



**Technical Specification for  
BRAID, CORD, LACE, & BADGES,  
Metallised Polyester, Gold & Silver**

**Defence Clothing (DC)**

PROPERTY OF  
MINISTRY OF DEFENCE



PREFACETABLE 1 – PRODUCT LIST

<b>Item Name</b>	BRAID, CORD, LACE, & BADGES, Metallised Polyester, Gold & Silver
<b>Development File No</b>	NN/SCD/P1816
<b>Product Support File No</b>	NV/600/03 (QPS)
<b>NATO Stock Numbers</b>	See tables 6, 7, 8 and 9

**Any colour shown in this document is for representation and must not be used for colour matching.**

IPR STATEMENT

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TABLE 2 – ISSUE RECORD

Issue No	Comments	Issue Date
7	<p>Table 4.2, colour of ground cloth amended. Ground cloth colours reviewed throughout and Pattern numbers added. Table 7, Width column corrected to match Type. Removed all references to obsolete NSN 8315-99-130-8322 from Pattern No 9516A Removed all references to obsolete NSNs 8315-99-130-8325 &amp; 8328 from Pattern No 9518A Removed all references to obsolete NSN 8315-99-130-8329 from Pattern No 9519A Deleted obsolete NSN's 8455-99- : 974-0100 to 974-0102    974-0108 to 974-0110 974-0112 to 974-0114    974-0116 to 974-0118 974-0144                    974-0216 to 974-0218 974-0220 to 974-0223    974-0232 to 974-0235 Following NSNs added, removed from UK/SC/6380: 8455-99-974-0077 to 0083</p>	09 November 2015
6	<p>Table 3: BS 5742 added Table 4: Para 4.1 colour fastness table changed from 10 to 9 Table 5: Para 5.2 delete reference to Table 8 Table 5: Para 5.5 delete reference to Table 8 Table 7 all NSN's made N.I.V. apart from 8315-99-225-4782 Table 8: Descriptions changed for NSN's 8455-99-974-0138 to 0141 from RRW to RW Tables re organised so all the same font size General reformat of backing cloth colours Backing cloth changed from piper green to black – 8455-99-974-0238 to 0241 Deleted NSN's 8455-99-: 975-6681    974-0115    974-0111    974-0215 974-0056    974-0103    974-0142    974-0143 974-0145    974-0219    974-0053    974-0054 974-0055 Removed NSN's 8455-99-974-0077 to 0083 as duplicated in UK/SC/3933 Inserted NSN: 8455-99-974-0238</p>	29 November 2013

TABLE 2 – ISSUE RECORD continued

Issue No	Comments	Issue Date
6 cont	Section 4: Labelling requirement and label updated Section 5: Manufacturing information added Section 6: Packaging added	29 November 2013
5	Table 3, BS 4973-1 replaced by BS 4973-4. Pattern No's for the following NSN's updated: 8455-99-974-0101      8455-99-974-0113 8455-99-974-0116      8455-99-974-0128 8455-99-974-0218      8455-99-974-0219 8455-99-974-0239      8455-99-975-6680 8455-99-975-6681 Tables 6 to 9 reorganised and consolidated into tables 6 & 7. Tables 10 to 12 renumbered to Tables 8 to 10. All references to aiguillettes and cord based accoutrements removed including revised specification title. Added NSN 8455-99-974-0200 Deleted NSN 8455-99-974-0186	14 July 2010
4	Deleted NSN's 8455-99-: 127-1613 127-1615 130-2756 132-1154 132-3818 495-7971 978-6220 Change to labelling/packaging requirements.	19 August 2009
3	Deleted NSN's: 8405-99-130-9078 8455-99-975-6666 (now in UK/SC/3933) 8455-99-975-6667 (now in UK/SC/3933) Added NSN's: 8315-99-132-1206 (removed from UK/SC/3933) 8315-99-132-1207 (removed from UK/SC/3933) 8315-99-132-1208 (removed from UK/SC/3933) NSN 7720-99-125-0992 Removed and added to UK/SC/6422	25 April 2007
2	Reformatted and technically reviewed	22 June 2004
1		10 October 1991

PART 1

1. THE PRODUCT

- a. Use of the Product: This specification describes the requirements for materials and construction for metallised polyester gold and silver braids, cords and laces for use in uniform embellishments. The specification also contains details of badges in which the metallised polyester braid, cord and laces are used.

TABLE 3 – RELATED SPECIFICATIONS AND DOCUMENTS

<b>Specification/Document</b>	<b>Detail</b>
BS EN ISO 105 Part B02  Part D01 Part X12	Textiles. Test for colour fastness. Colour fastness to artificial light: Xenon arc fading lamp test Colour fastness to dry cleaning Colour fastness to rubbing
BS 4973 Part 4	Interlinings Specification for woven sew-in interlinings
BS 5742	Specification for Textile Labels Requiring to be Washed and/or Dry Cleaned
UK/SC/5516	Cloths, wool, uniform dress

2. PATTERNS

- a. Master Patterns: DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns: A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

a. Product Description

Gold and silver braids, cords laces and badges made from metallised polyester.

TABLE 4 – PRODUCT COMPONENTS

<p>4.1 Metallised polyester yarns</p>	<ul style="list-style-type: none"> <li>• The 'gold' or 'silver' thread is to consist of a metallised polyester film wrapped around a continuous filament core yarn.</li> <li>• The core yarns are to be dyed to an appropriate colour so that the effect of any grinning of the core yarn through the wrapping is minimal.</li> <li>• The wrapping material is to be a non-tarnishing metallised polyester film, which is to be wrapped around the core yarn to give a smooth metallic appearance. Yarn with any kinks, thick places or excessive core yarn grinning is unacceptable.</li> <li>• The shade of yarn is to match that of the standard pattern.</li> <li>• The complete yarn is to meet the colour fastness requirements specified in Table 9.</li> </ul>
<p>4.2 Ground cloth for badges &amp; chevrons</p>	<ul style="list-style-type: none"> <li>• For badges manufactured from melton ground cloth, the cloth is to be light melton as specified in UK/SC/5516.</li> <li>• Colour of ground cloth is to be as in Table 8 or to match Standard Pattern if not stated in specification.</li> </ul>
<p>4.3 Backing cloth for badges &amp; chevrons</p>	<ul style="list-style-type: none"> <li>• <u>Dark coloured backing cloths.</u> Cloth, plain weave flax, black, to BS 4973: Part 4 WS1, Pattern No 8443A.</li> <li>• <u>Medium to light coloured backing cloths.</u> Cloth, plain weave flax, to BS 4973: Part 4 WS1, colour to match shade of standard pattern.</li> <li>• Or an alternative approved by DC.</li> </ul>

TABLE 5 – PRODUCT CONSTRUCTION

<p>5.1 Braids and Cords</p>	<ul style="list-style-type: none"> <li>• The braids and cords are to be produced by braiding, metallised polyester threads. The cords and Russia braids are to have textile core yarns. Russia braids are to have two separate cores separated by the interlacing of the braiding threads; cord gold universal is to have a single core yarn.</li> <li>• Braiding is to be carried out to give an even braid, free from manufacturing defects.</li> <li>• Russia braid patterns, 9513A, 9514A, 9515A and 9516A should be constructed such that when formed into small circles the braid should remain smooth and even and without core threads showing or breaking through the braided covering.</li> <li>• Tubular braids are to be braided without the inclusion of textile core yarns.</li> <li>• The construction of braids and cords in Table 6 is not specified due to the complex design and construction. The final appearance of the braid or cord being of prime importance and must match the appearance of the Standard Pattern.</li> <li>• The number of cover and core yarns in the construction as specified in Table 6 are for guidance only and are not mandatory.</li> </ul>
<p>5.2 Laces</p>	<ul style="list-style-type: none"> <li>• The weave order is to be as shown by the related Standard Patterns. In this respect, only minor variations which do not affect the quality or the appearance of the lace will be permitted, i.e. the disposal, width of the vellums, check, bar ends or ends within each type of lace must correspond with the relevant Standard Patterns.</li> <li>• The numbers of weft yarns in the construction as specified in Table 7 are for guidance only and are not mandatory.</li> <li>• The construction of laces in Table 7 is not specified due to the complex design and construction. The final appearance of the lace being of prime importance and must match the appearance of the Standard Pattern.</li> <li>• Selvedges are to firm and even, without any kinks. The weft threads are to be evenly spaced and show no distortion across the width of the lace (especially within the vellums), so that objectionable “grinning” of the warp through the weft is not apparent.</li> </ul>

**TABLE 5 – PRODUCT CONSTRUCTION continued**

5.3 Badges	<ul style="list-style-type: none"> <li>• Insignia on the badges are to match the appearance of the standard pattern.</li> <li>• All dimensions are to be as standard patterns.</li> <li>• All backing cloths are to be as standard pattern.</li> </ul>
5.4 General	<ul style="list-style-type: none"> <li>• Braids, cords and laces are to be even width; construction and appearance are to be correct and uniform throughout each roll.</li> <li>• Items are to be free from all manufacturing defects.</li> <li>• All items to be as standard pattern.</li> <li>• The completed braid, cord and laces are to be no less pliable than the relevant Standard Pattern.</li> <li>• Reel lengths should not be normally less than 25 metres and the following shall apply: <ul style="list-style-type: none"> <li>• No roll contains more than 1 cut.</li> <li>• No length of less than 3 metres is included in a roll.</li> <li>• A 0.25 metre allowance is made for a cut through.</li> <li>• Other reel lengths should be proportioned accordingly.</li> </ul> </li> </ul>
5.5 Measurements / Parameters	<ul style="list-style-type: none"> <li>• The braids, cords and laces are to conform to the appropriate measurements shown in Tables 6 and 7.</li> </ul>



TABLE 6 – CORDS AND BRAIDS

Item No	NATO Stock Number 8315-99	Pattern No	Type	Number of spindles	Ends per spindles	Plaits per 10mm	Width mm ± 0.3mm
1.	N.I.V.	9513A	BRAID, GOLD, SYNTHETIC RUSSIA NO 1, 2.5mm	19	2	11-12	2.5
2.	N.I.V.	9514A	BRAID, GOLD SYNTHETIC RUSSIA NO 2, 3.5mm	19	4	11-12	3.5
3.	N.I.V.	9515A	BRAID, GOLD, SYNTHETIC RUSSIA NO 3, 5mm	19	5	11-12	5.0
4.	N.I.V.	9516A	BRAID, SILVER, SYNTHETIC RUSSIA NO 3, 5mm	19	5	11-12	5.0
5.	N.I.V.	9517A	CORD, GOLD, SYNTHETIC UNIVERSAL, 6mm	24	5	7-8	6.3
6.	N.I.V.	9552A	BRAID, TUBULAR, GOLD METALLISED POLYESTER DIAMOND PLAIT, 4mm	-	-	-	4.0

TABLE 7 – LACE, SYNTHETIC, GOLD/SILVER

Item No	NATO Stock Number 8315-99	Pattern No	Type	Weft yarns in 10mm min	Width ± 0.5mm
7.	N.I.V.	9518A	LACE UNIVERSAL SYNTHETIC GOLD, 10mm	100	10
8.	N.I.V.	9518A	LACE UNIVERSAL SYNTHETIC GOLD, 13mm	100	13
9.	N.I.V.	9518A	LACE UNIVERSAL SYNTHETIC GOLD, 16mm	100	16
10.	N.I.V.	9518A	LACE UNIVERSAL SYNTHETIC GOLD, 19mm	100	19
11.	N.I.V.	9518A	LACE UNIVERSAL SYNTHETIC GOLD, 25mm	100	25
12.	N.I.V.	9519A	LACE UNIVERSAL SYNTHETIC SILVER, 13mm	100	13
13.	N.I.V.	9541A	LACE GOLD ORNAMENTAL GIMP CHAIN, 25mm	-	25
14.	N.I.V.	9542A	LACE GOLD FOR STATE CLOTHING, 50mm	-	50
15.	N.I.V.	9543A	LACE GOLD FOR STATE CLOTHING, 25mm	-	25
16.	225-4782	24174	LACE, GOLD METALLISED POLYESTER RAF, 14mm	100	14
17.	N.I.V.	24173	LACE, GOLD METALLISED POLYESTER RAF, 7mm	100	7
18.	N.I.V.	9545A TG	LACE GOLD METALLISED POLYESTER AND CRIMSON. COMPOSITE TYPE, 16mm	100	16
19.	N.I.V.	24175	LACE, GOLD BLUE, GOLD METALLISED POLYESTER, 38mm, RAF BAND TROUSER STRIPE	86	38
20.	N.I.V.	9540A	LACE, GOLD SYNTHETIC, 10mm, HOUSEHOLD CAVALRY	100	10
21.	N.I.V.	9540A	LACE, GOLD SYNTHETIC, 14.5mm, HOUSEHOLD CAVALRY	100	14.5
22.	N.I.V.	9540A	LACE, GOLD SYNTHETIC, 19mm, HOUSEHOLD CAVALRY	100	19

TABLE 7 – LACE, SYNTHETIC, GOLD/SILVER

Item No	NATO Stock Number 8315-99	Pattern No	Type	Weft yarns in 10mm min	Width ± 0.5mm
23.	N.I.V.	9545A	LACE, GOLD METALLISED POLYESTER AND CRIMSON, 45mm. WAIST BELTS RHG-D	65	45
24.	N.I.V.	9545A	LACE GOLD METALLISED POLYESTER AND CRIMSON, 60mm. CROSS-BELTS, RHG-D	65	60
25.	N.I.V.	9545A	LACE GOLD METALLISED POLYESTER AND CRIMSON, 28mm. SWORD SLINGS, DRUM HORSE REINS AND CUIRASS STRAPS, RHG-D	65	28
26.	N.I.V.	9547A	LACE GOLD METALLISED POLYESTER AND CRIMSON, UNIVERSAL, 16mm	65	16

**TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER**

<b>Item No</b>	<b>NATO Stock Number 8455-99-</b>	<b>Pattern No</b>	<b>Description</b>	<b>Additional Information</b>
27.	132-3531	35/R/1759B	BADGE QUALIFICATION RAF Band	Lyre in wreath with crown above, Gold on Light Navy (Pattern No 8849P), hand embroidered
28.	132-3532	35/R/1760A	BADGE QUALIFICATION RAF Band – Bandmaster.	Large Lyre with crown above, Gold on Light Navy (Pattern No 8849P), hand embroidered
29.	132-3823	35/R/1776A	STRIPE SERVICE 2 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on White (Pattern No 8849F). Worn on Tropical Dress
30.	132-3824	35/R/1777A	STRIPE SERVICE 3 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on White (Pattern No 8849F). Worn on Tropical Dress
31.	132-3825	35/R/1778A	STRIPE SERVICE 4 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on White (Pattern No 8849F). Worn on Tropical Dress
32.	132-3826	35/R/1779A	STRIPE SERVICE 2 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on Light Navy (Pattern No 8849P)
33.	132-3827	35/R/1780A	STRIPE SERVICE 3 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on Light Navy (Pattern No 8849P)

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
34.	132-3828	35/R/1781A	STRIPE SERVICE 4 Bar, RAF Band	Gold lace 14mm (NSN 8315-99-225-4782 Pattern No 24174) on Light Navy (Pattern No 8849P)
35.	132-3830	35/R/2032A	INSIGNIA ORGANISATION RAF Regiment Band – All Ranks	“RAF REGIMENT” legend, Gold on Light Navy (Pattern No 8849P), hand embroidered
36.	132-3831	35/R/1815A	INSIGNIA ORGANISATION RAF Central Bandsmen	“CENTRAL BAND” legend, Gold on Light Navy (Pattern No 8849P), hand embroidered
37.	132-3832	35/R/1900A	INSIGNIA ORGANISATION RAF Band Collar	Eagles with crown above, Gold on Light Navy (Pattern No 8849P), hand embroidered
38.	132-3834	35/R/1818A	INSIGNIA RANK RAF Band – Flight Sergeant	Large crown, Gold on Light Navy (Pattern No 8849P), hand embroidered
39.	132-3835	35/R/1868A	BADGE QUALIFICATION RAF BAND – Drummer	Drum, Gold on Light Navy (Pattern No 8849P), hand embroidered
40.	132-3837	35/R/1865A	BADGE QUALIFICATION RAF BAND – Senior Aircraftsman	3 Bladed Propeller, Gold on Light Navy (Pattern No 8849P), hand embroidered
41.	132-3838	35/R/1820A	BADGE QUALIFICATION RAF BAND – Junior Technician	4 Bladed Propeller, Gold on Light Navy (Pattern No 8849P), hand embroidered
42.	132-3839	35/R/1832A	BADGE QUALIFICATION RAF BAND – Chief Technician	4 Bladed Propeller (circular background), Gold on Light Navy (Pattern No 8849P), hand embroidered

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
43.	132-3840	35/R/1866A	BADGE QUALIFICATION RAF BAND – Warrant Officer (Bandmaster)	Royal Arms, Gold on Light Navy (Pattern No 8849P), hand embroidered
44.	974-0014	35/R/925	STRIPE SERVICE 3 Bar MOD Police	Silver Russia braid 5mm (Pattern No 9516A) on dark navy (Pattern No 8849J).
45.	974-0077	15404A	STRIPE SERVICE 2 Bar, Household Cavalry	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
46.	974-0078	15405A	STRIPE SERVICE 3 Bar, Household Cavalry	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
47.	974-0079	15406A	STRIPE SERVICE 4 Bar, Household Cavalry	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
48.	974-0080	17561	STRIPE SERVICE 1 Bar, Guards Division	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
49.	974-0081	15402A	STRIPE SERVICE 2 Bar, Guards Division	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
50.	974-0082	15403A	STRIPE SERVICE 3 Bar, Guards Division	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
51.	974-0083	18368A	STRIPE SERVICE 4 Bar, Guards Division	Gold Russia braid 3.5mm (Pattern No 9514A) on dark navy, (Pattern No 8849J) Worn on No 1 Dress
52.	974-0084	20645A	STRIPE SERVICE 1 Bar, Royal Tank Regiment, Mercian Regiment.	Chevron 1 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Black (Pattern No 8849Y). Worn on No 1 Dress
53.	974-0085	19922A	STRIPE SERVICE 2 Bar, Royal Tank Regiment, Mercian Regiment.	Chevron 2 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Black (Pattern No 8849Y). Worn on No 1 Dress
54.	974-0086	20257A	STRIPE SERVICE 3 Bar, Royal Tank Regiment, Mercian Regiment.	Chevron 3 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Black (Pattern No 8849Y). Worn on No 1 Dress
55.	974-0087	18351	STRIPE SERVICE 4 Bar, Royal Tank Regiment, Mercian Regiment.	Chevron 4 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Black (Pattern No 8849Y). Worn on No 1 Dress
56.	974-0092	29301	STRIPE SERVICE 1 Bar, Household Cavalry, Queen's Dragoon Guards, Royal Lancers, Royal Engineers, Royal Regiment of Scotland, Queen's Gurkha Engineers	Chevron 1 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Dark Navy (Pattern No 8849J). Worn on No 1 Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
57.	974-0093	24855	STRIPE SERVICE 2 Bar, Household Cavalry, Queen's Dragoon Guards, Royal Lancers, Royal Engineers, Royal Regiment of Scotland, Queen's Gurkha Engineers	Chevron 2 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Dark Navy (Pattern No 8849J). Worn on No 1 Dress
58.	974-0094	19459A	STRIPE SERVICE 3 Bar, Household Cavalry, Queen's Dragoon Guards, Royal Lancers, Royal Engineers, Royal Regiment of Scotland, Queen's Gurkha Engineers	Chevron 3 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Dark Navy (Pattern No 8849J). Worn on No 1 Dress
59.	974-0095	18352A	STRIPE SERVICE 4 Bar, Household Cavalry, Queen's Dragoon Guards, Royal Lancers, Royal Engineers, Royal Regiment of Scotland, Queen's Gurkha Engineers	Chevron 4 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Dark Navy (Pattern No 8849J). Worn on No 1 Dress
60.	974-0105	24132A	STRIPE SERVICE 2 Bar, Army Air Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Light Blue (Pattern No 8849H). Worn on No 1 Dress
61.	974-0106	24871	STRIPE SERVICE 3 Bar, Army Air Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Light Blue (Pattern No 8849H). Worn on No 1 Dress
62.	974-0128	D00526	STRIPE SERVICE 1 Bar, Intelligence Corps.	Gold Universal Lace 13mm (Pattern No 9518A) on guards green (Pattern No 8849W). Worn on No 1 Dress



TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
63.	974-0129	20604A	STRIPE SERVICE 2 Bar, Intelligence Corps.	Gold Universal Lace 13mm (Pattern No 9518A) on guards green (Pattern No 8849W). Worn on No 1 Dress
64.	974-0130	19792A	STRIPE SERVICE 3 Bar, Intelligence Corps.	Gold Universal Lace 13mm (Pattern No 9518A) on guards green (Pattern No 8849W). Worn on No 1 Dress
65.	974-0138	19516A	STRIPE SERVICE 1 Bar, Yorkshire Regiment, Royal Welsh	Gold Universal Lace 13mm (Pattern No 9518A) on green (Pattern No 8849D). Worn on No 1 Dress
66.	974-0139	19517A	STRIPE SERVICE 2 Bar, Yorkshire Regiment, Royal Welsh	Gold Universal Lace 13mm (Pattern No 9518A) on green (Pattern No 8849D). Worn on No 1 Dress
67.	974-0140	24875	STRIPE SERVICE 3 Bar, Yorkshire Regiment, Royal Welsh	Gold Universal Lace 13mm (Pattern No 9518A) on green (Pattern No 8849D). Worn on No 1 Dress
68.	974-0141	19482A	STRIPE SERVICE 4 Bar, Yorkshire Regiment, Royal Welsh	Gold Universal Lace 13mm (Pattern No 9518A) on green (Pattern No 8849D). Worn on No 1 Dress
69.	974-0146	15271A	STRIPE SERVICE 1 Bar, Parachute Regiment, Royal Army Veterinary Corps, King's Royal Hussars, Royal Army Medical Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Crimson (Pattern No 8849C). Worn on No 1 Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
70.	974-0147	15272A	STRIPE SERVICE 2 Bar, Parachute Regiment, Royal Army Veterinary Corps, King's Royal Hussars, Royal Army Medical Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Crimson (Pattern No 8849C). Worn on No 1 Dress
71.	974-0148	15273A	STRIPE SERVICE 3 Bar, Parachute Regiment, Royal Army Veterinary Corps, King's Royal Hussars, Royal Army Medical Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Crimson (Pattern No 8849C). Worn on No 1 Dress
72.	974-0149	20282A	STRIPE SERVICE 4 Bar, Parachute Regiment, Royal Army Veterinary Corps, King's Royal Hussars, Royal Army Medical Corps	Gold Universal Lace 13mm (Pattern No 9518A) on Crimson (Pattern No 8849C). Worn on No 1 Dress
73.	974-0198	14916A	STRIPE SERVICE 1 Bar, Queens Royal Hussars	Gold Shamrock Lace 19mm on Scarlet (Pattern No 8849B)
74.	974-0199	18053	STRIPE SERVICE 2 Bar, Queens Royal Hussars	Gold Shamrock Lace 19mm on Scarlet (Pattern No 8849B)
75.	974-0200	14473	STRIPE SERVICE 3 Bar, Queens Royal Hussars	Gold Shamrock Lace 19mm on Scarlet (Pattern No 8849B)
76.	974-0212	18361	STRIPE SERVICE 1 Bar, Light Dragoons, Royal Lancers, Yorkshire Regiment	Gold Universal Lace 13mm (Pattern No 9518A) on White (Pattern No 8849F). Worn on No 1 Dress
77.	974-0213	18362A	STRIPE SERVICE 2 Bar, Light Dragoons, Royal Lancers, Yorkshire Regiment	Gold Universal Lace 13mm (Pattern No 9518A) on White (Pattern No 8849F). Worn on No 1 Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
78.	974-0214	20606A	STRIPE SERVICE 3 Bar, Light Dragoons, Royal Lancers, Yorkshire Regiment	Gold Universal Lace 13mm (Pattern No 9518A) on White (Pattern No 8849F). Worn on No 1 Dress
79.	974-0238	24854A TG	STRIPE SERVICE 1 Bar, Royal Irish Regiment. Northern Irish Band (TA)	Silver Universal Lace 13mm (Pattern No 9519A) on Black (Pattern No 8849Y). Worn on No 1 Dress
80.	974-0239	24854A	STRIPE SERVICE 2 Bar, Royal Irish Regiment. Northern Irish Band (TA)	Silver Universal Lace 13mm (Pattern No 9519A) on Black (Pattern No 8849Y). Worn on No 1 Dress
81.	974-0240	24941	STRIPE SERVICE 3 Bar, Royal Irish Regiment. Northern Irish Band (TA)	Silver Universal Lace 13mm (Pattern No 9519A) on Black (Pattern No 8849Y). Worn on No 1 Dress
82.	974-0241	20896A	STRIPE SERVICE 4 Bar, Royal Irish Regiment. Northern Irish Band (TA)	Silver Universal Lace 13mm (Pattern No 9519A) on Black (Pattern No 8849Y). Worn on No 1 Dress
83.	974-1060	18997A	STRIPE SERVICE 2 Bar, Honourable Artillery Company (Infantry)	Silver Russia Braid (Pattern No 9516A) on Dark Navy (Pattern No 8849J).
84.	974-1061	18998A	STRIPE SERVICE 3 Bar, Honourable Artillery Company (Infantry)	Silver Russia Braid (Pattern No 9516A) on Dark Navy (Pattern No 8849J).
85.	974-1193	18683A	STRIPE SERVICE 2 Bar, Royal Hospital Chelsea	Gold Universal Lace 25mm (Pattern No 9518A) on Dark Navy (Pattern No 8849J). Worn on Full Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
86.	974-2224	18678B	STRIPE SERVICE 3 Bar, Recruiting Senior Non Commissioned Officer's	Gold Universal Lace 13mm (Pattern No 9518A) on Scarlet. Worn on No 1 Dress
87.	975-6675	20265	STRIPE SERVICE 2 Bar, Scots Guards, Pipe Major and Piper	Silver Universal lace 13mm (Pattern No 9519A) on Navy (Pattern No 8849J). Worn on No 1 Dress
88.	975-6676	10641	STRIPE SERVICE 3 Bar, Scots Guards, Pipe Major and Piper	Silver Universal lace 13mm (Pattern No 9519A) on Navy (Pattern No 8849J). Worn on No 1 Dress
89.	975-6677	21751	STRIPE SERVICE 4 Bar, Scots Guards, Pipe Major and Piper	Silver Universal lace 13mm (Pattern No 9519A) on Navy (Pattern No 8849J). Worn on No 1 Dress
90.	975-6679	10642	STRIPE SERVICE 2 Bar, Irish Guards	Silver Universal lace 13mm (Pattern No 9519A) on Rifle Green (Pattern No 8849E).
91.	975-6680	D02101	STRIPE SERVICE 3 Bar, Irish Guards	Silver Universal lace 13mm (Pattern No 9519A) on Rifle Green (Pattern No 8849E).
92.	977-1516	21893	STRIPE SERVICE 4 Bar, all Scottish Infantry Regiments Including Pipers & Drummers.	Chevron 4 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Rifle Green (Pattern No 8849E). Worn on No 1 Dress

TABLE 8 – EMBROIDERED BADGES AND CHEVRONS UTILISING METALLISED POLYESTER

Item No	NATO Stock Number 8455-99-	Pattern No	Description	Additional Information
93.	977-1517	21894A	STRIPE SERVICE 3 Bar, all Scottish Infantry Regiments Including Pipers & Drummers	Chevron 3 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Rifle Green (Pattern No 8849E)
94.	977-1518	21895A	STRIPE SERVICE 2 Bar, all Scottish Infantry Regiments Including Pipers & Drummers	Chevron 2 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Rifle Green (Pattern No 8849E)
95.	977-1519	21896A	STRIPE SERVICE 1 Bar, all Scottish Infantry Regiments Including Pipers & Drummers	Chevron 1 Bar, Gold Universal Lace 13mm (Pattern No 9518A) on Rifle Green (Pattern No 8849E)
96.	978-6085	23718A	STRIPE SERVICE 1 Bar, Army & Royal Marines.	Chevron 1 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Scarlet (Pattern No 8849Z). Worn on No 1 Dress
97.	978-6086	23719A	STRIPE SERVICE 2 Bar, Army & Royal Marines.	Chevron 2 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Scarlet (Pattern No 8849Z). Worn on No 1 Dress
98.	978-6087	23720A	STRIPE SERVICE 3 Bar, Army & Royal Marines.	Chevron 3 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Scarlet (Pattern No 8849Z). Worn on No 1 Dress
99.	978-6088	23721A	STRIPE SERVICE 4 Bar, Army & Royal Marines.	Chevron 4 Bar Gold Universal Lace 13mm (Pattern No 9518A) on Scarlet (Pattern No 8849Z). Worn on No 1 Dress

**TABLE 9 – COLOUR FASTNESS REQUIREMENTS**

The colour fastness requirements for all components of the synthetic gold yarns are not to be lower than the ratings specified in the following table:

Method of Test BS EN ISO 105			
BO2 (Xenon lamp)	X12		DO1
Light	Rubbing		Dry cleaning
6	Dry	Wet	Colour Change
	4-5	4-5	5

**4. LABELLING REQUIREMENTS**

**SPECIMEN LABEL**

ITEM NAME
NSN
CONTRACT NO
DATE OF MANUFACTURE

Figure 1: Example Identification and Marking Label

**5. MANUFACTURE INFORMATION**

Under no circumstances should the contractor's name, logo or trademark appear on the badge or on the packaging.

**6. PACKAGING**

- a. Each reel of braid, cord or lace is to have a pressure sensitive self adhesive label firmly adhered and then sealed in a polythene bag.
- b. Each badge, insignia or stripe is to be individually wrapped (pairs or each, as necessary) and then sealed in a polythene bag.
- c. The bag shall be identified with a clearly printed pressure sensitive self adhesive label firmly adhered to the outside of the package.
- d. Information and format on the label is to be as follows:  
Item Name, NATO Stock Number, Contract Number and Date of Manufacture (See Figure 1).
- e. Identification/markings to BS 5742 Paragraph 3.