INSIGNIA 25MM (40L) ROYAL TANK REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
114.	99-973-0080	21312	BUTTON INSIGNIA 19MM (30L) ROYAL TANK REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
115.	99-973-0081	21349	BUTTON INSIGNIA 14MM (22L) ROYAL ARTILLERY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
116.	99-973-0082	18597	BUTTON INSIGNIA 25MM (40L) ROYAL ARTILLERY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
117.	99-973-0083	20688	BUTTON INSIGNIA 19MM (30L) ROYAL ARTILLERY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
118.	99-973-0084	21553	BUTTON INSIGNIA 14MM (22L) ROYAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
119.	99-973-0085	17858	BUTTON INSIGNIA 25MM (40L) ROYAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
120.	99-973-0086	20746	BUTTON INSIGNIA 19MM (30L) ROYAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
121.	99-973-0087	20732	BUTTON INSIGNIA 14MM (22L) ROYAL CORPS OF SIGNALS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
122.	99-973-0089	20710	BUTTON INSIGNIA 19MM (30L) ROYAL CORPS OF SIGNALS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
123.	99-973-0090	20948	BUTTON INSIGNIA 14MM (22L) GRENADIER GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
124.	99-973-0091	20849	BUTTON INSIGNIA 25MM (40L) GRENADIER GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
125.	99-973-0092	20850	BUTTON INSIGNIA 19MM (30L) GRENADIER GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
126.	99-973-0093	21008	BUTTON INSIGNIA 14MM (22L) COLDSTREAM GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
127.	99-973-0094	20737	BUTTON INSIGNIA 25MM (40L) COLDSTREAM GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
128.	99-973-0095	20851	BUTTON INSIGNIA 19MM (30L) COLDSTREAM GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
129.	99-973-0096	19102	BUTTON INSIGNIA 14MM (22L) SCOTS GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
130.	99-973-0097	19088	BUTTON INSIGNIA 18MM (28L) SCOTS GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
131.	99-973-0098	20852	BUTTON INSIGNIA 25MM (40L) SCOTS GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
132.	99-973-0099	20949	BUTTON INSIGNIA 17MM (27L) SCOTS GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
133.	99-973-0100	21050	BUTTON INSIGNIA 25MM (40L) SCOTS GUARDS PIPERS	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
134.	99-973-0101	22379	BUTTON INSIGNIA 18MM (28L) SCOTS GUARDS PIPERS	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
135.	99-973-0102	20892	BUTTON INSIGNIA 14MM (22L) IRISH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
136.	99-973-0103	20830	BUTTON INSIGNIA 16MM (25L) IRISH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers. Shoulder strap stud (concave shape).
137.	99-973-0104	21221	BUTTON INSIGNIA 25MM (40L) IRISH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
138.	99-973-0105	21586	BUTTON INSIGNIA 19MM (30L) IRISH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
139.	99-973-0106	20831	BUTTON INSIGNIA 25MM (40L) IRISH GUARDS PIPERS	Aluminium, anodised silver. Shade to conform to pattern 15456.
140.	99-973-0107	24177	BUTTON INSIGNIA 19MM (30L) IRISH GUARDS PIPERS	Aluminium, anodised silver. Shade to conform to pattern 15456.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
141.	99-973-0108	20891	BUTTON INSIGNIA 15MM (24L) WELSH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
142.	99-973-0109	20853	BUTTON INSIGNIA 25MM (40L) WELSH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
143.	99-973-0110	20950	BUTTON INSIGNIA 19MM (30L) WELSH GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
144.	99-973-0111	22921	BUTTON INSIGNIA 25MM (40L) ARGYLL & SUTHERLAND HIGHLANDERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
145.	99-973-0112	20857	BUTTON INSIGNIA 19MM (30L) ARGYLL & SUTHERLAND HIGHLANDERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
146.	99-973-0116	20906	BUTTON INSIGNIA 25MM (40L) THE BLACK WATCH	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
147.	99-973-0117	20733	BUTTON INSIGNIA 19MM (30L) THE BLACK WATCH	Aluminium, anodised gold. Shade to conform to pattern 19508. Other Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
148.	99-973-0202	23171	BUTTON INSIGNIA 25MM (40L) THE PARACHUTE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
149.	99-973-0203	21735	BUTTON INSIGNIA 19MM (30L) THE PARACHUTE REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
150.	99-973-0236	20956	BUTTON INSIGNIA 25MM (40L) THE ROYAL SCOTS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
151.	99-973-0237	20905	BUTTON INSIGNIA 19MM (30L) THE ROYAL SCOTS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
152.	99-973-0250	20657	BUTTON INSIGNIA 14MM (22L) ROYAL REGIMENT OF FUSILIERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
153.	99-973-0252	21958	BUTTON INSIGNIA 19MM (30L) ROYAL REGIMENT OF FUSILIERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
154.	99-973-0291	21847	BUTTON INSIGNIA 14MM (22L) ARMY PHYSICAL TRAINING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
155.	99-973-0292	20501	BUTTON INSIGNIA 25MM (40L) ARMY PHYSICAL TRAINING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
156.	99-973-0293	21307A	BUTTON INSIGNIA 19MM (30L) ARMY PHYSICAL TRAINING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
157.	99-973-0295	20666	BUTTON INSIGNIA 25MM (40L) INTELLIGENCE CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
158.	99-973-0296	20650	BUTTON INSIGNIA 19MM (30L) INTELLIGENCE CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
159.	99-973-0297	15893	BUTTON INSIGNIA 14MM (22L) THE MILITARY PROVOST GUARD SERVICE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
160.	99-973-0298	15712	BUTTON INSIGNIA 25MM (40L) THE MILITARY PROVOST GUARD SERVICE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
161.	99-973-0299	22562	BUTTON INSIGNIA 18MM (28L) THE MILITARY PROVOST GUARD SERVICE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
162.	99-973-0303	20742A	BUTTON INSIGNIA 14MM (22L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
163.	99-973-0304	16688	BUTTON INSIGNIA 25MM (40L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
164.	99-973-0305	20741	BUTTON INSIGNIA 22MM (35L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
165.	99-973-0306	20680	BUTTON INSIGNIA 19MM (30L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
166.	99-973-0307	18595	BUTTON INSIGNIA 25MM (40L) ROYAL ARMoured CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
167.	99-973-0308	18596	BUTTON INSIGNIA 19MM (30L) ROYAL ARMoured CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
168.	99-973-0309	20915	BUTTON INSIGNIA 14MM (22L) ROYAL ARMY DENTAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
169.	99-973-0310	23972	BUTTON INSIGNIA 25MM (40L) ROYAL ARMY DENTAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
170.	99-973-0311	20907	BUTTON INSIGNIA 19MM (30L) ROYAL ARMY DENTAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
171.	99-973-0315	21734A	BUTTON INSIGNIA 14MM (22L) ROYAL ARMY MEDICAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
172.	99-973-0316	18583	BUTTON INSIGNIA 25MM (40L) ROYAL ARMY MEDICAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
173.	99-973-0317	22663	BUTTON INSIGNIA 19MM (30L) ROYAL ARMY MEDICAL CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
174.	99-973-0327	23258	BUTTON INSIGNIA 14MM (22L) ROYAL ARMY VETERINARY CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
175.	99-973-0328	27214	BUTTON INSIGNIA 25MM (40L) ROYAL ARMY VETERINARY CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
176.	99-973-0329	23188	BUTTON INSIGNIA 19MM (30L) ROYAL ARMY VETERINARY CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
177.	99-973-0330	21310	BUTTON INSIGNIA 14MM (22L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
178.	99-973-0331	16719	BUTTON INSIGNIA 25MM (40L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
179.	99-973-0332	20686	BUTTON INSIGNIA 19MM (30L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
180.	99-973-0333	20993	BUTTON INSIGNIA 14MM (22L) ROYAL MILITARY POLICE/GURKHA MILITARY POLICE	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
181.	99-973-0334	21417	BUTTON INSIGNIA 25MM (40L) ROYAL MILITARY POLICE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
182.	99-973-0335	21013	BUTTON INSIGNIA 19MM (30L) ROYAL MILITARY POLICE/GURKHA MILITARY POLICE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
183.	99-973-0349	20994	BUTTON INSIGNIA 14MM (22L) DUKE OF YORK'S ROYAL MILITARY SCHOOL	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
184.	99-973-0351	23688	BUTTON INSIGNIA 19MM (30L) DUKE OF YORK'S ROYAL MILITARY SCHOOL	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
185.	99-973-0353	25018	BUTTON INSIGNIA 23MM (30L) QUEEN VICTORIA'S SCHOOL	Aluminium, anodised gold. Shade to conform to pattern 19508.
186.	99-973-0354	17096	BUTTON INSIGNIA 14MM (22L) GENERAL LIST	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
187.	99-973-0355	22857	BUTTON INSIGNIA 25MM (40L) GENERAL LIST	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
188.	99-973-0356	22856	BUTTON INSIGNIA 19MM (30L) GENERAL LIST/GENERAL SERVICE CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
189.	99-973-0362	22436	BUTTON INSIGNIA ROYAL HOSPITAL CHELSEA CAPTAIN OF INVALIDS 25MM(40L)	Aluminium, anodised gold. Shade to conform to pattern 19508.
190.	99-973-0366	22471	BUTTON INSIGNIA 14MM (22L) ROYAL MILITARY ACADEMY SANDHURST	Aluminium, anodised silver. Shade to conform to pattern 15456. Officer cadets.
191.	99-973-0368	20836	BUTTON INSIGNIA 19MM (30L) ROYAL MILITARY ACADEMY SANDHURST	Aluminium, anodised gold. Shade to conform to pattern 19508.
192.	99-973-0369	23288	BUTTON INSIGNIA 14MM (22L) ROYAL MILITARY ACADEMY SANDHURST	Aluminium, anodised gold. Shade to conform to pattern 19508. Officer cadets. For use on gorget patch.
193.	99-973-0370	20687	BUTTON INSIGNIA 19MM (30L) ROYAL MILITARY SCHOOL OF MUSIC	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.
194.	99-973-0377	20846	BUTTON INSIGNIA 14MM (22L) WELBECK COLLEGE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
195.	99-973-0379	20813	BUTTON INSIGNIA 19MM (30L) WELBECK COLLEGE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
196.	99-973-0407	23067	BUTTON INSIGNIA 19MM (30L) THE ROYAL YEOMANRY C SQN NORTH IRISH HORSE	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
197.	99-973-0411	17138	BUTTON INSIGNIA 14MM (22L) QUEEN'S OWN YEOMANRY NORTHUMBERLAND HUSSARS	Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers.
198.	99-973-0412	19399	BUTTON INSIGNIA 25MM (40L) QUEEN'S OWN YEOMANRY NORTHUMBERLAND HUSSARS	Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
199.	99-973-0418	19322	BUTTON INSIGNIA 25MM (40L) ROYAL GLOUCESTER HUSSARS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
200.	99-973-0419	19323	BUTTON INSIGNIA 19MM (30L) ROYAL GLOUCESTER HUSSARS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
201.	99-973-0424	19261	BUTTON INSIGNIA 25MM (40L) QUEEN'S OWN YEOMANRY B SQN SHERWOOD RANGERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
202.	99-973-0425	22194	BUTTON INSIGNIA 19MM (30L) SHERWOOD RANGERS YEOMANRY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
203.	99-973-0441	21588	BUTTON INSIGNIA 14MM (22L) HONOURABLE ARTILLERY COMPANY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
204.	99-973-0443	23966	BUTTON INSIGNIA 19MM (30L) HONOURABLE ARTILLERY COMPANY	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
205.	99-973-0444	23547	BUTTON INSIGNIA 18MM (28L) HONOURABLE ARTILLERY COMPANY BALL	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
206.	99-973-0502	16918	BUTTON INSIGNIA 19MM (30L) 41 ROYAL SIGNAL SQUADRON	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
207.	99-973-0513	23497	BUTTON INSIGNIA 14MM (22L) HONOURABLE ARTILLERY COMPANY	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
208.	99-973-0515	23498	BUTTON INSIGNIA 19MM (30L) HONOURABLE ARTILLERY COMPANY	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
209.	99-973-0522	23163	BUTTON INSIGNIA 19MM (30L) THE LONDON SCOTTISH COMPANY	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
210.	99-973-0529	21687	BUTTON INSIGNIA 14MM (22L) SPECIAL AIR SERVICE REGIMENT	Aluminium, anodised silver. Shade to conform to pattern 15456. Officers.
211.	99-973-0530	19914	BUTTON INSIGNIA 25MM (40L) SPECIAL AIR SERVICE REGIMENT	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
212.	99-973-0531	20706	BUTTON INSIGNIA 19MM (30L) SPECIAL AIR SERVICE REGIMENT	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
213.	99-973-1123	21006	BUTTON INSIGNIA 14MM (22L) THE QUEEN'S DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
214.	99-973-1125	23162	BUTTON INSIGNIA 19MM (30L) THE QUEEN'S DRAGOON GUARDS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
215.	99-973-1132	20889	BUTTON INSIGNIA 25MM (40L) ROYAL HIGHLAND FUSILIERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
216.	99-973-1133	20913	BUTTON INSIGNIA 19MM (30L) ROYAL HIGHLAND FUSILIERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
217.	99-973-1145	21018	BUTTON INSIGNIA 25MM (40L) ARMY AIR CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
218.	99-973-1146	20649	BUTTON INSIGNIA 19MM (30L) ARMY AIR CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
219.	99-973-1149	24040	BUTTON INSIGNIA 14MM (22L) THE GIBRALTAR REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
220.	99-973-1151	23686	BUTTON INSIGNIA 19MM (30L) THE GIBRALTAR REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
221.	99-973-1156	22678	BUTTON INSIGNIA 25MM (40L) THE QUEEN'S GURKHA ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
222.	99-973-1157	22918	BUTTON INSIGNIA 19MM (30L) THE QUEEN'S GURKHA ENGINEERS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
223.	99-973-1207	21361	BUTTON INSIGNIA 14MM (22L) ROYAL ARMOURD CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers.

Table 9 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION (continued)

No	NSC: 8455 NSN	Pattern No	Description	Additional Information
224.	99-973-1222	18599	BUTTON INSIGNIA 14MM (22L) 47 ROYAL SIGNAL SQUADRON	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
225.	99-973-1228	20829	BUTTON INSIGNIA 14MM (22L) SMALL ARMS SCHOOL CORPS	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
226.	99-973-1230	23103	BUTTON INSIGNIA 19MM (30L) SMALL ARMS SCHOOL CORPS	Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks.
227.	99-973-1288	20943	BUTTON INSIGNIA 23MM (37L) QUEEN VICTORIA'S SCHOOL	Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers.
228.	99-973-1289	22378	BUTTON INSIGNIA 19MM (30L) QUEEN VICTORIA'S SCHOOL	Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers.
229.	99-977-2242	30460	BUTTON INSIGNIA 14MM (22L) ROYAL MILITARY SCHOOL OF MUSIC	Aluminium, anodised gold. Shade to conform to pattern 19508. Students.
230.	99-978-4472	22620	BUTTON INSIGNIA 14MM (22L) ROYAL NAVY FLAG OFFICER	Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length.
231.	99-978-4473	22619	BUTTON INSIGNIA 17MM (26L) ROYAL NAVY & QUEEN ALEXANDRA'S RNNS	Aluminium, anodised gold. Shade to conform to pattern 27790. Shank to be 9mm in length.
232.	99-978-4474	22621	BUTTON INSIGNIA 17MM (26L) ROYAL NAVY MARINE SERVICES OFFICER	Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length.
233.	99-978-8919	35R/2199	BUTTON INSIGNIA 19MM (30L) ROYAL AIR FORCE	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
234.	99-978-8935	24790	BUTTON INSIGNIA 14MM (22L) ROYAL LOGISTIC CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
235.	99-978-8936	24791	BUTTON INSIGNIA 19MM (30L) ROYAL LOGISTIC CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
236.	99-978-8937	24792	BUTTON INSIGNIA 25MM (40L) ROYAL LOGISTIC CORPS	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks.
237.	99-978-8938	24793	BUTTON INSIGNIA 19MM (30L) ROYAL LOGISTIC CORPS SCREW FITTING	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers.