



**Technical Specification for
BUTTONS ANODISED ALUMINIUM
GOLD AND SILVER**

Defence Clothing (DC)

PROPERTY OF
MINISTRY OF DEFENCE



PREFACE

TABLE 1 – PRODUCT LIST

| | |
|---------------------------------|---|
| Item Name | BUTTONS ANODISED ALUMINIUM GOLD AND SILVER |
| Nato Stock Number (NSN) | Various (See Table 8) |
| Pattern No(s) | According to Item (See Table 8) |
| Drawing Number(s): | N/A |
| Development File No | D/RPS/P3866 (NN/37/P763) |
| Product Support File No. | NV/317/023 |

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TABLE 2 – ISSUE RECORD

| Issue No | Comments | Issue Date |
|----------|--|--------------|
| 10 | <p>The following NSN's have been deleted: 8455-99-130-3636 130-3640 130-3647 130-3651 130-3663 130-3664 130-4261 973-0116 973-0117 973-0236 973-0237 973-0407 973-1132 973-1133</p> <p>Pattern No's for the following NSNs have been updated: 8455-99-136-7234 137-1055 973-0353 973-1288</p> <p>Addition of NSN's 8455-99-137-4438</p> | 20 July 2010 |
| 09 | <p>Addition of NSN's 8455-99-334-0177 334-0178 151-5805 151-5806</p> <p>Deletion of obsolete items 8315-99-973-0058 and 0059 8455-99-122-8888 to 8890 8455-99-130-3728 8455-99-432-8593 8455-99-973-0075 and 0077 8455-99-973-0111 and 0112</p> <p>BS EN 573 part 4 deleted BS 6161 part 7 replaced by BS ISO 2135 Def Stan 81-89 deleted Table 7 & 8 replaced by paragraphs 5 & 6 Para 5 Marking requirements updated Para 6 Packaging requirements updated. Table 9 Relabelled as Table 8 Performance requirements reformatted</p> | 05 May 2010 |

TABLE 2 – ISSUE RECORD continued

| Issue No | Comments | Issue Date |
|----------|--|--------------|
| 08 | Change of description for NSN 8455-99-789-6430. Addition of NSN's 8455-99- : 973-0353 973-0362 973-1288 Deletion of NSN's 8455-99-: 122-8016 to 8018 130-3643 130-3684 130-3687 130-3692 130-3695 130-3703 130-3706 130-3715 130-3718 130-3746 130-9219 132-0552 to 0554 973-0118 to 0120 973-0128 to 0130 973-0137 to 0139 973-0162 to 0164 973-0180 to 0182 973-0238 & 0239 973-0253 to 0255 973-1114 to 1116 973-1126 to 1129 973-1131 973-1134 to 1136 973-1161 to 1163 973-1187 973-1189 973-1199 973-1200 | 23 July 2009 |

TABLE 2 – ISSUE RECORD continued

| Issue No | Comments | Issue Date |
|----------|---|-------------------|
| 07 | Addition of NSN's: 8455-99-178-5073 and 8455-99-424-6413 to 6415 | 05 December 2007 |
| 06 | Addition of NSN's: 8455-99-133-8183 8455-99-147-9710 8455-99-476-5984 8455-99-480-8176 8455-99-789-6430 | 02 May 2007 |
| 05 | Addition of NSN's: 426-3172 to 3174 Change of description for NSN's 973-0075 and 973-0077 from 17 th / 21 st Lancers to Queens Royal Lancers | 29 June 2006 |
| 04 | Amendment to formatting no technical change | 31 January 2006 |
| 03 | Specification review and update. Addition of Product listing (Table 9) NSNs, Pattern Numbers and Additional information. | 01 September 2003 |
| 02 | Issue A reformatted without technical change and re-issued as Issue 2. Amendment 1 is included at page 4 & 6. | 12 February 1985 |

PART 1

1. THE PRODUCT

- a. Use of the Product. This specification describes the requirements of anodised aluminium buttons in gold or silver, for wear by the Armed Forces.

TABLE 3 - RELATED SPECIFICATIONS AND DOCUMENTS

| Specification/Document | Detail |
|---|---|
| BS ISO 2135 | Anodizing of aluminium and its alloys - Accelerated test of light fastness of coloured anodic oxidation coatings using artificial light |
| BS EN 485 Part 1 Part 2 Part 3 Part 4 | Aluminium and aluminium alloys - Sheet, strip and plate Technical conditions for inspection and delivery Mechanical properties Tolerances on shape and dimensions for hot rolled-products Tolerances on shape and dimensions for cold-rolled products |
| BS EN 515 | Aluminium and aluminium alloys - Wrought products - Temper designations |
| BS EN 573 Part 3 | Aluminium and aluminium alloys - Chemical composition and form of wrought products Chemical composition |
| BS EN 1301 Part 1 Part 2 Part 3 | Aluminium and aluminium alloys – Drawn wire Technical conditions for inspection and delivery Mechanical properties Tolerances and dimensions |
| BS EN 1652 | Copper and copper alloys - Plate, sheet, strip and circles for general purposes |
| BS EN 12373 Part 1 | Aluminium and aluminium alloys - Anodising Method for specifying decorative and protective anodic oxidation coatings of aluminium |
| BS 3866 | Holes and shanks for buttons |

2. PATTERNS.

- a. Master Patterns. DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

- a. Product Description. Various buttons, in different sizes, with shank or screw fitting complete with base plate (See Table 8).

TABLE 4 – PRODUCT COMPONENTS

| 4.1 Button – front face | <ul style="list-style-type: none"> • Bright anodising quality aluminium sheet to meet the requirements of AW-1080A/H14 of: • BS EN 485 Parts 1, 2, 3 and 4 • BS EN 515 • BS EN 573 Parts 3 | | | | | | | | | | | | | | | | |
|--|--|--------------------|-----------------------|--------------|-----------------------|-----------------|-------|--------|-------|-----------------|--------|--------|-------|-----------------|--------|--------|-------|
| 4.2 Button – back | <ul style="list-style-type: none"> • Bright anodising quality aluminium sheet to meet the requirements of AW-1200/H16 of: • BS EN 485 Parts 1, 2, 3 and 4 • BS EN 515 • BS EN 573 Parts 3 | | | | | | | | | | | | | | | | |
| 4.3 Button - shank | <ul style="list-style-type: none"> • Bright anodising quality aluminium wire to meet the requirements of AW-1050/H18 of BS EN 1301 Parts 1, 2 and 3 | | | | | | | | | | | | | | | | |
| 4.4 Brass plate/threaded insert | <ul style="list-style-type: none"> • To comply with the requirements of BS EN 1652 | | | | | | | | | | | | | | | | |
| <ul style="list-style-type: none"> • The fronts may be of a heavier gauge of aluminium to enable the definition of the Standard Pattern to be reproduced • The metal used is to be of the following minimum thicknesses <table border="1"> <thead> <tr> <th><u>Button size</u></th> <th><u>Fronts</u></th> <th><u>Backs</u></th> <th><u>Shank diameter</u></th> </tr> </thead> <tbody> <tr> <td>25mm (40 ligne)</td> <td>0.5mm</td> <td>0.86mm</td> <td>1.6mm</td> </tr> <tr> <td>19mm (30 ligne)</td> <td>0.46mm</td> <td>0.86mm</td> <td>1.6mm</td> </tr> <tr> <td>14mm (22 ligne)</td> <td>0.41mm</td> <td>0.86mm</td> <td>1.2mm</td> </tr> </tbody> </table> | | <u>Button size</u> | <u>Fronts</u> | <u>Backs</u> | <u>Shank diameter</u> | 25mm (40 ligne) | 0.5mm | 0.86mm | 1.6mm | 19mm (30 ligne) | 0.46mm | 0.86mm | 1.6mm | 14mm (22 ligne) | 0.41mm | 0.86mm | 1.2mm |
| <u>Button size</u> | <u>Fronts</u> | <u>Backs</u> | <u>Shank diameter</u> | | | | | | | | | | | | | | |
| 25mm (40 ligne) | 0.5mm | 0.86mm | 1.6mm | | | | | | | | | | | | | | |
| 19mm (30 ligne) | 0.46mm | 0.86mm | 1.6mm | | | | | | | | | | | | | | |
| 14mm (22 ligne) | 0.41mm | 0.86mm | 1.2mm | | | | | | | | | | | | | | |

TABLE 5 – PRODUCT CONSTRUCTION

| | |
|----------------------------------|--|
| 5.1 Front face | <ul style="list-style-type: none"> • The face of the button is to be clearly struck using a suitable press tool |
| 5.2 Back and Shank or Screw/Post | <ul style="list-style-type: none"> • The backs are to be made using a suitable press tool, with two drainage holes and a central shank hole. The position of the drain holes relative to the shank hole are to be such that the strength is not adversely affected or the drain holes blocked when the wire shank is splayed and clenched. A peripheral rebate portion or step is to be provided • The shank is to be formed using a suitable bending machine to provide a loop or eye. The length and thickness of the shank is to comply with the requirements of BS 3866 Table 3 • The assembly of the shank to the back is to be by the insertion of the ends of the shank in the back, which are to be spayed apart then clenched down so that the shank is rigidly attached • The assembly of the screw to the back is to be by inserting the screw through the back and securely soldering to the base. Dimensions to be as on the appropriate Standard Pattern • The threaded insert post is to be assembled to the base plate. Dimensions to be as on the appropriate Standard Pattern |

TABLE 5 – PRODUCT CONSTRUCTION continued

| | |
|-----------------------------|--|
| 5.3 Assembly, back to front | <ul style="list-style-type: none"> • The front is to be placed in a die, and the back with the shank/screw attached inserted into the front beneath a rolling tool. The wall of the front is to be rolled to overlap the peripheral rebate portion of the back so that the back is rigidly attached to the front and a neat smooth button is produced • The shank is to either horizontal or vertical in relationship to the insignia on the front as on the appropriate Standard Pattern |
| 5.4 Polishing/Anodising | <ul style="list-style-type: none"> • The assembled button is to be degreased, electro and/or chemically polished, bright anodised gold or silver, sealed and dried • At stages throughout the process the button is to be neutralised in ammonia and any liquid left in the button drained out • a) <u>Army</u>: The shade boxes containing Standard Pattern No.19508 for gold anodised buttons is to be judged to either Set A (detailed design) or Set B (plain or inconspicuous design) • The shade box containing Standard Pattern No.15456 for silver anodised buttons is to constitute the brightness and colour acceptable • b) <u>RN</u>: The shade box containing Standard Pattern No.27790 for gold anodised buttons is to constitute the brightness and colour acceptable • The significant surface is the button front |

4. PERFORMANCE

a. Visual Requirement of Finished Buttons

The buttons are to be compared against the appropriate Standard Pattern for mechanical imperfections and any streakiness or unequal colouring of the dyed film. They are to be viewed, under no magnification, at a distance of between 30cm to 40cm in daylight or in a daylight colour-matching booth. The colour and brightness are to conform to the Polishing/Anodising clause in Table 5 of this specification.

b. Anodic Film requirements are to be as Table 6

TABLE 6 – ANODIC FILM REQUIREMENTS

| Property | Requirement | Method of Test |
|--------------------------|---|--|
| Thickness of anodic film | 0.008mm Minimum | <ul style="list-style-type: none"> To Annex B of BS 12373 Part 1 |
| Sealing of anodic film | No bloom after 24 hours exposure to test conditions | <ul style="list-style-type: none"> To Clauses 7 and 8 of BS 12373 Part 1 |
| Fastness to light | Standard 8 | <ul style="list-style-type: none"> To BS ISO 2135 |
| Dry cleaning | No visible change | <ul style="list-style-type: none"> Four sample buttons are to be placed in a stoppered flask of a suitable size being half filled with perchloroethylene and placed in a fume cupboard for 2 hours At the end of this period the sample will be removed and examined. If none of the buttons have changed in appearance the buttons are acceptable |
| Tropical exposure | No visible contrast with the Standard Pattern | <ul style="list-style-type: none"> Four buttons are to be stored in a suitable tropical chamber for a period of 28 days at 32° and 90% RH After this period if none of the buttons have changes in appearance the buttons are acceptable |

4. PERFORMANCE continued

TABLE 6 – ANODIC FILM REQUIREMENTS continued

| Property | Requirement | Method of Test |
|---------------------|---|--|
| Abrasion Resistance | The buttons are to have no significant change in appearance | <ul style="list-style-type: none"> The buttons are to be securely mounted face side down, onto each of the four moving heads of a Martindale abrasion tester. (One convenient method is to remove the thread loop and attach the button directly to the moving head using double-sided tape) The heads are to be mounted onto the abrasion tester and a load of 576gms applied and rubbed against the standard worsted abradant fabric (detailed in Table 7) for 60 minutes. At the end of the test the buttons are to be removed and examined |

TABLE 7 – ABRADANT FABRIC REQUIREMENTS

The Abradant is to be crossbred worsted fabric with the following finished particulars.

| | Warp | Weft |
|---------------------------|----------------------|------------|
| Yarn count | R55 tex/2 | R74 tex/2 |
| Singles Twist turns/metre | 490 ± 20Z | 550 ± 20 Z |
| Folding test turns/metre | 470 ± 20 S | 410 ± 20 S |
| Fibre fineness | 19 µm | 19 µm |
| Threads/cm | 19 | 12 |
| Mass | 185 g/m ² | - |

5. MARKING

Under no circumstances should the contractor's name, logo or trademark appear on the badge or on the packaging.

6. PACKAGING

- a. The buttons are to be provided 25 buttons to a card and then sealed in a clear polythene bag.
- b. The bag shall be identified with a clearly printed pressure sensitive self adhesive label firmly adhered to the outside of the package.
- c. Information and format on the label is to be as follows:
NATO Stock Number, Contract Number, Year of Manufacture and Denomination of Quantity (Figure 1).

Figure 1: Example Identification and marking label

| |
|---------------------|
| NSN |
| Contract No. |
| Year of manufacture |
| D of Q. |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION

| Item No. | NATO Stock Number 8315-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 1. | 973-0049 | 21959 | BUTTON STAPLE 14mm (22L) QUEEN'S OWN HUSSARS & ROYAL YEOMANRY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 2. | 973-0050 | 20826 | BUTTON STAPLE 22mm (34L) QUEEN'S OWN HUSSARS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 3. | 973-0051 | 22763 | BUTTON STAPLE 19mm (30L) THE QUEEN'S ROYAL HUSSARS BALL | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 4. | 973-0052 | 20814 | BUTTON STAPLE 17mm (26L) QUEEN'S OWN HUSSARS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 5. | 973-0405 | 21918 | BUTTON STAPLE 14mm (22L) THE ROYAL YEOMANRY C SQN NORTH IRISH HORSE | Aluminium, anodised silver. Shade to conform to pattern 15456 |

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|---|
| 6. | 122-1864 | 20676 | BUTTON INSIGNIA 25mm (40L) ROYAL IRISH RANGERS | Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers |
| 7. | 122-1865 | 22523 | BUTTON INSIGNIA 19mm (30L) ROYAL IRISH RANGERS | Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers |
| 8. | 122-3840 | 22545 | BUTTON INSIGNIA 25mm (40L) BLUES AND ROYALS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 9. | 122-3841 | 20987 | BUTTON INSIGNIA 19mm (30L) BLUES AND ROYALS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 10. | 122-3842 | 21348 | BUTTON INSIGNIA 14mm (22L) BLUES AND ROYALS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 11. | 122-5721 | 20736 | BUTTON INSIGNIA 14mm (22L) THE ROYAL ANGLIAN REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 12. | 122-5722 | 20156 | BUTTON INSIGNIA 25mm (40L) THE ROYAL ANGLIAN REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 13. | 122-5723 | 20709 | BUTTON INSIGNIA 19mm (30L) THE ROYAL ANGLIAN REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 14. | 129-8566 | 29185 | BUTTON INSIGNIA 19mm (30L) THE DORSET YEOMANRY | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 15. | 130-2693 | 22460 | BUTTON INSIGNIA 30mm (47L) ROYAL NAVY | Aluminium, anodised gold. Shade to conform to pattern 27790. Ratings |
| 16. | 130-3516 | 30016 | BUTTON INSIGNIA 19mm (30L) QUEENS DRAGOON GUARDS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 17. | 130-3517 | 30017 | BUTTON INSIGNIA 14mm (22L) QUEENS DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 18. | 130-3566 | 30485 | BUTTON INSIGNIA 19mm (30L) ROYAL TANK REGIMENT SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 19. | 130-3588 | 30088 | BUTTON INSIGNIA 19mm (30L) COLDSTREAM GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 20. | 130-3612 | 30112 | BUTTON INSIGNIA 22mm (35L) WELSH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 21. | 130-3622 | 30122 | BUTTON INSIGNIA 19mm (30L) ROYAL ENGINEERS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|---|
| 22. | 130-3627 | 30127 | BUTTON INSIGNIA 19mm (30L) ROYAL CORPS OF SIGNALS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 23. | 130-3680 | 30180 | BUTTON INSIGNIA 19mm (30L) ROYAL ANGLIAN SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 24. | 130-3760 | 30260 | BUTTON INSIGNIA 19mm (30L) THE PARACHUTE REGIMENT SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 25. | 130-3784 | 30284 | BUTTON INSIGNIA 19mm (30L) QUEEN'S GURKHA ENGINEERS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 26. | 130-3796 | 30296 | BUTTON INSIGNIA 19mm (30L) ARMY AIR CORP SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 27. | 130-3828 | 30328 | BUTTON INSIGNIA 19mm (30L) ROYAL ARMY MEDICAL CORPS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 28. | 130-3836 | 30336 | BUTTON INSIGNIA 19mm (30L) ROYAL ELEC & MECH ENGINEERS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 29. | 130-3839 | 30339 | BUTTON INSIGNIA 14mm (22L) ROYAL MILITARY POLICE | Aluminium, anodised silver. Shade to conform to pattern 15456. Officers |
| 30. | 130-3840 | 30340 | BUTTON INSIGNIA 19mm (30L) ROYAL MILITARY POLICE SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 31. | 130-3866 | 30366 | BUTTON INSIGNIA 19mm (30L) INTELLIGENCE CORPS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 32. | 130-3869 | 30369 | BUTTON INSIGNIA 19mm (30L) ARMY PHYSICAL TRAINING CORPS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|---|
| 33. | 130-3880 | 30380 | BUTTON INSIGNIA 25mm (40L) ARMY LEGAL SERVICES BRANCH | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 34. | 130-3881 | 30381 | BUTTON INSIGNIA 19mm (30L) ARMY LEGAL SERVICES BRANCH | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 35. | 130-3882 | 30382 | BUTTON INSIGNIA 14mm (22L) ARMY LEGAL SERVICES BRANCH | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 36. | 130-3883 | 30383 | BUTTON INSIGNIA 19mm (30L) ARMY LEGAL SERVICES BRANCH SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |
| 37. | 130-3886 | 30386 | BUTTON INSIGNIA 19mm (30L) HONOURABLE ARTILLERY COMPANY SCREW FITTING | Aluminium, anodised silver. Shade to conform to pattern 15456. Officers |
| 38. | 130-3904 | 30404 | BUTTON INSIGNIA 19mm (30L) GENERAL LIST SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 39. | 130-3916 | 30416 | BUTTON INSIGNIA 19mm (30L) OFFICERS OF GENERAL RANK SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 40. | 130-3918 | 30418 | BUTTON INSIGNIA 25mm (40L) BRIGADIERS & COLONELS (STAFF) | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 41. | 130-3919 | 30419 | BUTTON INSIGNIA 19mm (30L) BRIGADIERS & COLONELS (STAFF) | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 42. | 130-3920 | 30420 | BUTTON INSIGNIA 14mm (22L) BRIGADIERS & COLONELS (STAFF) | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 43. | 130-3921 | 30421 | BUTTON INSIGNIA 19mm (30L) BRIGADIERS & COLONELS (STAFF) SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508 |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 44. | 130-4262 | 22355 | BUTTON INSIGNIA 14mm (22L) 94 TH BERKSHIRE YEOMANRY SIGNAL SQUADRON TA | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 45. | 132-3627 | 21966 | BUTTON INSIGNIA 23mm (37L) ROYAL NAVY CHIEF PETTY OFFICER | Aluminium, anodised gold. Shade to conform to pattern 27790. Without shank. Rim to be diamond turned |
| 46. | 133-8183 | D01133 | BUTTON INSIGNIA, 19mm (30L SCREW FIT) THE YORKSHIRE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 47. | 135-6478 | 22917 | BUTTON INSIGNIA 14mm (22L) THE QUEEN'S GURKHA ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 48. | 135-7449 | 20329 | BUTTON INSIGNIA 25mm (40L) ROYAL SCOTS DRAGOON GUARDS | Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers |
| 49. | 135-7450 | 20330 | BUTTON INSIGNIA 19mm (30L) ROYAL SCOTS DRAGOON GUARDS | Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers |
| 50. | 135-7451 | 20331 | BUTTON INSIGNIA 25mm (40L) ROYAL SCOTS DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 51. | 135-7452 | 20332 | BUTTON INSIGNIA 19mm (30L) ROYAL SCOTS DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 52. | 135-7453 | 20333 | BUTTON INSIGNIA 14mm (22L) ROYAL SCOTS DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 53. | 135-9987 | 20988 | BUTTON INSIGNIA 14mm (22L) 9 TH /12 TH ROYAL LANCERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 54. | 135-9988 | 18215 | BUTTON INSIGNIA 25mm (40L) 9 TH /12 TH ROYAL LANCERS PRINCE OF WALES | Aluminium, anodised gold. Shade to conform to pattern 19508. O/R |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 55. | 135-9989 | 18216 | BUTTON INSIGNIA 19mm (30L) 9 TH /12 TH ROYAL LANCERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 56. | 136-7234 | 35/R/1718A | BUTTON INSIGNIA 17mm (27L) ROYAL AIR FORCE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 57. | 136-9632 | 20658A | BUTTON INSIGNIA 23mm (37L) ROYAL NAVY CHIEF PETTY OFFICER | Aluminium, anodised gold. Shade to conform to pattern 27790. Rim to be diamond turned |
| 58. | 137-1055 | 35/R/1739A | BUTTON INSIGNIA 23mm (37L) ROYAL AIR FORCE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 59. | 137-2398 | 20811 | BUTTON INSIGNIA 14mm (22L) ROYAL NAVY | Aluminium, anodised gold. Shade to conform to pattern 27790. Ratings. Rim to be diamond turned |
| 60. | 137-4076 | 20876A | BUTTON INSIGNIA 23mm (37L) ROYAL FLEET AUXILIARY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 61. | 137-4077 | 20877 | BUTTON INSIGNIA 19mm (30L) ROYAL FLEET AUXILIARY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 62. | 137-4078 | 20878 | BUTTON INSIGNIA 17mm (26L) ROYAL FLEET AUXILIARY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 63. | 137-4438 | 35/R/1766A | BUTTON INSIGNIA 14mm (22L) ROYAL AIR FORCE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 64. | 137-4684 | 20919 | BUTTON INSIGNIA 23mm (37L) ROYAL NAVY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 65. | 137-4685 | 20920 | BUTTON INSIGNIA 19mm (30L) ROYAL NAVY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 66. | 137-4686 | 20921 | BUTTON INSIGNIA 17mm (26L) ROYAL NAVY OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|---|
| 67. | 137-4687 | 20922 | BUTTON INSIGNIA 24mm (38L) THE ROYAL MARINES OTHER RANKS | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 68. | 137-4688 | 20923 | BUTTON INSIGNIA 17mm (27L) THE ROYAL MARINES OTHER RANKS | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 69. | 138-0528 | 21162 | BUTTON INSIGNIA 23mm (37L) ROYAL NAVY FLAG OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 70. | 138-0529 | 21163 | BUTTON INSIGNIA 19mm (30L) ROYAL NAVY FLAG OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 71. | 138-0530 | 21164 | BUTTON INSIGNIA 17mm (26L) ROYAL NAVY FLAG OFFICERS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 72. | 147-9710 | D01134 | BUTTON INSIGNIA 25mm (40L) THE YORKSHIRE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 73. | 151-5805 | D02013 | BUTTON INSIGNIA 14mm (22L) SCOTS GUARDS, ALL RANKS | Domed button with Scots Guards Insignia comprising St Andrew's saltire, with clusters of rays between the arms thereof and the St Edward's crown at the top; in the centre is a circle bearing the motto 'Nemo me impune lacessit; within the circle, there is a Scottish thistle; with a single shank fitting; aluminium with an anodised gold finish to pattern 19508 |
| 74. | 151-5806 | D02014 | BUTTON INSIGNIA, 19mm (30L), SCOTS GUARDS, ALL RANKS | Domed button with Scots Guards Insignia comprising St Andrew's saltire, with clusters of rays between the arms thereof and the St Edward's crown at the top; in the centre is a circle bearing the motto 'Nemo me impune lacessit; within the circle, there is a Scottish thistle; with a single shank fitting; aluminium with an anodised gold finish to pattern 19508 |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|---|
| 75. | 178-5073 | D01398 | BUTTON INSIGNIA 19mm (30L) SCREW POST GIBRALTAR REGIMENT | Aluminium, anodised gold. All Ranks |
| 76. | 334-0177 | D01995 | BUTTON INSIGNIA 16.5mm (26L), GRENADIER GUARDS, ALL RANKS | Domed button with Grenadier Insignia comprising St Edward's crown above Royal Cypher 'ER' interlaced and reversed above a flaming grenade; rimmed at the edge; with a single shank fitting; aluminium with an anodised gold finish to pattern 19508 |
| 77. | 334-0178 | D01996 | BUTTON INSIGNIA 22.2mm (35L), GRENADIER GUARDS, ALL RANKS | Domed button with Grenadier Insignia comprising St Edward's crown above Royal Cypher 'ER' interlaced and reversed above a flaming grenade; rimmed at the edge; with a single shank fitting; aluminium with an anodised gold finish to pattern 19508 |
| 78. | 355-4618 | D01859 | BUTTON INSIGNIA 25mm (40L) GIBRALTAR REGIMENT | Aluminium, anodised gold. All Ranks |
| 79. | 424-6413 | D01170 | BUTTON INSIGNIA 14mm (22L) THE ROYAL WELSH OFFICERS | Aluminium, bronze finish. Officers |
| 80. | 424-6414 | D01171 | BUTTON INSIGNIA 19mm (30L) THE ROYAL WELSH OFFICERS | Aluminium, bronze finish. Officers |
| 81. | 424-6415 | D01172 | BUTTON INSIGNIA 25mm (40L) THE ROYAL WELSH OFFICERS | Aluminium, bronze finish. Officers |
| 82. | 426-3172 | D00864 | BUTTON INSIGNIA 14mm (22L) THE ROYAL WELSH | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 83. | 426-3173 | D00865 | BUTTON INSIGNIA 19mm (30L) THE ROYAL WELSH | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 84. | 426-3174 | D00866 | BUTTON INSIGNIA 25mm (40L) THE ROYAL WELSH | Aluminium, anodised gold. Shade to conform to pattern 19508 |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 85. | 432-8591 | 29193 | BUTTON INSIGNIA 14mm (22L) THE BAND OF THE DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 86. | 432-8592 | 29194 | BUTTON INSIGNIA 19mm (30L) THE BAND OF THE DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 87. | 476-5984 | D01131 | BUTTON INSIGNIA 14mm (22L) THE YORKSHIRE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 88. | 480-8176 | D01132 | BUTTON INSIGNIA 19mm (30L) THE YORKSHIRE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 89. | 526-0664 | 29186 | BUTTON INSIGNIA 25mm (40L) THE DORSET YEOMANRY | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 90. | 789-6430 | D01150 | BUTTON INSIGNIA 19mm (30L SCREW FIT) THE ROYAL WELSH | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 91. | 869-1196 | 27780 | BUTTON INSIGNIA 19mm (30L) ROYAL NAVY SENIOR RATINGS | Aluminium, anodised gold. Shade to conform to pattern 27790 |
| 92. | 869-2206 | 28077 | BUTTON INSIGNIA 14mm (22L) ROYAL MARINE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 93. | 869-2407 | 28106 | BUTTON INSIGNIA 19mm (30L) ROYAL HOSPITAL CHELSEA | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 94. | 869-4026 | 28431 | BUTTON INSIGNIA 14mm (22L) ADJUTANT GENERAL'S CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 95. | 869-4027 | 28432 | BUTTON INSIGNIA 19mm (30L) ADJUTANT GENERAL'S CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 96. | 869-4028 | 28433 | BUTTON INSIGNIA 25mm (40L) ADJUTANT GENERAL'S CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 97. | 869-4029 | 28434 | BUTTON INSIGNIA 19mm (30L) ADJUTANT GENERAL'S CORPS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 98. | 973-0026 | 21360 | BUTTON INSIGNIA 14mm (22L) THE LIFE GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 99. | 973-0027 | 20838 | BUTTON INSIGNIA 25mm (40L) THE LIFE GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 100. | 973-0028 | 21848 | BUTTON INSIGNIA 19mm (30L) THE LIFE GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 101. | 973-0078 | 22167 | BALL BUTTON INSIGNIA 18mm (28L) ROYAL HORSE ARTILLERY | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 102. | 973-0079 | 23000 | BUTTON INSIGNIA 25mm (40L) ROYAL TANK REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 103. | 973-0080 | 21312 | BUTTON INSIGNIA 19mm (30L) ROYAL TANK REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 104. | 973-0081 | 21349 | BUTTON INSIGNIA 14mm (22L) ROYAL ARTILLERY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 105. | 973-0082 | 18597 | BUTTON INSIGNIA 25mm (40L) ROYAL ARTILLERY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 106. | 973-0083 | 20688 | BUTTON INSIGNIA 19mm (30L) ROYAL ARTILLERY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 107. | 973-0084 | 21553 | BUTTON INSIGNIA 14mm (22L) ROYAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 108. | 973-0085 | 17858 | BUTTON INSIGNIA 25mm (40L) ROYAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 109. | 973-0086 | 20746 | BUTTON INSIGNIA 19mm (30L) ROYAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 110. | 973-0087 | 20732 | BUTTON INSIGNIA 14mm (22L) ROYAL CORPS OF SIGNALS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 111. | 973-0089 | 20710 | BUTTON INSIGNIA 19mm (30L) ROYAL CORPS OF SIGNALS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 112. | 973-0090 | 20948 | BUTTON INSIGNIA 14mm (22L) GRENADIER GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 113. | 973-0091 | 20849 | BUTTON INSIGNIA 25mm (40L) GRENADIER GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 114. | 973-0092 | 20850 | BUTTON INSIGNIA 19mm (30L) GRENADIER GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 115. | 973-0093 | 21008 | BUTTON INSIGNIA 14mm (22L) COLDSTREAM GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 116. | 973-0094 | 20737 | BUTTON INSIGNIA 25mm (40L) COLDSTREAM GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 117. | 973-0095 | 20851 | BUTTON INSIGNIA 19mm (30L) COLDSTREAM GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 118. | 973-0096 | 19102 | BUTTON INSIGNIA 14mm (22L) SCOTS GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 119. | 973-0097 | 19088 | BUTTON INSIGNIA 18mm (28L) SCOTS GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 120. | 973-0098 | 20852 | BUTTON INSIGNIA 25mm (40L) SCOTS GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 121. | 973-0099 | 20949 | BUTTON INSIGNIA 17mm (27L) SCOTS GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 122. | 973-0100 | 21050 | BUTTON INSIGNIA 25mm (40L) SCOTS GUARDS PIPERS | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 123. | 973-0101 | 22379 | BUTTON INSIGNIA 18mm (28L) SCOTS GUARDS PIPERS | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 124. | 973-0102 | 20892 | BUTTON INSIGNIA 14mm (22L) IRISH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 125. | 973-0103 | 20830 | BUTTON INSIGNIA 16mm (25L) IRISH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers. Shoulder strap stud (concave shape) |
| 126. | 973-0104 | 21221 | BUTTON INSIGNIA 25mm (40L) IRISH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 127. | 973-0105 | 21586 | BUTTON INSIGNIA 19mm (30L) IRISH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 128. | 973-0106 | 20831 | BUTTON INSIGNIA 25mm (40L) IRISH GUARDS PIPERS | Aluminium, anodised silver. Shade to conform to pattern 15456 |
| 129. | 973-0107 | 24177 | BUTTON INSIGNIA 19mm (30L) IRISH GUARDS PIPERS | Aluminium, anodised silver. Shade to conform to pattern 15456 |
| 130. | 973-0108 | 20891 | BUTTON INSIGNIA 15mm (24L) WELSH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 131. | 973-0109 | 20853 | BUTTON INSIGNIA 25mm (40L) WELSH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 132. | 973-0110 | 20950 | BUTTON INSIGNIA 19mm (30L) WELSH GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 133. | 973-0202 | 23171 | BUTTON INSIGNIA 25mm (40L) THE PARACHUTE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 134. | 973-0203 | 21735 | BUTTON INSIGNIA 19mm (30L) THE PARACHUTE REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 135. | 973-0250 | 20657 | BUTTON INSIGNIA 14mm (22L) ROYAL REGIMENT OF FUSILIERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 136. | 973-0252 | 21958 | BUTTON INSIGNIA 19mm (30L) ROYAL REGIMENT OF FUSILIERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 137. | 973-0291 | 21847 | BUTTON INSIGNIA 14mm (22L) ARMY PHYSICAL TRAINING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 138. | 973-0292 | 20501 | BUTTON INSIGNIA 25mm (40L) ARMY PHYSICAL TRAINING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 139. | 973-0293 | 21307A | BUTTON INSIGNIA 19mm (30L) ARMY PHYSICAL TRAINING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 140. | 973-0295 | 20666 | BUTTON INSIGNIA 25mm (40L) INTELLIGENCE CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 141. | 973-0296 | 20650 | BUTTON INSIGNIA 19mm (30L) INTELLIGENCE CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 142. | 973-0297 | 15893 | BUTTON INSIGNIA 14mm (22L) THE MILITARY PROVOST GUARD SERVICE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 143. | 973-0298 | 15712 | BUTTON INSIGNIA 25mm (40L) THE MILITARY PROVOST GUARD SERVICE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 144. | 973-0299 | 22562 | BUTTON INSIGNIA 18mm (28L) THE MILITARY PROVOST GUARD SERVICE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 145. | 973-0303 | 20742A | BUTTON INSIGNIA 14mm (22L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 146. | 973-0304 | 16688 | BUTTON INSIGNIA 25mm (40L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 147. | 973-0305 | 20741 | BUTTON INSIGNIA 22mm (35L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 148. | 973-0306 | 20680 | BUTTON INSIGNIA 19mm (30L) QUEEN ALEXANDRA'S ROYAL ARMY NURSING CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 149. | 973-0307 | 18595 | BUTTON INSIGNIA 25mm (40L) ROYAL ARMoured CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 150. | 973-0308 | 18596 | BUTTON INSIGNIA 19mm (30L) ROYAL ARMoured CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 151. | 973-0309 | 20915 | BUTTON INSIGNIA 14mm (22L) ROYAL ARMY DENTAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 152. | 973-0310 | 23972 | BUTTON INSIGNIA 25mm (40L) ROYAL ARMY DENTAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 153. | 973-0311 | 20907 | BUTTON INSIGNIA 19mm (30L) ROYAL ARMY DENTAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 154. | 973-0315 | 21734A | BUTTON INSIGNIA 14mm (22L) ROYAL ARMY MEDICAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 155. | 973-0316 | 18583 | BUTTON INSIGNIA 25mm (40L) ROYAL ARMY MEDICAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 156. | 973-0317 | 22663 | BUTTON INSIGNIA 19mm (30L) ROYAL ARMY MEDICAL CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 157. | 973-0327 | 23258 | BUTTON INSIGNIA 14mm (22L) ROYAL ARMY VETERINARY CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 158. | 973-0328 | 27214 | BUTTON INSIGNIA 25mm (40L) ROYAL ARMY VETERINARY CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 159. | 973-0329 | 23188 | BUTTON INSIGNIA 19mm (30L) ROYAL ARMY VETERINARY CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 160. | 973-0330 | 21310 | BUTTON INSIGNIA 14mm (22L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 161. | 973-0331 | 16719 | BUTTON INSIGNIA 25mm (40L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 162. | 973-0332 | 20686 | BUTTON INSIGNIA 19mm (30L) ROYAL ELECTRICAL & MECHANICAL ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 163. | 973-0333 | 20993 | BUTTON INSIGNIA 14mm (22L) ROYAL MILITARY POLICE/GURKHA MILITARY POLICE | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 164. | 973-0334 | 21417 | BUTTON INSIGNIA 25mm (40L) ROYAL MILITARY POLICE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 165. | 973-0335 | 21013 | BUTTON INSIGNIA 19mm (30L) ROYAL MILITARY POLICE/GURKHA MILITARY POLICE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 166. | 973-0349 | 20994 | BUTTON INSIGNIA 14mm (22L) DUKE OF YORK'S ROYAL MILITARY SCHOOL | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 167. | 973-0351 | 23688 | BUTTON INSIGNIA 19mm (30L) DUKE OF YORK'S ROYAL MILITARY SCHOOL | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|---|--|
| 168. | 973-0353 | 25018A | BUTTON INSIGNIA 23mm (30L) QUEEN VICTORIA'S SCHOOL | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 169. | 973-0354 | 17096 | BUTTON INSIGNIA 14mm (22L) GENERAL LIST | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 170. | 973-0355 | 22857 | BUTTON INSIGNIA 25mm (40L) GENERAL LIST | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 171. | 973-0356 | 22856 | BUTTON INSIGNIA 19mm (30L) GENERAL LIST/GENERAL SERVICE CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 172. | 973-0362 | 22436 | BUTTON INSIGNIA ROYAL HOSPITAL CHELSEA CAPTAIN OF INVALIDS 25mm (40L) | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 173. | 973-0366 | 22471 | BUTTON INSIGNIA 14mm (22L) ROYAL MILITARY ACADEMY SANDHURST | Aluminium, anodised silver. Shade to conform to pattern 15456. Officer cadets |
| 174. | 973-0368 | 20836 | BUTTON INSIGNIA 19mm (30L) ROYAL MILITARY ACADEMY SANDHURST | Aluminium, anodised gold. Shade to conform to pattern 19508 |
| 175. | 973-0369 | 23288 | BUTTON INSIGNIA 14mm (22L) ROYAL MILITARY ACADEMY SANDHURST | Aluminium, anodised gold. Shade to conform to pattern 19508. Officer cadets. For use on gorget patch |
| 176. | 973-0370 | 20687 | BUTTON INSIGNIA 19mm (30L) ROYAL MILITARY SCHOOL OF MUSIC | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 177. | 973-0377 | 20846 | BUTTON INSIGNIA 14mm (22L) WELBECK COLLEGE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 178. | 973-0379 | 20813 | BUTTON INSIGNIA 19mm (30L) WELBECK COLLEGE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 179. | 973-0411 | 17138 | BUTTON INSIGNIA 14mm (22L) QUEEN'S OWN YEOMANRY NORTHUMBERLAND HUSSARS | Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers |
| 180. | 973-0412 | 19399 | BUTTON INSIGNIA 25mm (40L) QUEEN'S OWN YEOMANRY NORTHUMBERLAND HUSSARS | Aluminium, anodised silver. Shade to conform to pattern 15456. Soldiers |
| 181. | 973-0418 | 19322 | BUTTON INSIGNIA 25mm (40L) ROYAL GLOUCESTER HUSSARS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 182. | 973-0419 | 19323 | BUTTON INSIGNIA 19mm (30L) ROYAL GLOUCESTER HUSSARS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 183. | 973-0424 | 19261 | BUTTON INSIGNIA 25mm (40L) QUEEN'S OWN YEOMANRY B SQN SHERWOOD RANGERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 184. | 973-0425 | 22194 | BUTTON INSIGNIA 19mm (30L) SHERWOOD RANGERS YEOMANRY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 185. | 973-0441 | 21588 | BUTTON INSIGNIA 14mm (22L) HONOURABLE ARTILLERY COMPANY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 186. | 973-0443 | 23966 | BUTTON INSIGNIA 19mm (30L) HONOURABLE ARTILLERY COMPANY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 187. | 973-0444 | 23547 | BUTTON INSIGNIA 18mm (28L) HONOURABLE ARTILLERY COMPANY | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 188. | 973-0502 | 16918 | BUTTON INSIGNIA 19mm (30L) 41 ROYAL SIGNAL SQUADRON | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 189. | 973-0513 | 23497 | BUTTON INSIGNIA 14mm (22L) HONOURABLE ARTILLERY COMPANY | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 190. | 973-0515 | 23498 | BUTTON INSIGNIA 19mm (30L) HONOURABLE ARTILLERY COMPANY | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 191. | 973-0522 | 23163 | BUTTON INSIGNIA 19mm (30L) THE LONDON SCOTTISH COMPANY | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 192. | 973-0529 | 21687 | BUTTON INSIGNIA 14mm (22L) SPECIAL AIR SERVICE REGIMENT | Aluminium, anodised silver. Shade to conform to pattern 15456. Officers |
| 193. | 973-0530 | 19914 | BUTTON INSIGNIA 25mm (40L) SPECIAL AIR SERVICE REGIMENT | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 194. | 973-0531 | 20706 | BUTTON INSIGNIA 19mm (30L) SPECIAL AIR SERVICE REGIMENT | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 195. | 973-1123 | 21006 | BUTTON INSIGNIA 14mm (22L) THE QUEEN'S DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 196. | 973-1125 | 23162 | BUTTON INSIGNIA 19mm (30L) THE QUEEN'S DRAGOON GUARDS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 197. | 973-1145 | 21018 | BUTTON INSIGNIA 25mm (40L) ARMY AIR CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 198. | 973-1146 | 20649 | BUTTON INSIGNIA 19mm (30L) ARMY AIR CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 199. | 973-1149 | 24040 | BUTTON INSIGNIA 14mm (22L) THE GIBRALTAR REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 200. | 973-1151 | 23686 | BUTTON INSIGNIA 19mm (30L) THE GIBRALTAR REGIMENT | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 201. | 973-1156 | 22678 | BUTTON INSIGNIA 25mm (40L) THE QUEEN'S GURKHA ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 202. | 973-1157 | 22918 | BUTTON INSIGNIA 19mm (30L) THE QUEEN'S GURKHA ENGINEERS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 203. | 973-1207 | 21361 | BUTTON INSIGNIA 14mm (22L) ROYAL ARMOURED CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. Soldiers |
| 204. | 973-1222 | 18599 | BUTTON INSIGNIA 14mm (22L) 47 ROYAL SIGNAL SQUADRON | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 205. | 973-1228 | 20829 | BUTTON INSIGNIA 14mm (22L) SMALL ARMS SCHOOL CORPS | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 206. | 973-1230 | 23103 | BUTTON INSIGNIA 19mm (30L) SMALL ARMS SCHOOL CORPS | Aluminium, anodised silver. Shade to conform to pattern 15456. All Ranks |
| 207. | 973-1288 | 20943A | BUTTON INSIGNIA 23mm (37L) QUEEN VICTORIA'S SCHOOL | Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers |
| 208. | 973-1289 | 22378 | BUTTON INSIGNIA 19mm (30L) QUEEN VICTORIA'S SCHOOL | Aluminium, anodised silver. Shade to conform to pattern 15456. Pipers |
| 209. | 977-2242 | 30460 | BUTTON INSIGNIA 14mm (22L) ROYAL MILITARY SCHOOL OF MUSIC | Aluminium, anodised gold. Shade to conform to pattern 19508. Students |
| 210. | 978-4472 | 22620 | BUTTON INSIGNIA 14mm (22L) ROYAL NAVY FLAG OFFICER | Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length |
| 211. | 978-4473 | 22619 | BUTTON INSIGNIA 17mm (26L) ROYAL NAVY & QUEEN ALEXANDRA'S RNNS | Aluminium, anodised gold. Shade to conform to pattern 27790. Shank to be 9mm in length |
| 212. | 978-4474 | 22621 | BUTTON INSIGNIA 17mm (26L) ROYAL NAVY MARINE SERVICES OFFICER | Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length |

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

| Item No. | NATO Stock Number 8455-99- | Pattern No. | Description | Additional Information |
|----------|----------------------------|-------------|--|--|
| 213. | 978-8919 | 35/R/2199 | BUTTON INSIGNIA 19mm (30L) ROYAL AIR FORCE | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 214. | 978-8935 | 24790 | BUTTON INSIGNIA 14mm (22L) ROYAL LOGISTIC CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 215. | 978-8936 | 24791 | BUTTON INSIGNIA 19mm (30L) ROYAL LOGISTIC CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 216. | 978-8937 | 24792 | BUTTON INSIGNIA 25mm (40L) ROYAL LOGISTIC CORPS | Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks |
| 217. | 978-8938 | 24793 | BUTTON INSIGNIA 19mm (30L) ROYAL LOGISTIC CORPS SCREW FITTING | Aluminium, anodised gold. Shade to conform to pattern 19508. Officers |