



**Technical Specification for
BRAID, CORD & LACE, BADGES, AIGUILLETES
& OTHER CORD BASED ACCOUTREMENT
Metallised Polyester, Gold & Silver**

Defence Clothing

PROPERTY OF
MINISTRY OF DEFENCE

Defence Equipment & Support



MINISTRY OF DEFENCE

PREFACETABLE 1 – PRODUCT LIST

Item Name	BRAID, CORD & LACE, BADGES, AIGUILLETES & OTHER CORD BASED ACCOUTREMENT Metallised Polyester, Gold & Silver
Development File No.	NN/SCD/P1816
Product Support File No.	NV/600/03 (QPS)
NATO Stock Numbers	See tables 6, 7, 8, 9 and 10

Any colour shown in this document is for representation and must not be used for colour matching.

IPR STATEMENT

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TABLE 2 – ISSUE RECORD

Issue No.	Comments	Issue Date
04	Deleted NSN's 8455-99-: 127-1613 127-1615 130-2756 132-1154 132-3818 495-7971 978-6220 Change to labelling/ packaging requirements.	19 August 2009
03	Deleted NSN's: 8405-99-130-9078 8455-99-975-6666 (now in UK/SC/3933) 8455-99-975-6667 (now in UK/SC/3933) Added NSN's: 8315-99-132-1206 (removed from UK/SC/3933) 8315-99-132-1207 (removed from UK/SC/3933) 8315-99-132-1208 (removed from UK/SC/3933) NSN 7720-99-125-0992 Removed and added to UK/SC/6422	25 April 2007
02	Reformatted and technically reviewed.	22 June 2004
01		10 October 1991

PART 1

1. THE PRODUCT

- a. Use of the Product. This specification describes the requirements for materials and construction for Metallised polyester gold and silver braids, cords and laces for use in uniform embellishments. The specification also contains a list of badges, aiguillettes and other cord based accoutrement in which the metallised polyester braid, cord and laces are used.

TABLE 3 – RELATED SPECIFICATIONS AND DOCUMENTS

Specification/Document	Detail
BS EN ISO 105	Textiles. Test for colour fastness.
B02	Colour fastness to artificial light: Xenon arc fading lamp test.
D01	Colour fastness to dry cleaning.
X12	Colour fastness to rubbing.
BS 4973-1	Specification for sew-in interlinings.
UK/SC/5516	Cloths, wool, uniform dress

2. PATTERNS

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

- a. Product Description.

Gold and silver braids, cords and laces, badges, aiguillettes and other cord based accoutrement made from metallised polyester.

TABLE 4 – PRODUCT COMPONENTS

4.1 Metallised polyester yarns.	<ul style="list-style-type: none"> • The 'gold' or 'silver' thread is to consist of a metallised polyester film wrapped around a continuous filament core yarn. • The core yarns are to be dyed to an appropriate colour so that the effect of any grinning of the core yarn through the wrapping is minimal. • The wrapping material is to be a non-tarnishing metallised polyester film, which is to be wrapped around the core yarn to give a smooth metallic appearance. Yarn with any kinks, thick places or excessive core yarn grinning is unacceptable. • The shade of yarn is to match that of the standard pattern. • The complete yarn is to meet the colour requirements specified in Table 11.
4.2 Backing cloths for badges & chevrons	<ul style="list-style-type: none"> • For badges manufactured from melton ground cloth, the cloth is to be light melton as specified in UK/SC/5516. • Colour of ground cloth is to be as standard pattern.
4.3 Backing cloth for badge & chevrons	<ul style="list-style-type: none"> • <u>Dark coloured backing cloths.</u> Cloth, plain weave flax, black, Ref No. WS1 to BS 4973: Part 4, Pattern No. 8443A. NATO Stock No. 8305-99-942-7523 • <u>Medium to light coloured backing cloths.</u> Cloth, plain weave flax, to meet the physical requirements of BS 4973: Part 4 but to match shade of standard pattern. • Or an alternative approved by DC IPT.
4.4 Other related components of made up accoutrements & regalia.	<ul style="list-style-type: none"> • Components of the made up accoutrement & regalia must be as standard patterns.

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Braids and Cords	<ul style="list-style-type: none"> • The braids and cords are to be produced by braiding, metallised polyester threads. The cords and russia braids are to have textile core yarns. Russia braids are to have two separate cores separated by the interlacing of the braiding threads; cord gold universal is to have a single core yarn. • Braiding is to be carried out to give an even braid, free from manufacturing defects. • Russia braid patterns, 9513, 9514A, 9515A and 9516 should be constructed such that when formed into small circles the braid should remain smooth and even and without core threads showing or breaking through the braided covering. • Tubular braids are to be braided without the inclusion of textile core yarns. • The construction of braids and cords in Table 6 is not specified due to the complex design and construction. The final appearance of the braid or cord being of prime importance and must match the appearance of the Standard Pattern.
5.2 Laces	<ul style="list-style-type: none"> • The number of cover and core yarns in the construction as specified in table 8 are for guidance only and are not mandatory. • The weave order is to be as shown by the related Standard Patterns. In this respect, only minor variations which do not affect the quality or the appearance of the lace will be permitted, i.e. the disposal, width of the vellums, check, bar ends or ends within each type of lace must correspond with the relevant Standard Patterns. • The number of warp and weft yarns in the construction as specified in Table 8 are for guidance only and are not mandatory. The construction of laces in Table 9 is not specified due to the complex design and construction. The final appearance of the lace being of prime importance and must match the appearance of the Standard Pattern. • Selvedges are to firm and even, without any kinks. The weft threads are to be evenly spaced and show no distortion across the width of the lace (especially within the vellums), so that objectionable “grinning” of the warp through the weft is not apparent.

5.3 Badges, aiguillettes and other cord based accoutrement	<ul style="list-style-type: none"> • Insignia on the badges are to match the appearance of the standard pattern. • Aiguillettes are to be constructed as standard pattern • All dimensions are to be as standard patterns. • For aiguillettes and other cord based accoutrement all components are to match the appearance of the standard pattern. • For badges all backing cloth to be as standard pattern.
5.4 General	<ul style="list-style-type: none"> • Braids, cords and laces are to be even width; construction and appearance are to be correct and uniform throughout each roll. • Items are to be free from all manufacturing defects. • All items to be as standard pattern. • The completed braid, cord and laces are to be no less pliable than the relevant Standard Pattern. • Reel lengths should not be normally less than 25 metres and the following shall apply: <ul style="list-style-type: none"> • No roll contains more than 1 cut. • No length of less than 3 metres is included in a roll. • A 0.25 metre allowance is made for a cut through. • Other reel lengths should be proportioned accordingly.
5.5 Measurements / Parameters	<ul style="list-style-type: none"> • The braids, cords and laces are to conform to the appropriate measurements shown in Tables 6, 8 and 9.

TABLE 6 – CORDS AND BRAIDS

Item No.	NATO Stock Number 8315-99	Pattern No.	Type	Number of spindles	Ends per spindles	Plaits per 10mm	Width mm \pm 0.3mm
1.	130-8323	9517A (6mm)	Cord, gold synthetic Universal	24	5	7-8	6.3
2.	130-8319	9513A (2.5mm)	Braid, gold, synthetic Russia No. 1	19	2	11-12	2.5
3.	130-8320	9514A (3.5mm)	Braid, gold synthetic Russia No. 2	19	4	11-12	3.5
4.	130-8321	9515A (5mm)	Braid gold synthetic Russia No. 3	19	5	11-12	5.0
5.	130-8322	9516A (5mm)	Braid, silver synthetic Russia No. 3	19	5	11-12	5.0

TABLE 7 – AIGUILLETES AND OTHER CORD BASED ACCOUTREMENT

Item No.	NATO Stock Number	Pattern No.	Type
1.	8315-99-132-1206	9541A	Lace Gold Monumental Gimp chain. 25mm
2.	8315-99-132-1207	9542A	Lace Gold for state clothing. 50mm
3.	8315-99-132-1208	9543A	Lace Gold for state clothing. 25mm

TABLE 8 – LACE, SYNTHETIC, GOLD/SILVER, UNIVERSAL AND HOUSEHOLD CAVALRY

Item No.	NATO Stock Number 8315-99-	Pattern No.	Description	Weft yarns in 10mm min	Width ± 0.5mm
1.	130-8324	9518A	Lace Universal Synthetic gold 10mm	100	9.5
2.	130-8325	9518A (13mm)	Lace Universal synthetic gold, 13mm	100	12.7
3.	130-8326	9518A (16mm)	Lace universal synthetic gold, 16mm	100	15.9
4.	130-8327	9518A (19mm)	Lace universal synthetic gold, 19mm	100	19.0
5.	130-8328	9518A (25mm)	Lace Universal synthetic gold, 25mm	100	25.4
6.	130-8329	9519A (13mm)	Lace Universal synthetic silver, 13mm	100	12.7
7.	978-6498	9540A (10mm)	Lace, gold synthetic Household Cavalry	100	9.5
8.	978-6499	9540A (14.5mm)	Lace, gold synthetic Household Cavalry	100	14.3
9.	978-6500	9540A (19mm)	Lace, gold synthetic Household Cavalry	100	19.0

* Definition of weave to be as standard pattern.

TABLE 9 – LACE, SYNTHETIC, GOLD/SILVER, STATE CLOTHING AND RAF

Item No.	NATO Stock Number 8315-99-	Pattern No.	Description	Width mm \pm 0.5	Weft yarns in 10mm min
1.	225-4782	24174 (14mm)	Lace, gold Metallised polyester RAF	14.3	100
2.	253-2113	24173 (7mm)	Lace, gold Metallised polyester RAF	6.4	100
3.	301-6066	9545A (16mm)	Lace gold Metallised polyester and crimson. Composite type.	15.9	100
4.	902-0937	24175 (38mm)	Lace, gold, blue, gold Metallised polyester RAF. RAF Band trouser stripe.	38.1	86
5.	978-8805	9545A (45mm)	Lace gold Metallised polyester and crimson. Waist belts RHG-D	44.5	65
6.	978-8806	9545A (60mm)	Lace gold Metallised polyester and crimson. Cross-belts RHG-D.	60.3	65
7.	978-8878	9545A (28mm)	Lace gold Metallised polyester and crimson. Sword slings, drum horse reins and cuirass straps, RHG-D.	28.6	65
8.	978-9042	9547A (16mm)	Lace gold Metallised polyester and crimson. Universal.	15.9	65
9.	978-9866	9552A	Braid Tubular Gold Metallised Polyester Diamond Plait 4mm	4.0	-

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
1.	132-3531	35-R-1759B	Badge Qualification RAF Band	Lyre in wreath with crown above, Gold on Blue, hand Embroidered.
2.	132-3532	35-R-1760A	Badge Qualification RAF Band - Bandmaster	Large Lyre with crown above, Gold on Blue, Hand Embroidered
3.	132-3823	35-R-1776A	Stripe Service, 2 Bar, RAF Band	Chevron 2 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
4.	132-3824	35-R-1777A	Stripe Service, 3 Bar, RAF Band	Chevron 3 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
5.	132-3825	35-R-1778A	Stripe Service, 4 Bar, RAF Band	Chevron 4 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
6.	132-3826	35-R-1779A	Stripe Service, 2 Bar, RAF Band	Chevron 2 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue
7.	132-3827	35-R-1780A	Stripe Service, 3 Bar, RAF Band	Chevron 3 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue
8.	132-3828	35-R-1781A	Stripe Service, 4 Bar, RAF Band resultant	Chevron 4 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
9.	132-3830	35-R-2032A	Title Shoulder RAF Band - All Ranks RAF Regiment motif	“RAF REGIMENT” legend, Gold on Blue, Hand Embroidered
10.	132-3831	35-R-1815A	Badge Qualification RAF Band - Central Band Shoulder Title	“CENTRAL BAND” legend, Gold on Blue, Hand Embroidered
11.	132-3832	35-R-1900A	Badge Qualification RAF Band Collar Badges	Eagles with crown above, Gold Blue, Hand Embroidered
12.	132-3834	35-R-1818A	Badge Qualification RAF Band - Flight Sergeant	Large crown, Gold on Blue, Hand Embroidered
13.	132-3835	35/R/1868A	Badge Qualification RAF Band - Drummer	Drum, Gold on Blue, Hand Embroidered
14.	132-3837	35/R/1865A	Badge Qualification RAF Band - Senior Aircraftsman	3 Bladed Propeller, Gold on Blue, hand Embroidered
15.	132-3838	35/R/1820A	Badge Qualification RAF Band - Junior Technician	4 Bladed Propeller, Gold on Blue, Hand Embroidered
16.	132-3839	35/R/1832A	Badge Qualification RAF Band - Chief Technician	4 Bladed Propeller (on circular background), Gold on Blue, hand Embroidered
17.	132-3840	35/R/1866A	Badge Qualification RAF Band - Warrant Officer (Bandmaster)	Royal Arms, Gold on blue, Hand Embroidered
18.	974-0014	35/R/925	Stripe Service, 3 Bar MOD Police	Chevron 3 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on Dark Blue

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
19.	974-0053	19850A	Stripe Service, 1 Bar, No. 1 Dress RGJ	Chevron 1 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
20.	974-0054	19851A	Stripe Service, 2 Bar, No. 1 Dress RGJ	Chevron 2 Bar Black embroidered Gold 2.5mm Russia Braid (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
21.	974-0055	19852A	Stripe Service, 3 Bar, No. 1 Dress RGJ	Chevron 3 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
22.	974-0056	19853A	Stripe Service, 4 Bar, No. 1 Dress RGJ	Chevron 4 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
23.	974-0077	15404A	Stripe Service, 2 Bar, No. 1 Dress Household Cavalry	Chevron 2 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue
24.	974-0078	15405A	Stripe Service, 3 Bar, No. 1 Dress Household Cavalry	Chevron 3 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
25.	974-0079	15406A	Stripe Service, 4 Bar, No. 1 Dress Household Cavalry	Chevron 4 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue
26.	974-0080	17561	Stripe Service, 1 Bar, No. 1 Dress Guards Division	Chevron 1 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
27.	974-0081	15402A	Stripe Service, 2 Bar, No. 1 Dress Guards Division	Chevron 2 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
28.	974-0082	15403A	Stripe Service, 3 Bar, No. 1 Dress Guards Division	Chevron 3 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
29.	974-0083	18368A	Stripe Service, 4 Bar, No. 1 Dress Guards Division	Chevron 4 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
30.	974-0084	20645A	Stripe Service, 1 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
31.	974-0085	19922A	Stripe Service, 2 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
32.	974-0086	20257A	Stripe Service, 3 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
33.	974-0087	18351	Stripe Service, 4 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
34.	974-0092	29301	Stripe Service, 1 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, lack Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 1 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
35.	974-0093	24855	Stripe Service, 2 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, lack Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
36.	974-0094	19459A	Stripe Service, 3 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, lack Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
37.	974-0095	18352A	Stripe Service, 4 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, lack Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 4 Bar Gold Universal Lace on 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) Dark Blue

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
38.	974-0100	24887	Stripe Service, 1 Bar, No. 1 Dress Cheshire	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
39.	974-0101	10673	Stripe Service, 2 Bar, No. 1 Dress Cheshire	Chevron, 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
40.	974-0102	29304	Stripe Service 3 Bar, No. 1 Dress Cheshire	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
41.	974-0103	18353A	Stripe Service, 4 Bar, No. 1 Dress Cheshire	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
42.	974-0105	24132A	Stripe Service, 2 Bar, No1 Dress AAC	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Cambridge Blue
43.	974-0106	24871	Stripe Service, 3 Bar, No1 Dress AAC	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Cambridge Blue
44.	974-0108	18354A	Stripe Service, 1 Bar, No. 1 Dress, RH	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
45.	974-0109	22137A	Stripe Service, 2 Bar, No. 1 Dress, RH	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
46.	974-0110	21212A	Stripe Service, 3 Bar, No. 1 Dress, RH	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
47.	974-0111	29305	Stripe Service, 4 Bar, No. 1 Dress, RH	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
48.	974-0112	14910A	Stripe Service, 1 Bar, No. 1 Dress Kings	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
49.	974-0113	14911	Stripe Service, 2 Bar, No. 1 Dress Kings	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
50.	974-0114	14912A	Stripe Service, 3 Bar, No. 1 Dress Kings	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
51.	974-0115	24942	Stripe Service, 4 Bar, No. 1 Dress Kings	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
52.	974-0116	10672	Stripe Service, 1 Bar, No. 1 Dress RAMC	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
53.	974-0117	21489A	Stripe Service, 2 Bar, No. 1 Dress RAMC	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
54.	974-0118	19947A	Stripe Service, 3 Bar, No. 1 Dress RAMC	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
55.	974-0128	10672	Stripe Service, 1 Bar, No 1 Dress Int. Corps	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
56.	974-0129	20604A	Stripe Service, 2 Bar, No 1 Dress Int. Corps	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
57.	974-0130	19792A	Stripe Service, 3 Bar, No 1 Dress Int. Corps	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
58.	974-0138	19516A	Stripe Service, 1 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A) Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
59.	974-0139	19517A	Stripe Service, 2 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A)Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green
60.	974-0140	24875	Stripe Service, 3 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A)Band	Chevron 3 Bar Gold universal lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green.
61.	974-0141	19482A	Stripe Service, 4 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A)Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green
62.	974-0142	15223A	Stripe Service, 1 Bar, No.1 Dress WFR, RY Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
63.	974-0143	15224A	Stripe Service, 2 Bar, No.1 Dress WFR, RY Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
64.	974-0144	15225A	Stripe Service, 3 Bar, No.1 Dress WFR, RY Band	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
65.	974-0145	18359A	Stripe Service, 4 Bar, No.1 Dress WFR, RY Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
66.	974-0146	15271A	Stripe Service, 1 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
67.	974-0147	15272A	Stripe Service, 2 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
68.	974-0148	15273A	Stripe Service, 3 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
69.	974-0149	20282A	Stripe Service, 4 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
70.	974-0186	10672A	Stripe Service, 1 Bar	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
71.	974-0198	14916A	Service, Stripe, 1 Bar. No.1, 5 INNIS DG & QRIH	Chevron 1 Bar Gold Shamrock Lace 19mm (NSN: 8315-99-973-0748) on Scarlet

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
72.	974-0199	18053	Service, Stripe, 2 Bar. No.1, 5 INNIS DG & QRIH	Chevron 1 Bar Gold Shamrock Lace 19mm (NSN: 8315-99-973-0748) on Scarlet
73.	974-0212	18361	Stripe Service, 1 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 1Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
74.	974-0213	18362A	Stripe Service, 2 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
75.	974-0214	20606A	Stripe Service, 3 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
76.	974-0215	18363A	Stripe Service, 4 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
77.	974-0216	14913A	Stripe Service, 1 Bar, No. 1 Dress, Glosters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
78.	974-0217	18364A	Stripe Service, 2 Bar, No. 1 Dress, Glosters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
79.	974-0218	14914A	Stripe Service, 3 Bar, No. 1 Dress, Glosters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
80.	974-0219	18365A	Stripe Service, 4 Bar, No. 1 Dress, Glosters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
81.	974-0220	15391A	Stripe Service, 1 Bar No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 1 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
82.	974-0221	15392A	Stripe Service, 2 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
83.	974-0222	15393A	Stripe Service, 3 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
84.	974-0223	15394A	Stripe Service, 4 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
85.	974-0232	15953A	Stripe Service, 1 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 1 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
86.	974-0233	15954A	Stripe Service, 2 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
87.	974-0234	15955A	Stripe Service, 3 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
88.	974-0235	24873	Stripe Service, 4 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
89.	974-0239	24854	Stripe Service, 2 Bar, No. 1 Dress No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
90.	974-0240	24941	Stripe Service, 3 Bar, No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
91.	974-0241	20896A	Stripe Service, 4 Bar, No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
92.	974-1060	18997A	Stripe Service, 2 Bar, No.1 Dress HAC(INF)	Chevron 2 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on dark blue
93.	974-1061	18998A	Stripe Service, 3 Bar, No.1 Dress HAC(INF)	Chevron 3 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on dark blue
94.	974-1193	18683A	Stripe Service 2 Bar, Full Dress, Royal Hospital Chelsea	Chevron 2 Bar, Gold Universal Lace (NSN: 8315-99-130-8328 Pattern No. 9518A) on dark blue

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
95.	974-2224	18678B	Stripe Service, 3 Bar, No 1 Dress	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
96.	975-6675	20265	Stripe Service, 2 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 2 Bar, Silver Universal lace on dark blue.
97.	975-6676	10641	Stripe Service, 3 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 3 Bar, Silver Universal lace on dark blue.
98.	975-6677	21751	Stripe Service, 4 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 4 Bar, Silver Universal lace on dark blue.
99.	975-6679	10642	Stripe Service, 2 Bar, Irish Guards	Chevron 2 Bar, Silver Universal lace on dark green.
100.	975-6680	10642 TG	Stripe Service, 3 Bar, Irish Guards	Chevron 3 Bar, Silver Universal lace on dark green.
101.	975-6681	10642 TG	Stripe Service, 4 Bar, Irish Guards	Chevron 4 Bar, Silver Universal lace on dark green.
102.	977-1516	21893	Stripe Service, 4 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green.

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
103.	977-1517	21894A	Stripe Service, 3 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 3 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
104.	977-1518	21895A	Stripe Service, 2 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 2 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
105.	977-1519	21896A	Stripe Service, 1 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 1 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
106.	978-6085	23718A	Stripe Service, 1 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet

TABLE 10 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER CONTINUED

107.	978-6086	23719A	Stripe Service, 2 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 2 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
108.	978-6087	23720A	Stripe Service, 3 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 3 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
	978-6088	23721A	Stripe Service, 4 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet

TABLE 11 – COLOUR FASTNESS REQUIREMENTS

The colour fastness requirements for all components of the synthetic gold yarns are not to be lower than the ratings specified in the following table:

Method of Test			
BS EN ISO 105			
BO2 (Xenon lamp)	X12		DO1
Light	Rubbing		Dry cleaning
6	Dry	Wet	Colour Change
	4-5	4-5	5

4. LABELLING REQUIREMENTS

- A label is to be securely affixed to each reel of braid, cord or lace and another label affixed to the end of the packaging.
- For badges, aiguillettes, sword knots and corded type accoutrements, each item is to have a pressure sensitive self adhesive label on the plastic packaging.
- Each label is to be marked with the following information:
NATO Stock Number, Contract Number and Year of Manufacture.

TABLE 12 – SPECIMEN LABELS

NATO Stock No:
Contract Number:
Year of Manufacture:

Figure 1. Example Identification and Marking Label