



**Technical Specification for  
ARMLET, RANK BADGE, WARRANT OFFICERS (IRP)  
RESERVIST**

**Defence Clothing**

PROPERTY OF  
MINISTRY OF DEFENCE



PREFACE

TABLE 1 – PRODUCT LIST

<b>Item Name</b>	ARMLET, RANK BADGE, WARRANT OFFICERS (IRP) RESERVIST	
<b>Development File No.</b>	P1896	
<b>Product Support File No.</b>		
<b>NATO Stock Number</b>	<b>Pattern Number</b>	
8455-99-130-8661	23210	

**Any colour shown in this document is for representation and must not be used for colour matching.**

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TABLE 2 – ISSUE RECORD

<b>Issue No.</b>	<b>Comments</b>	<b>Issue Date</b>
02	Reformatted.	20 August 2009
01	Reformatted, Superseded SCRDE/87/1	6 October 2003

PART 1

1. THE PRODUCT

- a. Use of the Product. An adjustable armband made from olive drab elastic webbing with metal sliders worn by Warrant Officer (IRP) Reservists. Appropriate badges of rank are to be attached at unit level.

TABLE 3 – RELATED SPECIFICATIONS AND DOCUMENTS

<b>Specification/Document</b>	<b>Detail</b>
BS EN 12590	Specification for industrial sewing threads made wholly or partly from synthetic fibres.
BS 7141 Part 4	Specification for woven elastic webbing's containing natural rubber.

2. PATTERNS

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

- a. Product Description. The armlet is to be of continuous elastic webbing with slider adjustment.

TABLE 4 – PRODUCT COMPONENTS

4.1 Band	<ul style="list-style-type: none"> <li>Webbing, elastic, woven, olive drab, 25mm wide. Warp: 61% rubber – 13% cotton. Weft: 26% viscose, to BS 7141 part 4.</li> </ul>
4.2 Adjusters	<ul style="list-style-type: none"> <li>Slider, steel, with centre bar, nickel plated, 30mm wide from edge to edge.</li> </ul>
4.3 Sewing threads for all purposes	<ul style="list-style-type: none"> <li>Thread, polyester and cotton, continuous filament, polyester core, cotton sheath, olive drab, to BS EN 12590.</li> </ul>

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Construction	<ul style="list-style-type: none"> <li>Elastic webbing, 40cm long (finished). Slider buckle secured at one end by a box tack.</li> <li>A second slider buckle for adjustment is to be engaged at the free end.</li> <li>The free end is to be threaded over the outer bar of the first slider then threaded over the centre bar of the second slider and box tacked.</li> </ul>
5.2 General	<ul style="list-style-type: none"> <li>Sewing threads may be treated with stain free lubricant.</li> <li>Armlets are to be free from ends of sewing threads and delivered in a clean condition.</li> </ul>

4. LABELLING REQUIREMENTS

- Each item is to be individually wrapped (pairs or each) and identified by a clearly printed pressure sensitive self adhesive label firmly adhered to the outside of the polythene envelope/Bag.

TABLE 6 – SPECIMEN LABELS

ITEM NAME
NSN

Figure 1. Example Identification and Marking Label