



## Technical Specification for BADGE ORGANISATION ARM UNION FLAG

# Defence Clothing

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PREFACE

TABLE 1 – PRODUCT LIST

<b>Item Name</b>	<b>BADGE, Organisation Arm Union Flag</b>	
<b>Development File No</b>		
<b>Product Support File No.</b>	NV 82/191	
<b>NATO Stock No.</b>	<b>CUSTOMER</b>	<b>Pattern Number</b>
8455-99-978-8929	Army Personnel	24805



**Any colour shown in this document is for representation and must not be used for colour matching.**

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TABLE 2 – ISSUE RECORD

<b>Issue No</b>	<b>Comments</b>	<b>Issue Date</b>
3	Reformatted. Clause 4 (Identification/ Marking) amended to read; “over packed into 100 single badges”.	20 August 2009
2	Clause “Over packed into 50 single badges” removed.	27 November 2003
1	Supersedes QAD (SC) PS 001 (16 <sup>th</sup> July 1992.	26 March 2003

PART 1

1. THE PRODUCT

a. Use of the Product.

To identify British Army Personnel serving outside UK, other than in normal overseas commands – by A.M.F (L), BATT Gambia, BATLS Nairobi, UN Forces Yugoslavia etc on CS95 garments.

TABLE 3 - RELATED SPECIFICATIONS AND DOCUMENTS

<b>Specification/Document</b>	<b>Detail</b>
BS EN ISO 105 Part B02 Part C06 Part D01	Textiles. Tests for colour fastness Colour fastness to light Colour fastness to domestic & commercial laundering. Colour fastness to dry cleaning.
BS EN 12590	Textiles. Industrial sewing threads made wholly or partially from synthetic fibres.

2. PATTERNS.

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

a. Product Description.

Woven union flag badge on olive background.

TABLE 4 – PRODUCT COMPONENTS

4.1 Main Material- Base fabric	Olive polyester/ taffeta, shade to be as standard pattern.
4.2 Main Material- Union flag	Red, white and blue thread, shade to be as standard pattern.

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Base Fabric	<ul style="list-style-type: none"> <li>• Full badge height: 2.5cm</li> <li>• Full badge width: 5cm</li> </ul>
5.2 Union Flag	<ul style="list-style-type: none"> <li>• Height of Union flag: 2.0cm</li> <li>• Width of Union flag: 3.5cm</li> </ul>
5.3 General	<ul style="list-style-type: none"> <li>• Continuous weave</li> <li>• Cut edges to be heat-sealed.</li> </ul>

4. IDENTIFICATION/MARKING

- Pressure sensitive self-adhesive labels are to be adhered to the outer packaging stating the NSN, contract number and date of contract.
- Over packed into 100 single badges.

TABLE 6 – SPECIMEN LABELS

Nato Stock Number
Contract Number
Date of contract

Figure 1. Example Identification and Marking Label