



**Technical Specification for
BUTTONS ANODISED ALUMINIUM
GOLD AND SILVER**

Defence Clothing (DC)

PROPERTY OF
MINISTRY OF DEFENCE



PREFACETABLE 1 – PRODUCT LIST

Item Name	BUTTONS ANODISED ALUMINIUM GOLD AND SILVER
Nato Stock Number (NSN)	Various (See Table 8)
Pattern No(s)	According to Item (See Table 8)

**Any colour shown in this document is for representation
and must not be used for colour matching.**

IPR STATEMENT

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**Technical documents in this specification refer to the edition current at the date of tender
or contract unless otherwise stated.**

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TABLE 2 – ISSUE RECORD

Issue No	Comments	Issue Date
13	<ul style="list-style-type: none"> • Para's 5 and 6 combined and amended into new Para 5 • Addition of NSN 8455-99-130-3913 • Obsolete NSN's deleted: 8455-99-: 135-9987 135-9988 135-9989 178-5073 526-0664 973-0075 973-0077 973-0103 973-0370 973-0411 973-0412 • NSN 8455-99-978-4472 - Size corrected to 17mm as per Master Pattern 	30 August 2017
12	<ul style="list-style-type: none"> • Addition of NSN's 8455-99-: 130-4261 668-3917 to 668-3919 • Reinstatement of NSN's 8455-99-: 973-0075 and 973-0077 • The following NSN's have been deleted: 8455-99- 432-8591 432-8592 129-8566 130-4262 973-1222 973-0050 977-2242 • Size of the following NSN's corrected - 8455-99-: 973-0353 137-4687 973-1124 	17 September 2013
11	<ul style="list-style-type: none"> • BS EN 12373 Part 1 Superseded by BS EN ISO 7599 • Addition of NSN's 8315-99-: 973-0058 973-0059 • Addition of NSN's 8455-99-: 122-4121 130-3914 130-3915 138-5923 138-5924 814-4372 814-4373 973-0088 973-0251 973-0514 973-1124 • Deletion of obsolete NSN: 8455-99-973-0502 • NSN 8455-99-973-0362: Description amended to "All Ranks" 	12 May 2011
10	<ul style="list-style-type: none"> • The following NSN's have been deleted: 8455-99- 130-3636 130-3640 130-3647 130-3651 130-3663 130-3664 130-4261 973-0116 973-0117 973-0236 973-0237 973-0407 973-1132 973-1133 • Pattern No's for the following NSNs have been updated: 8455-99- 136-7234 137-1055 973-0353 973-1288 • Addition of NSN's 8455-99-137-4438 	20 July 2010
	For previous issues refer to archived specifications	

PART 11. THE PRODUCT

- a. Use of the Product. This specification describes the requirements of anodised aluminium buttons in gold or silver, for wear by the Armed Forces, Constabulary, Fire Service and various MOD Civilian personnel.

TABLE 3 - RELATED SPECIFICATIONS AND DOCUMENTS

Specification/Document	Detail
BS ISO 2135	Anodizing of aluminium and its alloys - Accelerated test of light fastness of coloured anodic oxidation coatings using artificial light
BS EN ISO 7599	Anodizing of aluminium and its alloys - General specifications for anodic oxidation coatings on aluminium
BS EN 485 Part 1 Part 2 Part 3 Part 4	Aluminium and aluminium alloys - Sheet, strip and plate Technical conditions for inspection and delivery Mechanical properties Tolerances on shape and dimensions for hot rolled-products Tolerances on shape and dimensions for cold-rolled products
BS EN 515	Aluminium and aluminium alloys - Wrought products - Temper designations
BS EN 573 Part 3	Aluminium and aluminium alloys - Chemical composition and form of wrought products Chemical composition
BS EN 1301 Part 1 Part 2 Part 3	Aluminium and aluminium alloys – Drawn wire Technical conditions for inspection and delivery Mechanical properties Tolerances and dimensions
BS EN 1652	Copper and copper alloys - Plate, sheet, strip and circles for general purposes
BS 3866	Holes and shanks for buttons

2. PATTERNS.

- a. Master Patterns: DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns: A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

- a. Product Description. Various buttons, in different sizes, with shank or screw fitting complete with base plate (See Table 8).

TABLE 4 – PRODUCT COMPONENTS

4.1 Button – front face	<ul style="list-style-type: none"> Bright anodising quality aluminium sheet to meet the requirements of AW-1080A/H14 of: BS EN 485 Parts 1, 2, 3 and 4 BS EN 515 BS EN 573 Parts 3 																
4.2 Button – back	<ul style="list-style-type: none"> Bright anodising quality aluminium sheet to meet the requirements of AW-1200/H16 of: BS EN 485 Parts 1, 2, 3 and 4 BS EN 515 BS EN 573 Parts 3 																
4.3 Button - shank	<ul style="list-style-type: none"> Bright anodising quality aluminium wire to meet the requirements of AW-1050/H18 of BS EN 1301 Parts 1, 2 and 3 																
4.4 Brass plate/threaded insert	<ul style="list-style-type: none"> To comply with the requirements of BS EN 1652 																
<ul style="list-style-type: none"> The fronts may be of a heavier gauge of aluminium to enable the definition of the Standard Pattern to be reproduced The metal used is to be of the following minimum thicknesses <table border="1" data-bbox="159 1411 1069 1601"> <thead> <tr> <th><u>Button size</u></th> <th><u>Fronts</u></th> <th><u>Backs</u></th> <th><u>Shank diameter</u></th> </tr> </thead> <tbody> <tr> <td>25mm</td> <td>0.5mm</td> <td>0.86mm</td> <td>1.6mm</td> </tr> <tr> <td>19mm</td> <td>0.46mm</td> <td>0.86mm</td> <td>1.6mm</td> </tr> <tr> <td>14mm</td> <td>0.41mm</td> <td>0.86mm</td> <td>1.2mm</td> </tr> </tbody> </table>		<u>Button size</u>	<u>Fronts</u>	<u>Backs</u>	<u>Shank diameter</u>	25mm	0.5mm	0.86mm	1.6mm	19mm	0.46mm	0.86mm	1.6mm	14mm	0.41mm	0.86mm	1.2mm
<u>Button size</u>	<u>Fronts</u>	<u>Backs</u>	<u>Shank diameter</u>														
25mm	0.5mm	0.86mm	1.6mm														
19mm	0.46mm	0.86mm	1.6mm														
14mm	0.41mm	0.86mm	1.2mm														

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Front face	<ul style="list-style-type: none"> The face of the button is to be clearly struck using a suitable press tool
5.2 Back and Shank or Screw/Post	<ul style="list-style-type: none"> The backs are to be made using a suitable press tool, with two drainage holes and a central shank hole. The position of the drain holes relative to the shank hole are to be such that the strength is not adversely affected or the drain holes blocked when the wire shank is splayed and clenched. A peripheral rebate portion or step is to be provided The shank is to be formed using a suitable bending machine to provide a loop or eye. The length and thickness of the shank is to comply with the requirements of BS 3866 Table 3 The assembly of the shank to the back is to be by the insertion of the ends of the shank in the back, which are to be spayed apart then clenched down so that the shank is rigidly attached The assembly of the screw to the back is to be by inserting the screw through the back and securely soldering to the base. Dimensions to be as on the appropriate Standard Pattern The threaded insert post is to be assembled to the base plate. Dimensions to be as on the appropriate Standard Pattern
5.3 Assembly, back to front	<ul style="list-style-type: none"> The front is to be placed in a die, and the back with the shank/screw attached inserted into the front beneath a rolling tool. The wall of the front is to be rolled to overlap the peripheral rebate portion of the back so that the back is rigidly attached to the front and a neat smooth button is produced The shank is to either horizontal or vertical in relationship to the insignia on the front as on the appropriate Standard Pattern
5.4 Polishing/Anodising	<ul style="list-style-type: none"> The assembled button is to be degreased, electro and/or chemically polished, bright anodised gold or silver, sealed and dried At stages throughout the process the button is to be neutralised in ammonia and any liquid left in the button drained out a) <u>Army</u>: The shade boxes containing Standard Pattern No.19508 for gold anodised buttons is to be judged to either Set A (detailed design) or Set B (plain or inconspicuous design) The shade box containing Standard Pattern No.15456 for silver anodised buttons is to constitute the brightness and colour acceptable b) <u>RN</u>: The shade box containing Standard Pattern No.27790 for gold anodised buttons is to constitute the brightness and colour acceptable The significant surface is the button front

4. PERFORMANCE

a. Visual Requirement of Finished Buttons

The buttons are to be compared against the appropriate Standard Pattern for mechanical imperfections and any streakiness or unequal colouring of the dyed film. They are to be viewed, under no magnification, at a distance of between 30cm to 40cm in daylight or in a daylight colour-matching booth. The colour and brightness are to conform to the Polishing/Anodising clause in Table 5 of this specification.

b. Anodic Film requirements are to be as Table 6

TABLE 6 – ANODIC FILM REQUIREMENTS

Property	Requirement	Method of Test
Coating thickness	Class AA10	<ul style="list-style-type: none"> To Clause 6 of BS EN ISO 7599
Quality of sealing	No bloom after 24 hours exposure to test conditions	<ul style="list-style-type: none"> To Clauses 7 of BS EN ISO 7599
Fastness to light	Standard 8	<ul style="list-style-type: none"> To BS ISO 2135
Dry cleaning	No visible change	<ul style="list-style-type: none"> Four sample buttons are to be placed in a stoppered flask of a suitable size being half filled with perchloroethylene and placed in a fume cupboard for 2 hours At the end of this period the sample will be removed and examined. If none of the buttons have changed in appearance the buttons are acceptable
Tropical exposure	No visible contrast with the Standard Pattern	<ul style="list-style-type: none"> Four buttons are to be stored in a suitable tropical chamber for a period of 28 days at 32° and 90% RH After this period if none of the buttons have changes in appearance the buttons are acceptable
Abrasion Resistance	The buttons are to have no significant change in appearance	<ul style="list-style-type: none"> The buttons are to be securely mounted face side down, onto each of the four moving heads of a Martindale abrasion tester. (One convenient method is to remove the thread loop and attach the button directly to the moving head using double-sided tape) The heads are to be mounted onto the abrasion tester and a load of 576gms applied and rubbed against the standard worsted abradant fabric (detailed in Table 7) for 60 minutes. At the end of the test the buttons are to be removed and examined

TABLE 7 – ABRADANT FABRIC REQUIREMENTS

The Abradant is to be crossbred worsted fabric with the following finished particulars.

	Warp	Weft
Yarn count	R55 tex/2	R74 tex/2
Singles Twist turns/metre	490 ± 20Z	550 ± 20 Z
Folding test turns/metre	470 ± 20 S	410 ± 20 S
Fibre fineness	19 µm	19 µm
Threads/cm	19	12
Mass	185 g/m ²	-

5. PACKAGING AND LABELLING REQUIREMENTS

- a. Packaging and package labelling shall be as detailed in the contract conditions.
- b. Items shall be packaged in a way to prevent damage during transit and storage.
- c. Buttons are to be provided 25 buttons to a card and then sealed in a clear polythene bag.
- d. Under no circumstances should the contractor's name, logo or trademark appear on the items or packaging.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION

Item No.	NATO Stock Number 8315-99-	Pattern No.	Description	Additional Information
1.	973-0049	21959	BUTTON, STAPLE, 14mm The Queen's Royal Hussars	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks
2.	973-0051	22763	BUTTON, STAPLE, 19mm, BALL The Queen's Royal Hussars	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks
3.	973-0052	20814	BUTTON, STAPLE, 17mm The Queen's Royal Hussars	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks
4.	973-0058	23656	BUTTON, STAPLE, 22mm The Light Dragoons	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks
5.	973-0059	21967	BUTTON, STAPLE, 17mm The Light Dragoons	Aluminium, anodised gold. Shade to conform to pattern 19508. All Ranks
6.	973-0405	21918	BUTTON, STAPLE, 14mm The Queen's Own Yeomanry B Sqn North Irish Horse	Aluminium, anodised silver. Shade to conform to pattern 15456

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
7.	122-1864	20676	BUTTON, INSIGNIA, 25mm Royal Irish Rangers, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456.
8.	122-1865	22523	BUTTON, INSIGNIA, 19mm Royal Irish Rangers, Soldiers	Aluminium, anodised silver. Shade to conform to pattern 15456.
9.	122-3840	22545	BUTTON, INSIGNIA, 25mm Blues And Royals, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
10.	122-3841	20987	BUTTON, INSIGNIA, 19mm Blues And Royals, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
11.	122-3842	21348	BUTTON, INSIGNIA, 14mm Blues And Royals, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
12.	122-4121	35/R/1563A	BUTTON, INSIGNIA, 17mm, SCREW FIT Royal Air Force, Air Officer	Aluminium, anodised gold. Shade to conform to pattern 19508.
13.	122-5721	20736	BUTTON, INSIGNIA, 14mm The Royal Anglian Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
14.	122-5722	20156	BUTTON, INSIGNIA, 25mm The Royal Anglian Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508
15.	122-5723	20709	BUTTON, INSIGNIA, 19mm The Royal Anglian Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
16.	130-2693	22460	BUTTON, INSIGNIA, 30mm Royal Navy, Ratings	Aluminium, anodised gold. Shade to conform to pattern 27790.
17.	130-3516	30016	BUTTON, INSIGNIA, 19mm, SCREW FIT The Queen's Dragoon Guards, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
18.	130-3517	30017	BUTTON, INSIGNIA, 14mm The Queen's Dragoon Guards, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
19.	130-3566	30485	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Tank Regiment, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
20.	130-3588	30088	BUTTON, INSIGNIA, 19mm Coldstream Guards, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
21.	130-3612	30112	BUTTON, INSIGNIA, 22mm Welsh Guards, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
22.	130-3622	30122	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Engineers, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
23.	130-3627	30127	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Corps Of Signals, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
24.	130-3680	30180	BUTTON, INSIGNIA, 19mm, SCREW FIT The Royal Anglian Regiment, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
25.	130-3760	30260	BUTTON, INSIGNIA, 19mm, SCREW FIT The Parachute Regiment, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
26.	130-3784	30284	BUTTON, INSIGNIA, 19mm, SCREW FIT The Queen's Gurkha Engineers, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
27.	130-3796	30296	BUTTON, INSIGNIA, 19mm, SCREW FIT Army Air Corps, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
28.	130-3828	30328	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Army Medical Corps, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
29.	130-3836	30336	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Electrical & Mechanical Engineers	Aluminium, anodised gold. Shade to conform to pattern 19508.
30.	130-3839	30339	BUTTON, INSIGNIA, 14mm AGC, Royal Military Police, Officers	Aluminium, anodised silver. Shade to conform to pattern 15456.
31.	130-3840	30340	BUTTON, INSIGNIA, 19mm, SCREW FIT AGC, Royal Military Police, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
32.	130-3866	30366	BUTTON, INSIGNIA, 19mm, SCREW FIT Intelligence Corps, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
33.	130-3869	30369	BUTTON, INSIGNIA, 19mm, SCREW FIT Army Physical Training Corps, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.
34.	130-3880	30380	BUTTON, INSIGNIA, 25mm AGC, Army Legal Services, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers
35.	130-3881	30381	BUTTON, INSIGNIA, 19mm AGC, Army Legal Services, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers
36.	130-3882	30382	BUTTON, INSIGNIA, 14mm AGC, Army Legal Services, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers
37.	130-3883	30383	BUTTON, INSIGNIA, 19mm, SCREW FIT AGC, Army Legal Services, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508. Officers
38.	130-3886	30386	BUTTON, INSIGNIA, 19mm, SCREW FIT Honourable Artillery Company, Officers	Aluminium, anodised silver. Shade to conform to pattern 15456. Officers
39.	130-3904	30404	BUTTON, INSIGNIA, 19mm, SCREW FIT General List	Aluminium, anodised gold. Shade to conform to pattern 19508
40.	130-3913	30413A	BUTTON, INSIGNIA, 25mm Officers Of General Rank	Aluminium, anodised gold. Shade to conform to pattern 19508
41.	130-3914	30414	BUTTON, INSIGNIA, 19mm Officers Of General Rank	Aluminium, anodised gold. Shade to conform to pattern 19508
42.	130-3915	30415	BUTTON, INSIGNIA, 13mm (20L) Officers Of General Rank	Aluminium, anodised gold. Shade to conform to pattern 19508
43.	130-3916	30416	BUTTON, INSIGNIA, 19mm, SCREW FIT Officers Of General Rank	Aluminium, anodised gold. Shade to conform to pattern 19508
44.	130-3918	30418	BUTTON, INSIGNIA, 25mm Brigadiers & Colonels (Staff)	Aluminium, anodised gold. Shade to conform to pattern 19508
45.	130-3919	30419	BUTTON, INSIGNIA, 19mm Brigadiers & Colonels (Staff)	Aluminium, anodised gold. Shade to conform to pattern 19508

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
46.	130-3920	30420	BUTTON, INSIGNIA, 14mm Brigadiers & Colonels (Staff)	Aluminium, anodised gold. Shade to conform to pattern 19508
47.	130-3921	30421	BUTTON, INSIGNIA, 19mm, SCREW FIT Brigadiers & Colonels (Staff)	Aluminium, anodised gold. Shade to conform to pattern 19508
48.	130-4261	22354	BUTTON, INSIGNIA, 19mm BERKSHIRE YEOMANRY SQUADRON of 71 (YEOMANRY) SIGNALS REGIMENT	Aluminium, anodised gold. Shade to conform to pattern 19508
49.	132-3627	21966	BUTTON, INSIGNIA, 23mm (37L) Royal Navy, Chief Petty Officer	Aluminium, anodised gold. Shade to conform to pattern 27790. Without shank. Rim to be diamond turned.
50.	133-8183	D01133	BUTTON INSIGNIA, 19mm, SCREW FIT The Yorkshire Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
51.	135-6478	22917	BUTTON, INSIGNIA, 14mm The Queen's Gurkha Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
52.	135-7449	20329	BUTTON, INSIGNIA, 25mm Royal Scots Dragoon Guards, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456.
53.	135-7450	20330	BUTTON, INSIGNIA, 19mm Royal Scots Dragoon Guards, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456.
54.	135-7451	20331	BUTTON, INSIGNIA, 25mm Royal Scots Dragoon Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
55.	135-7452	20332	BUTTON, INSIGNIA, 19mm Royal Scots Dragoon Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
56.	135-7453	20333	BUTTON, INSIGNIA, 14mm Royal Scots Dragoon Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
57.	136-7234	35/R/1718A	BUTTON, INSIGNIA, 17mm (27L) Royal Air Force, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
58.	136-9632	20658A	BUTTON, INSIGNIA, 23mm (37L) Royal Navy, Chief Petty Officer	Aluminium, anodised gold. Shade to conform to pattern 27790. Rim to be diamond turned.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
59.	137-1055	35/R/1739A	BUTTON, INSIGNIA, 23mm (37L) Royal Air Force, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
60.	137-2398	20811	BUTTON, INSIGNIA, 14mm Royal Navy, Ratings	Aluminium, anodised gold. Shade to conform to pattern 27790. Rim to be diamond turned
61.	137-4076	20876A	BUTTON, INSIGNIA, 23mm (37L) Royal Fleet Auxiliary, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
62.	137-4077	20877	BUTTON, INSIGNIA, 19mm Royal Fleet Auxiliary, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
63.	137-4078	20878	BUTTON, INSIGNIA, 17mm Royal Fleet Auxiliary, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
64.	137-4438	35/R/1766A	BUTTON, INSIGNIA, 14mm Royal Air Force, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
65.	137-4684	20919	BUTTON, INSIGNIA, 23mm (37L) Royal Navy, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
66.	137-4685	20920	BUTTON, INSIGNIA, 19mm Royal Navy, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
67.	137-4686	20921	BUTTON, INSIGNIA, 17mm Royal Navy, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
68.	137-4687	20922	BUTTON, INSIGNIA, 23mm (37L) Royal Marines, Other Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
69.	137-4688	20923	BUTTON, INSIGNIA, 17mm (27L) Royal Marines, Other Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
70.	138-0528	21162	BUTTON, INSIGNIA, 23mm (37L) Royal Navy, Flag officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
71.	138-0529	21163	BUTTON, INSIGNIA, 19mm Royal Navy, Flag officers	Aluminium, anodised gold. Shade to conform to pattern 27790.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
72.	138-0530	21164	BUTTON, INSIGNIA, 17mm Royal Navy, Flag officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
73.	138-5923	21341	BUTTON, INSIGNIA, 23mm (36L) Port Auxiliary Service, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
74.	138-5924	21342	BUTTON, INSIGNIA, 16mm (25L) Port Auxiliary Service, Officers	Aluminium, anodised gold. Shade to conform to pattern 27790.
75.	147-9710	D01134	BUTTON, INSIGNIA, 25mm The Yorkshire Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
76.	151-5805	D02013	BUTTON, INSIGNIA, 14mm Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
77.	151-5806	D02014	BUTTON INSIGNIA, 19mm, Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
78.	334-0177	D01995	BUTTON, INSIGNIA, 17mm, Grenadier Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
79.	334-0178	D01996	BUTTON, INSIGNIA, 22mm, Grenadier Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
80.	355-4618	D01859	BUTTON, INSIGNIA, 25mm The Gibraltar Regiment	Aluminium, anodised gold. Shade to conform to pattern 19508
81.	424-6413	D01170	BUTTON, INSIGNIA, 14mm The Royal Welsh, Officers	Aluminium, anodised bronze finish.
82.	424-6414	D01171	BUTTON, INSIGNIA, 19mm The Royal Welsh, Officers	Aluminium, anodised bronze finish.
83.	424-6415	D01172	BUTTON, INSIGNIA, 25mm The Royal Welsh, Officers	Aluminium, anodised bronze finish.
84.	426-3172	D00864	BUTTON, INSIGNIA, 14mm The Royal Welsh	Aluminium, anodised gold. Shade to conform to pattern 19508

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
85.	426-3173	D00865	BUTTON, INSIGNIA, 19mm The Royal Welsh	Aluminium, anodised gold. Shade to conform to pattern 19508
86.	426-3174	D00866	BUTTON, INSIGNIA, 25mm The Royal Welsh	Aluminium, anodised gold. Shade to conform to pattern 19508
87.	476-5984	D01131	BUTTON, INSIGNIA, 14mm The Yorkshire Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
88.	480-8176	D01132	BUTTON, INSIGNIA, 19mm The Yorkshire Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
89.	668-3917	D02278	BUTTON, INSIGNIA, 14mm The Royal Yeomanry	Aluminium, anodised silver. Shade to conform to pattern 15456
90.	668-3918	D02279	BUTTON, INSIGNIA, 19mm The Royal Yeomanry	Aluminium, anodised silver. Shade to conform to pattern 15456
91.	668-3919	D02280	BUTTON, INSIGNIA, 25mm The Royal Yeomanry	Aluminium, anodised silver. Shade to conform to pattern 15456
92.	789-6430	D01150	BUTTON, INSIGNIA, 19mm, SCREW FIT The Royal Welsh	Aluminium, anodised gold. Shade to conform to pattern 19508
93.	814-4372	D02190	BUTTON, INSIGNIA, 17mm Queens Own Yeomanry	Aluminium, anodised silver. Shade to conform to pattern 15456
94.	814-4373	D02191	BUTTON, INSIGNIA, 22mm Queens Own Yeomanry	Aluminium, anodised silver. Shade to conform to pattern 15456
95.	869-1196	27780	BUTTON, INSIGNIA, 19mm Royal Navy, Senior Ratings	Aluminium, anodised gold. Shade to conform to pattern 27790.
96.	869-2206	28077	BUTTON, INSIGNIA, 14mm Royal Marines	Aluminium, anodised gold. Shade to conform to pattern 19508
97.	869-2407	28106	BUTTON, INSIGNIA, 19mm Royal Hospital Chelsea	Aluminium, anodised gold. Shade to conform to pattern 19508

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
98.	869-4026	28431	BUTTON, INSIGNIA, 14mm Adjutant General's Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
99.	869-4027	28432	BUTTON, INSIGNIA, 19mm Adjutant General's Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
100.	869-4028	28433	BUTTON, INSIGNIA, 25mm Adjutant General's Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
101.	869-4029	28434	BUTTON, INSIGNIA, 19mm, SCREW FIT Adjutant General's Corps , All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
102.	973-0026	21360	BUTTON, INSIGNIA, 14mm The Life Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
103.	973-0027	20838	BUTTON, INSIGNIA, 25mm The Life Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
104.	973-0028	21848	BUTTON, INSIGNIA, 19mm The Life Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
105.	973-0078	22167	BALL BUTTON, INSIGNIA, 18mm (28L) BALL Royal Horse Artillery, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
106.	973-0079	23000	BUTTON, INSIGNIA, 25mm Royal Tank Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
107.	973-0080	21312	BUTTON, INSIGNIA, 19mm Royal Tank Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
108.	973-0081	21349	BUTTON, INSIGNIA, 14mm Royal Artillery, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
109.	973-0082	18597	BUTTON, INSIGNIA, 25mm Royal Artillery, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
110.	973-0083	20688	BUTTON, INSIGNIA, 19mm Royal Artillery, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
111.	973-0084	21553	BUTTON, INSIGNIA, 14mm Royal Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
112.	973-0085	17858	BUTTON, INSIGNIA, 25mm Royal Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
113.	973-0086	20746	BUTTON, INSIGNIA, 19mm Royal Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
114.	973-0087	20732	BUTTON, INSIGNIA, 14mm Royal Corps of Signals, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
115.	973-0088	15448	BUTTON, INSIGNIA, 25mm Royal Corps of Signals, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
116.	973-0089	20710	BUTTON, INSIGNIA, 19mm Royal Corps of Signals, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
117.	973-0090	20948	BUTTON, INSIGNIA, 14mm Grenadier Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
118.	973-0091	20849	BUTTON, INSIGNIA, 25mm Grenadier Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
119.	973-0092	20850	BUTTON, INSIGNIA, 19mm Grenadier Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
120.	973-0093	21008	BUTTON, INSIGNIA, 14mm Coldstream Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
121.	973-0094	20737	BUTTON, INSIGNIA, 25mm Coldstream Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
122.	973-0095	20851	BUTTON, INSIGNIA, 19mm Coldstream Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
123.	973-0096	19102	BUTTON, INSIGNIA, 14mm Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
124.	973-0097	19088	BUTTON, INSIGNIA, 18mm (28L) Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
125.	973-0098	20852	BUTTON, INSIGNIA, 25mm Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
126.	973-0099	20949	BUTTON, INSIGNIA, 17mm (27L) Scots Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
127.	973-0100	21050	BUTTON, INSIGNIA, 25mm Scots Guards Pipers, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
128.	973-0101	22379	BUTTON, INSIGNIA, 18mm (28L) Scots Guards Pipers, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
129.	973-0102	20892	BUTTON, INSIGNIA, 14mm Irish Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
130.	973-0104	21221	BUTTON, INSIGNIA, 25mm Irish Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
131.	973-0105	21586	BUTTON, INSIGNIA, 19mm Irish Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
132.	973-0106	20831	BUTTON, INSIGNIA, 25mm Irish Guards, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456
133.	973-0107	24177	BUTTON, INSIGNIA, 19mm Irish Guards, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456
134.	973-0108	20891	BUTTON, INSIGNIA, 15mm (24L) Welsh Guards, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
135.	973-0109	20853	BUTTON, INSIGNIA, 25mm Welsh Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
136.	973-0110	20950	BUTTON, INSIGNIA, 19mm Welsh Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
137.	973-0202	23171	BUTTON, INSIGNIA, 25mm The Parachute Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
138.	973-0203	21735	BUTTON, INSIGNIA, 19mm The Parachute Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
139.	973-0250	20657	BUTTON, INSIGNIA, 14mm Royal Regiment Of Fusiliers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
140.	973-0251	19204	BUTTON, INSIGNIA, 25mm Royal Regiment Of Fusiliers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
141.	973-0252	21958	BUTTON, INSIGNIA, 19mm Royal Regiment Of Fusiliers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
142.	973-0291	21847	BUTTON, INSIGNIA, 14mm Army Physical Training Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
143.	973-0292	20501	BUTTON, INSIGNIA, 25mm Army Physical Training Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
144.	973-0293	21307A	BUTTON, INSIGNIA, 19mm Army Physical Training Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
145.	973-0295	20666	BUTTON, INSIGNIA, 25mm Intelligence Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
146.	973-0296	20650	BUTTON, INSIGNIA, 19mm Intelligence Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
147.	973-0297	15893	BUTTON, INSIGNIA, 14mm AGC, Military Provost Staff, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
148.	973-0298	15712	BUTTON, INSIGNIA, 25mm AGC, Military Provost Staff, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
149.	973-0299	22562	BUTTON, INSIGNIA, 18mm (28L) AGC, Military Provost Staff, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
150.	973-0303	20742A	BUTTON, INSIGNIA, 14mm Queen Alexandra's Royal Army Nursing Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
151.	973-0304	16688	BUTTON, INSIGNIA, 25mm Queen Alexandra's Royal Army Nursing Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
152.	973-0305	20741	BUTTON, INSIGNIA, 22mm Queen Alexandra's Royal Army Nursing Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
153.	973-0306	20680	BUTTON, INSIGNIA, 19mm Queen Alexandra's Royal Army Nursing Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
154.	973-0307	18595	BUTTON, INSIGNIA, 25mm Royal Armoured Corps, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
155.	973-0308	18596	BUTTON, INSIGNIA, 19mm Royal Armoured Corps, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
156.	973-0309	20915	BUTTON, INSIGNIA, 14mm Royal Army Dental Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
157.	973-0310	23972	BUTTON, INSIGNIA, 25mm Royal Army Dental Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
158.	973-0311	20907	BUTTON, INSIGNIA, 19mm Royal Army Dental Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
159.	973-0315	21734A	BUTTON, INSIGNIA, 14mm Royal Army Medical Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
160.	973-0316	18583	BUTTON, INSIGNIA, 25mm Royal Army Medical Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
161.	973-0317	22663	BUTTON, INSIGNIA, 19mm Royal Army Medical Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
162.	973-0327	23258	BUTTON, INSIGNIA, 14mm Royal Army Veterinary Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
163.	973-0328	27214	BUTTON, INSIGNIA, 25mm Royal Army Veterinary Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
164.	973-0329	23188	BUTTON, INSIGNIA, 19mm Royal Army Veterinary Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
165.	973-0330	21310	BUTTON, INSIGNIA, 14mm Royal Electrical & Mechanical Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
166.	973-0331	16719	BUTTON, INSIGNIA, 25mm Royal Electrical & Mechanical Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
167.	973-0332	20686	BUTTON, INSIGNIA, 19mm Royal Electrical & Mechanical Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
168.	973-0333	20993	BUTTON, INSIGNIA, 14mm AGC, Royal Military Police, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
169.	973-0334	21417	BUTTON, INSIGNIA, 25mm AGC, Royal Military Police, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
170.	973-0335	21013	BUTTON, INSIGNIA, 19mm AGC, Royal Military Police, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
171.	973-0349	20994	BUTTON, INSIGNIA, 14mm Duke of York's Royal Military School, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
172.	973-0351	23688	BUTTON, INSIGNIA, 19mm Duke of York's Royal Military School, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
173.	973-0353	25018A	BUTTON, INSIGNIA, 19 Queen Victoria's School	Aluminium, anodised gold. Shade to conform to pattern 19508

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
174.	973-0354	17096	BUTTON, INSIGNIA, 14mm General List, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
175.	973-0355	22857	BUTTON, INSIGNIA, 25mm General List, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
176.	973-0356	22856	BUTTON, INSIGNIA, 19mm General List, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
177.	973-0362	22436	BUTTON, INSIGNIA, 25mm Royal Hospital Chelsea, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
178.	973-0366	22471	BUTTON, INSIGNIA, 14mm Royal Military Academy Sandhurst, Officer Cadets	Aluminium, anodised silver. Shade to conform to pattern 15456.
179.	973-0368	20836	BUTTON, INSIGNIA, 19mm Royal Military Academy Sandhurst	Aluminium, anodised gold. Shade to conform to pattern 19508
180.	973-0369	23288	BUTTON, INSIGNIA, 14mm Royal Military Academy Sandhurst, Officer Cadets	Aluminium, anodised gold. Shade to conform to pattern 19508. For use on gorget patch
181.	973-0377	20846	BUTTON, INSIGNIA, 14mm Welbeck College, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
182.	973-0379	20813	BUTTON, INSIGNIA, 19mm Welbeck College, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
183.	973-0418	19322	BUTTON, INSIGNIA, 25mm Royal Gloucester Hussars, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
184.	973-0419	19323	BUTTON, INSIGNIA, 19mm Royal Gloucester Hussars, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
185.	973-0424	19261	BUTTON, INSIGNIA, 25mm Sherwood Rangers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
186.	973-0425	22194	BUTTON, INSIGNIA, 19mm Sherwood Rangers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
187.	973-0441	21588	BUTTON, INSIGNIA, 14mm Honourable Artillery Company, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
188.	973-0443	23966	BUTTON, INSIGNIA, 19mm Honourable Artillery Company, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
189.	973-0444	23547	BUTTON, INSIGNIA, 18mm (28L) Honourable Artillery Company, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
190.	973-0513	23497	BUTTON, INSIGNIA, 14mm Honourable Artillery Company, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
191.	973-0514	15748	BUTTON, INSIGNIA, 25mm Honourable Artillery Company, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
192.	973-0515	23498	BUTTON, INSIGNIA, 19mm Honourable Artillery Company, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
193.	973-0522	23163	BUTTON, INSIGNIA, 19mm The London Scottish Company, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
194.	973-0529	21687	BUTTON, INSIGNIA, 14mm Special Air Service Regiment, Officers	Aluminium, anodised silver. Shade to conform to pattern 15456.
195.	973-0530	19914	BUTTON, INSIGNIA, 25mm Special Air Service Regiment, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
196.	973-0531	20706	BUTTON, INSIGNIA, 19mm Special Air Service Regiment, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
197.	973-1123	21006	BUTTON, INSIGNIA, 14mm The Queen's Dragoon Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
198.	973-1124	17870	BUTTON, INSIGNIA, 25mm The Queen's Dragoon Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
199.	973-1125	23162	BUTTON, INSIGNIA, 19mm The Queen's Dragoon Guards, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
200.	973-1145	21018	BUTTON, INSIGNIA, 25mm Army Air Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
201.	973-1146	20649	BUTTON, INSIGNIA, 19mm Army Air Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
202.	973-1149	24040	BUTTON, INSIGNIA, 14mm The Gibraltar Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
203.	973-1151	23686	BUTTON, INSIGNIA, 19mm The Gibraltar Regiment, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
204.	973-1156	22678	BUTTON, INSIGNIA, 25mm The Queen's Gurkha Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
205.	973-1157	22918	BUTTON, INSIGNIA, 19mm The Queen's Gurkha Engineers, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
206.	973-1207	21361	BUTTON, INSIGNIA, 14mm Royal Armoured Corps, Soldiers	Aluminium, anodised gold. Shade to conform to pattern 19508.
207.	973-1228	20829	BUTTON, INSIGNIA, 14mm Small Arms School Corps, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
208.	973-1230	23103	BUTTON, INSIGNIA, 19mm Small Arms School Corps, All Ranks	Aluminium, anodised silver. Shade to conform to pattern 15456.
209.	973-1288	20943A	BUTTON, INSIGNIA, 23mm (37L) Queen Victoria's School, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456
210.	973-1289	22378	BUTTON, INSIGNIA, 19mm Queen Victoria's School, Pipers	Aluminium, anodised silver. Shade to conform to pattern 15456.
211.	978-4472	22620	BUTTON, INSIGNIA, 17mm Royal Navy, Flag Officer	Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length

TABLE 8 – PRODUCT LISTING – NATO STOCK NUMBER, PATTERN NO, DESCRIPTION AND ADDITIONAL INFORMATION continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
212.	978-4473	22619	BUTTON, INSIGNIA, 17mm Royal Navy, Queen Alexandra's Royal Naval Nursing Service	Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length
213.	978-4474	22621	BUTTON, INSIGNIA, 17mm Royal Navy Marine Services, Flag Officer	Aluminium, anodised gold. Shade to conform to pattern 27790. Supplied with cotter pin. Shank to be 9mm in length
214.	978-8919	35/R/2199	BUTTON, INSIGNIA, 19mm Royal Air Force, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
215.	978-8935	24790	BUTTON, INSIGNIA, 14mm Royal Logistic Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
216.	978-8936	24791	BUTTON, INSIGNIA, 19mm Royal Logistic Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
217.	978-8937	24792	BUTTON, INSIGNIA, 25mm Royal Logistic Corps, All Ranks	Aluminium, anodised gold. Shade to conform to pattern 19508.
218.	978-8938	24793	BUTTON, INSIGNIA, 19mm, SCREW FIT Royal Logistic Corps, Officers	Aluminium, anodised gold. Shade to conform to pattern 19508.