



**Technical Specification for  
BRAID, CORD, LACE, & BADGES,  
Metallised Polyester, Gold & Silver**

**Defence Clothing (DC)**

PROPERTY OF  
MINISTRY OF DEFENCE



PREFACETABLE 1 – PRODUCT LIST

<b>Item Name</b>	BRAID, CORD, LACE, & BADGES, Metallised Polyester, Gold & Silver
<b>Development File No.</b>	NN/SCD/P1816
<b>Product Support File No.</b>	NV/600/03 (QPS)
<b>NATO Stock Numbers</b>	See tables 6, 7, 8 and 9

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IPR STATEMENT

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TABLE 2 – ISSUE RECORD

Issue No.	Comments	Issue Date
05	<p>Table 3, BS 4973-1 replaced by BS 4973-4.</p> <p>Pattern No's for the following NSN's updated:  8455-99-974-0101      8455-99-974-0113  8455-99-974-0116      8455-99-974-0128  8455-99-974-0218      8455-99-974-0219  8455-99-974-0239      8455-99-975-6680  8455-99-975-6681</p> <p>Tables 6 to 9 reorganised and consolidated into tables 6 &amp; 7. Tables 10 to 12 renumbered to Tables 8 to 10.</p> <p>All references to aiguillettes and cord based accoutrements removed including revised specification title.</p> <p>Added NSN 8455-99-974-0200</p> <p>Deleted NSN 8455-99-974-0186</p>	14 July 2010
04	<p>Deleted NSN's 8455-99-:</p> <p>127-1613  127-1615  130-2756  132-1154  132-3818  495-7971  978-6220</p> <p>Change to labelling/packaging requirements.</p>	19 August 2009

TABLE 2 – ISSUE RECORD continued

Issue No.	Comments	Issue Date
03	Deleted NSN's: 8405-99-130-9078 8455-99-975-6666 (now in UK/SC/3933) 8455-99-975-6667 (now in UK/SC/3933)  Added NSN's: 8315-99-132-1206 (removed from UK/SC/3933) 8315-99-132-1207 (removed from UK/SC/3933) 8315-99-132-1208 (removed from UK/SC/3933)  NSN 7720-99-125-0992 Removed and added to UK/SC/6422	25 April 2007
02	Reformatted and technically reviewed.	22 June 2004
01		10 October 1991

PART 11. THE PRODUCT

- a. Use of the Product. This specification describes the requirements for materials and construction for metallised polyester gold and silver braids, cords and laces for use in uniform embellishments. The specification also contains details of badges in which the metallised polyester braid, cord and laces are used.

TABLE 3 – RELATED SPECIFICATIONS AND DOCUMENTS

<b>Specification/Document</b>	<b>Detail</b>
BS EN ISO 105 Part B02 Part D01 Part X12	Textiles. Test for colour fastness. Colour fastness to artificial light: Xenon arc fading lamp test. Colour fastness to dry cleaning. Colour fastness to rubbing.
BS 4973-4	Specification for woven sew-in interlinings.
UK/SC/5516	Cloths, wool, uniform dress.

2. PATTERNS

- a. Master Patterns. DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 23. PRODUCT DESIGNa. Product Description

Gold and silver braids, cords laces and badges made from metallised polyester.

TABLE 4 – PRODUCT COMPONENTS

4.1 Metallised polyester yarns	<ul style="list-style-type: none"> <li>• The 'gold' or 'silver' thread is to consist of a metallised polyester film wrapped around a continuous filament core yarn.</li> <li>• The core yarns are to be dyed to an appropriate colour so that the effect of any grinning of the core yarn through the wrapping is minimal.</li> <li>• The wrapping material is to be a non-tarnishing metallised polyester film, which is to be wrapped around the core yarn to give a smooth metallic appearance. Yarn with any kinks, thick places or excessive core yarn grinning is unacceptable.</li> <li>• The shade of yarn is to match that of the standard pattern.</li> <li>• The complete yarn is to meet the colour fastness requirements specified in Table 10.</li> </ul>
4.2 Ground cloth for badges & chevrons	<ul style="list-style-type: none"> <li>• For badges manufactured from melton ground cloth, the cloth is to be light melton as specified in UK/SC/5516.</li> <li>• Colour of ground cloth is to be as standard pattern.</li> </ul>
4.3 Backing cloth for badges & chevrons	<ul style="list-style-type: none"> <li>• <u>Dark coloured backing cloths.</u> Cloth, plain weave flax, black, to BS 4973: Part 4 WS1, Pattern No. 8443A.</li> <li>• <u>Medium to light coloured backing cloths.</u> Cloth, plain weave flax, to BS 4973: Part 4 WS1, colour to match shade of standard pattern.</li> <li>• Or an alternative approved by DC.</li> </ul>

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Braids and Cords	<ul style="list-style-type: none"> <li>• The braids and cords are to be produced by braiding, metallised polyester threads. The cords and Russia braids are to have textile core yarns. Russia braids are to have two separate cores separated by the interlacing of the braiding threads; cord gold universal is to have a single core yarn.</li> <li>• Braiding is to be carried out to give an even braid, free from manufacturing defects.</li> <li>• Russia braid patterns, 9513A, 9514A, 9515A and 9516A should be constructed such that when formed into small circles the braid should remain smooth and even and without core threads showing or breaking through the braided covering.</li> <li>• Tubular braids are to be braided without the inclusion of textile core yarns.</li> <li>• The construction of braids and cords in Table 6 is not specified due to the complex design and construction. The final appearance of the braid or cord being of prime importance and must match the appearance of the Standard Pattern.</li> <li>• The number of cover and core yarns in the construction as specified in table 6 are for guidance only and are not mandatory.</li> </ul>
5.2 Laces	<ul style="list-style-type: none"> <li>• The weave order is to be as shown by the related Standard Patterns. In this respect, only minor variations which do not affect the quality or the appearance of the lace will be permitted, i.e. the disposal, width of the vellums, check, bar ends or ends within each type of lace must correspond with the relevant Standard Patterns.</li> <li>• The numbers of weft yarns in the construction as specified in Tables 7 &amp; 8 are for guidance only and are not mandatory.</li> <li>• The construction of laces in Tables 7 &amp; 8 is not specified due to the complex design and construction. The final appearance of the lace being of prime importance and must match the appearance of the Standard Pattern.</li> <li>• Selvedges are to firm and even, without any kinks. The weft threads are to be evenly spaced and show no distortion across the width of the lace (especially within the vellums), so that objectionable “grinning” of the warp through the weft is not apparent.</li> </ul>

Table 5 – PRODUCT CONSTRUCTION continued

5.3 Badges	<ul style="list-style-type: none"> <li>• Insignia on the badges are to match the appearance of the standard pattern.</li> <li>• All dimensions are to be as standard patterns.</li> <li>• All backing cloths are to be as standard pattern.</li> </ul>
5.4 General	<ul style="list-style-type: none"> <li>• Braids, cords and laces are to be even width; construction and appearance are to be correct and uniform throughout each roll.</li> <li>• Items are to be free from all manufacturing defects.</li> <li>• All items to be as standard pattern.</li> <li>• The completed braid, cord and laces are to be no less pliable than the relevant Standard Pattern.</li> <li>• Reel lengths should not be normally less than 25 metres and the following shall apply: <ul style="list-style-type: none"> <li>• No roll contains more than 1 cut.</li> <li>• No length of less than 3 metres is included in a roll.</li> <li>• A 0.25 metre allowance is made for a cut through.</li> <li>• Other reel lengths should be proportioned accordingly.</li> </ul> </li> </ul>
5.5 Measurements / Parameters	<ul style="list-style-type: none"> <li>• The braids, cords and laces are to conform to the appropriate measurements shown in Tables 6, 7 and 8.</li> </ul>



TABLE 6 – CORDS AND BRAIDS

<b>Item No.</b>	<b>NATO Stock Number 8315-99</b>	<b>Pattern No.</b>	<b>Type</b>	<b>Number of spindles</b>	<b>Ends per spindles</b>	<b>Plaits per 10mm</b>	<b>Width mm ± 0.3mm</b>
1.	130-8319	9513A (2.5mm)	Braid, gold, synthetic Russia No. 1	19	2	11-12	2.5
2.	130-8320	9514A (3.5mm)	Braid, gold synthetic Russia No. 2	19	4	11-12	3.5
3.	130-8321	9515A (5mm)	Braid gold synthetic Russia No. 3	19	5	11-12	5.0
4.	130-8322	9516A (5mm)	Braid, silver synthetic Russia No. 3	19	5	11-12	5.0
5.	130-8323	9517A (6mm)	Cord, gold synthetic Universal	24	5	7-8	6.3
6.	978-9866	9552A	Braid Tubular Gold Metallised polyester Diamond Plait 4mm	-	-	-	4.0

TABLE 7 – LACE, SYNTHETIC, GOLD/SILVER

Item No.	NATO Stock Number 8315-99-	Pattern No.	Description	Weft yarns in 10mm min	Width ± 0.5mm
7.	130-8324	9518A (10mm)	Lace Universal Synthetic gold 10mm	100	9.5
8.	130-8325	9518A (13mm)	Lace Universal synthetic gold, 13mm	100	12.7
9.	130-8326	9518A (16mm)	Lace universal synthetic gold, 16mm	100	15.9
10.	130-8327	9518A (19mm)	Lace universal synthetic gold, 19mm	100	19.0
11.	130-8328	9518A (25mm)	Lace Universal synthetic gold, 25mm	100	25.4
12.	130-8329	9519A (13mm)	Lace Universal synthetic silver, 13mm	100	12.7
13.	132-1206	9541A	Lace Gold Ornamental Gimp chain. 25mm	-	25
14.	132-1207	9542A	Lace Gold for state clothing. 50mm	-	50
15.	132-1208	9543A	Lace Gold for state clothing. 25mm	-	25
16.	225-4782	24174 (14mm)	Lace, gold Metallised polyester RAF	100	14.3
17.	253-2113	24173 (7mm)	Lace, gold Metallised polyester RAF	100	6.4

TABLE 7 – LACE, SYNTHETIC, GOLD/SILVER CONTINUED

Item No.	NATO Stock Number 8315-99-	Pattern No.	Description	Weft yarns in 10mm min	Width ± 0.5mm
18.	301-6066	9545A (16mm)	Lace gold Metallised polyester and crimson. Composite type.	100	15.9
19.	902-0937	24175 (38mm)	Lace, gold, blue, gold Metallised polyester RAF. RAF Band trouser stripe.	86	38.1
20.	978-6498	9540A (10mm)	Lace, gold synthetic Household Cavalry	100	9.5
21.	978-6499	9540A (14.5mm)	Lace, gold synthetic Household Cavalry	100	14.3
22.	978-6500	9540A (19mm)	Lace, gold synthetic Household Cavalry	100	19.0
23.	978-8805	9545A (45mm)	Lace gold Metallised polyester and crimson. Waist belts RHG-D	65	44.5
24.	978-8806	9545A (60mm)	Lace gold Metallised polyester and crimson. Cross-belts RHG-D.	65	60.3
25.	978-8878	9545A (28mm)	Lace gold Metallised polyester and crimson. Sword slings, drum horse reins and cuirass straps, RHG-D.	65	28.6
26.	978-9042	9547A (16mm)	Lace gold Metallised polyester and crimson. Universal.	65	15.9

**TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER**

<b>Item No.</b>	<b>NATO Stock Number 8455-99-</b>	<b>Pattern No.</b>	<b>Description</b>	<b>Additional Information</b>
27.	132-3531	35/R/1759B	Badge Qualification RAF Band	Lyre in wreath with crown above, Gold on Blue, hand Embroidered
28.	132-3532	35/R/1760A	Badge Qualification RAF Band - Bandmaster	Large Lyre with crown above, Gold on Blue, Hand Embroidered
29.	132-3823	35/R/1776A	Stripe Service, 2 Bar, RAF Band	Chevron 2 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
30.	132-3824	35/R/1777A	Stripe Service, 3 Bar, RAF Band	Chevron 3 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
31.	132-3825	35/R/1778A	Stripe Service, 4 Bar, RAF Band	Chevron 4 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on White
32.	132-3826	35/R/1779A	Stripe Service, 2 Bar, RAF Band	Chevron 2 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue
33.	132-3827	35/R/1780A	Stripe Service, 3 Bar, RAF Band	Chevron 3 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue
34.	132-3828	35/R/1781A	Stripe Service, 4 Bar, RAF Band resultant	Chevron 4 Bar, Gold RAF lace 14mm (NSN 8315-99-225-4782 Pattern No. 24174) on Dark Blue

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
35.	132-3830	35/R/2032A	Title Shoulder RAF Band - All Ranks RAF Regiment motif	“RAF REGIMENT” legend, Gold on Blue, Hand Embroidered
36.	132-3831	35/R/1815A	Badge Qualification RAF Band - Central Band Shoulder Title	“CENTRAL BAND” legend, Gold on Blue, Hand Embroidered
37.	132-3832	35/R/1900A	Badge Qualification RAF Band Collar Badges	Eagles with crown above, Gold Blue, Hand Embroidered
38.	132-3834	35/R/1818A	Badge Qualification RAF Band - Flight Sergeant	Large crown, Gold on Blue, Hand Embroidered
39.	132-3835	35/R/1868A	Badge Qualification RAF Band - Drummer	Drum, Gold on Blue, Hand Embroidered
40.	132-3837	35/R/1865A	Badge Qualification RAF Band - Senior Aircraftsman	3 Bladed Propeller, Gold on Blue, hand Embroidered
41.	132-3838	35/R/1820A	Badge Qualification RAF Band - Junior Technician	4 Bladed Propeller, Gold on Blue, Hand Embroidered
42.	132-3839	35/R/1832A	Badge Qualification RAF Band - Chief Technician	4 Bladed Propeller (on circular background), Gold on Blue, hand Embroidered
43.	132-3840	35/R/1866A	Badge Qualification RAF Band - Warrant Officer (Bandmaster)	Royal Arms, Gold on blue, Hand Embroidered
44.	974-0014	35/R/925	Stripe Service, 3 Bar MOD Police	Chevron 3 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on Dark Blue

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
45.	974-0053	19850A	Stripe Service, 1 Bar, No. 1 Dress RGJ	Chevron 1 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
46.	974-0054	19851A	Stripe Service, 2 Bar, No. 1 Dress RGJ	Chevron 2 Bar Black embroidered Gold 2.5mm Russia Braid (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
47.	974-0055	19852A	Stripe Service, 3 Bar, No. 1 Dress RGJ	Chevron 3 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
48.	974-0056	19853A	Stripe Service, 4 Bar, No. 1 Dress RGJ	Chevron 4 Bar Black embroidered Gold Russia Braid 2.5mm (NSN: 8315-99-130-8319. Pattern No. 9513A) outline on Rifle Green
49.	974-0077	15404A	Stripe Service, 2 Bar, No. 1 Dress Household Cavalry	Chevron 2 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue
50.	974-0078	15405A	Stripe Service, 3 Bar, No. 1 Dress Household Cavalry	Chevron 3 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
51.	974-0079	15406A	Stripe Service, 4 Bar, No. 1 Dress Household Cavalry	Chevron 4 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) on dark blue
52.	974-0080	17561	Stripe Service, 1 Bar, No. 1 Dress Guards Division	Chevron 1 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
53.	974-0081	15402A	Stripe Service, 2 Bar, No. 1 Dress Guards Division	Chevron 2 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
54.	974-0082	15403A	Stripe Service, 3 Bar, No. 1 Dress Guards Division	Chevron 3 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
55.	974-0083	18368A	Stripe Service, 4 Bar, No. 1 Dress Guards Division	Chevron 4 Bar Gold Russia Braid 3.5mm (NSN: 8315-99-130-8321 Pattern No. 9515A) edged on dark blue
56.	974-0084	20645A	Stripe Service, 1 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
57.	974-0085	19922A	Stripe Service, 2 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
58.	974-0086	20257A	Stripe Service, 3 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
59.	974-0087	18351	Stripe Service, 4 Bar, No 1 dress RTR, Stafford's, Mercian Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Black
60.	974-0092	29301	Stripe Service, 1 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, Black Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 1 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
61.	974-0093	24855	Stripe Service, 2 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, Black Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
62.	974-0094	19459A	Stripe Service, 3 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, Black Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Blue
63.	974-0095	18352A	Stripe Service, 4 Bar, No. 1 Dress Household Cavalry, Queens Dragoon Guards, 16/5 L;RE;RS and RHF, KOSB, Black Watch, Queens Own Highlanders, QGE 51 Highland	Chevron 4 Bar Gold Universal Lace on 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) Dark Blue



TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
64.	974-0100	24887	Stripe Service, 1 Bar, No. 1 Dress Cheshire	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
65.	974-0101	D02100	Stripe Service, 2 Bar, No. 1 Dress Cheshire	Chevron, 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
66.	974-0102	29304	Stripe Service 3 Bar, No. 1 Dress Cheshire	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
67.	974-0103	18353A	Stripe Service, 4 Bar, No. 1 Dress Cheshire	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Buff
68.	974-0105	24132A	Stripe Service, 2 Bar, No1 Dress AAC	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Cambridge Blue
69.	974-0106	24871	Stripe Service, 3 Bar, No1 Dress AAC	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Cambridge Blue
70.	974-0108	18354A	Stripe Service, 1 Bar, No. 1 Dress, RH	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
71.	974-0109	22137A	Stripe Service, 2 Bar, No. 1 Dress, RH	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
72.	974-0110	21212A	Stripe Service, 3 Bar, No. 1 Dress, RH	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
73.	974-0111	29305	Stripe Service, 4 Bar, No. 1 Dress, RH	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Crimson
74.	974-0112	14910A	Stripe Service, 1 Bar, No. 1 Dress Kings	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
75.	974-0113	14911A	Stripe Service, 2 Bar, No. 1 Dress Kings	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
76.	974-0114	14912A	Stripe Service, 3 Bar, No. 1 Dress Kings	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green
77.	974-0115	24942	Stripe Service, 4 Bar, No. 1 Dress Kings	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dark Green

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
78.	974-0116	D02103	Stripe Service, 1 Bar, No. 1 Dress RAMC	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
79.	974-0117	21489A	Stripe Service, 2 Bar, No. 1 Dress RAMC	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
80.	974-0118	19947A	Stripe Service, 3 Bar, No. 1 Dress RAMC	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Dull Cherry
81.	974-0128	D00526	Stripe Service, 1 Bar, No 1 Dress Int. Corps	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
82.	974-0129	20604A	Stripe Service, 2 Bar, No 1 Dress Int. Corps	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
83.	974-0130	19792A	Stripe Service, 3 Bar, No 1 Dress Int. Corps	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Green
84.	974-0138	19516A	Stripe Service, 1 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A) Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
85.	974-0139	19517A	Stripe Service, 2 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A) Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green
86.	974-0140	24875	Stripe Service, 3 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A) Band	Chevron 3 Bar Gold universal lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green
87.	974-0141	19482A	Stripe Service, 4 Bar, No. 1 Dress Green Howards, RRW, RRW (TA) and RRW (A) Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Grass Green
88.	974-0142	15223A	Stripe Service, 1 Bar, No.1 Dress WFR, RY Band	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
89.	974-0143	15224A	Stripe Service, 2 Bar, No.1 Dress WFR, RY Band	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
90.	974-0144	15225A	Stripe Service, 3 Bar, No.1 Dress WFR, RY Band	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green
91.	974-0145	18359A	Stripe Service, 4 Bar, No.1 Dress WFR, RY Band	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Lincoln Green

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
92.	974-0146	15271A	Stripe Service, 1 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
93.	974-0147	15272A	Stripe Service, 2 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
94.	974-0148	15273A	Stripe Service, 3 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
95.	974-0149	20282A	Stripe Service, 4 Bar, No.1 PARA, RAVC, 15 PARA-PIPERS	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Maroon
96.	974-0198	14916A	Service, Stripe, 1 Bar. No.1, 5 INNIS DG & QRIH	Chevron 1 Bar Gold Shamrock Lace 19mm on Scarlet
97.	974-0199	18053	Service, Stripe, 2 Bar. No.1, 5 INNIS DG & QRIH	Chevron 2 Bar Gold Shamrock Lace 19mm on Scarlet
98.	974-0200	14473	Service, Stripe, 3 Bar. No.1, 5 INNIS DG & QRIH	Chevron 3 Bar Gold Shamrock Lace 19mm on Scarlet

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
99.	974-0212	18361	Stripe Service, 1 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
100.	974-0213	18362A	Stripe Service, 2 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
101.	974-0214	20606A	Stripe Service, 3 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
102.	974-0215	18363A	Stripe Service, 4 Bar, No. 1 Dress PWO, RCT, Berks, Bucks and Oxon Band (TA)	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on White
103.	974-0216	14913A	Stripe Service, 1 Bar, No. 1 Dress, Glousters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
104.	974-0217	18364A	Stripe Service, 2 Bar, No. 1 Dress, Glousters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 2 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
105.	974-0218	14914B	Stripe Service, 3 Bar, No. 1 Dress, Glousters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
106.	974-0219	18365B	Stripe Service, 4 Bar, No. 1 Dress, Glousters, R Hamps, Gordons and SH Devon Band 1, Wessex, Hants and Dorset Band (TA)	Chevron 4 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on yellow
107.	974-0220	15391A	Stripe Service, 1 Bar No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 1 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
108.	974-0221	15392A	Stripe Service, 2 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
109.	974-0222	15393A	Stripe Service, 3 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
110.	974-0223	15394A	Stripe Service, 4 Bar, No. 1 Dress, Piper of Royal Scots, RHF, KOSB	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Dark Blue
111.	974-0232	15953A	Stripe Service, 1 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 1 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
112.	974-0233	15954A	Stripe Service, 2 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
113.	974-0234	15955A	Stripe Service, 3 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
114.	974-0235	24873	Stripe Service, 4 Bar, No. 1 Dress, LI;52 Lowland (Cameronian Coys) Queens (Belfast) UOTC-Pipers	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Light Infantry Green
115.	974-0239	24854A	Stripe Service, 2 Bar, No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 2 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
116.	974-0240	24941	Stripe Service, 3 Bar, No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 3 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
117.	974-0241	20896A	Stripe Service, 4 Bar, No. 1 Dress Royal Irish and Irish Band (TA)	Chevron 4 Bar Silver Universal Lace 13mm (NSN: 8315-99-130-8329 Pattern No. 9519A) on Piper Green
118.	974-1060	18997A	Stripe Service, 2 Bar, No.1 Dress HAC(INF)	Chevron 2 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on dark blue
119.	974-1061	18998A	Stripe Service, 3 Bar, No.1 Dress HAC(INF)	Chevron 3 Bar, Silver Russia Braid (NSN 8315-99-130-8322 Pattern No. 9516A) on dark blue



TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
120.	974-1193	18683A	Stripe Service 2 Bar, Full Dress, Royal Hospital Chelsea	Chevron 2 Bar, Gold Universal Lace (NSN: 8315-99-130-8328 Pattern No. 9518A) on dark blue
121.	974-2224	18678B	Stripe Service, 3 Bar, No 1 Dress	Chevron 3 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
122.	975-6675	20265	Stripe Service, 2 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 2 Bar, Silver Universal lace on dark blue.
123.	975-6676	10641	Stripe Service, 3 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 3 Bar, Silver Universal lace on dark blue.
124.	975-6677	21751	Stripe Service, 4 Bar, Scots Guards, Pipe Major & Piper No Dress	Chevron 4 Bar, Silver Universal lace on dark blue.
125.	975-6679	10642	Stripe Service, 2 Bar, Irish Guards	Chevron 2 Bar, Silver Universal lace on dark green.
126.	975-6680	D02101	Stripe Service, 3 Bar, Irish Guards	Chevron 3 Bar, Silver Universal lace on dark green.
127.	975-6681	D02102	Stripe Service, 4 Bar, Irish Guards	Chevron 4 Bar, Silver Universal lace on dark green.
128.	977-1516	21893	Stripe Service, 4 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green.

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
129.	977-1517	21894A	Stripe Service, 3 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 3 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
130.	977-1518	21895A	Stripe Service, 2 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 2 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
131.	977-1519	21896A	Stripe Service, 1 Bar, All Scottish Infantry Regiments, including pipers & Drummers, No 1 Dress	Chevron 1 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Archer Green
132.	978-6085	23718A	Stripe Service, 1 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 1 Bar Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
133.	978-6086	23719A	Stripe Service, 2 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 2 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER continued

Item No.	NATO Stock Number 8455-99-	Pattern No.	Description	Additional Information
134.	978-6087	23720A	Stripe Service, 3 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 3 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet
135.	978-6088	23721A	Stripe Service, 4 Bar, No 1 Dress, QOH, RHA, R Signals, Queens, Kings own borders, Royal Anglian, RRF, RWF, QLR, DWR, DERR, RAOC, REME, RMP, MPSC, RPC, APTC, RMAS	Chevron 4 Bar, Gold Universal Lace 13mm (NSN: 8315-99-130-8325 Pattern No. 9518A) on Scarlet

TABLE 9 – COLOUR FASTNESS REQUIREMENTS

The colour fastness requirements for all components of the synthetic gold yarns are not to be lower than the ratings specified in the following table:

<b>Method of Test</b>			
<b>BS EN ISO 105</b>			
<b>BO2 (Xenon lamp)</b>	<b>X12</b>		<b>DO1</b>
<b>Light</b>	<b>Rubbing</b>		<b>Dry cleaning</b>
<b>6</b>	<b>Dry</b>	<b>Wet</b>	<b>Colour Change</b>
	4-5	4-5	5

4. LABELLING REQUIREMENTS

- A label is to be securely affixed to each reel of braid, cord or lace and another label affixed to the end of the packaging.
- For badges, each item is to have a pressure sensitive self adhesive label on the plastic packaging.
- Each label is to be marked with the following information:  
NATO Stock Number, Contract Number and Year of Manufacture.

TABLE 10 – SPECIMEN LABELS

NATO Stock No:
Contract Number:
Year of Manufacture:

Figure 1. Example Identification and Marking Label