



Technical Specification for

PURSE THE ROYAL REGIMENT OF SCOTLAND

Defence Clothing (DC)

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PREFACE

TABLE 1 – PRODUCT LIST

Item Name	Purse, The Royal Regiment of Scotland	
Development File No	DCIPT/RDG/NR/15/06	
Nato Stock Number	Pattern Number	
8405-99-702-1558	D00861	

Any colour shown in this document is for representation and must not be used for colour matching.

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TABLE 2 – ISSUE RECORD

Issue No	Comments	Issue Date
3	Reformatted.	12 April 2011
2	Specification amended as follows: Belt keeper added Press stud position wording amended	06 February 2007
1	New item for the New Scottish Regiment	23 May 2006

PART 1

1. THE PRODUCT

- a. Use of the Product. Purse for The Royal Regiment of Scotland are used by all ranks of the Royal Regiment of Scotland for Parade and Ceremonial duties.

TABLE 3 – RELATED SPECIFICATIONS AND DOCUMENTS

Specification/Document	Detail
BS EN 12590	Textiles. Sewing threads made wholly or partly from synthetic fibres.
BS 3870 Part 1	Stitches and seams. Classification and terminology of stitch types.

2. PATTERNS.

- a. Master Patterns. The DC holds a Master Pattern for this product. Potential contractors may view the pattern on site by arrangement with the DC Commercial Department.
- b. Standard Patterns. A Standard Pattern may be obtained from the DC Technical Information Office and may be used to provide the criteria for all materials, components and manufacturing features not fully defined in this specification.

PART 2

3. PRODUCT DESIGN

- a. Product Description. Dark brown leather purse with front flap and press stud closure. Supplied with a dark brown leather belt.

Figure 1

Patt D00861



TABLE 4 – PRODUCT COMPONENTS

4.1 Leather	<ul style="list-style-type: none"> • Purse front, back, belt and belt loop, chrome tanned cattlehide, 2.4mm to 2.6mm dark brown • Gusset, chrome tanned cattlehide. 1.0mm to 1.2mm, dark brown • Edge binding, chrome tanned cattlehide, 0.6mm to 0.8mm, dark brown. • All leather shall be dyed through
4.2 Closure	<ul style="list-style-type: none"> • Ring press fastener, durable dot • Or an alternative approved by DC
4.3 Adhesive	<ul style="list-style-type: none"> • Natural rubber latex with resin <p>Or</p> <ul style="list-style-type: none"> • An acrylic based double sided adhesive film <p>Or</p> <ul style="list-style-type: none"> • An alternative approved by DC
4.5 Sewing threads	<ul style="list-style-type: none"> • Polyamide 6.6, continuous filament, bonded (plied), Metric Ticket 30, to meet the requirements of BS EN 12590 • Or alternatives approved by DC
4.6 Belt buckles	<ul style="list-style-type: none"> • Brass, nickel-plated 20mm, with roller • Or an alternative approved by DC
4.7 Belt keeper	<ul style="list-style-type: none"> • Brass, nickel-plated 20mm • Or an alternative approved by DC

TABLE 5 – PRODUCT CONSTRUCTION

5.1 Stitching	<ul style="list-style-type: none"> • All stitching shall be either hand stitched or machine stitched complying with BS 3870 Part 1 stitch type 301 with 5 to 6 stitches per 25mm
5.2 Purse front	<ul style="list-style-type: none"> • This consists of two pieces of leather stuck together with adhesive • The top edge shall be bound with leather 25mm wide using one row of stitching • The male stud portion shall be attached positioned 25mm from the top of the bound edge • The gusset is attached to the front with one row of stitching as shown on the Standard Pattern
5.3 Purse back	<ul style="list-style-type: none"> • The back also forms the flap • This consists of two pieces of leather stuck together with adhesive • Prior to being stuck together the female stud portion shall be attached positioned to locate correctly with the male press stud • A belt loop, 70mm by 50mm \pm2mm and with an effective opening of 30mm \pm1mm, shall be attached with a row of double stitching top and bottom as shown on the Standard Pattern • The gusset is stuck to the back with adhesive. The back is then bound with leather 25mm wide, this seam includes the gusset, using one row of stitching, as shown on the standard pattern • The finished width of the gusset shall be 50mm \pm2mm • Care shall be taken to ensure no pleating of the binding • The join of the binding shall be in line within 10mm of the top edge of the gusset as shown on the Standard Pattern
5.4 Belt	<ul style="list-style-type: none"> • Dark brown leather 18mm wide, effective length 1200mm \pm5mm • A 20mm buckle shall be attached either by stitching or by rivet and stud • There shall be nine belt holes starting 70mm \pm2mm from the end and spaced 25mm \pm1mm apart • The belt shall be supplied with a keeper

TABLE 6 – MEASUREMENTS AND TOLERANCES IN MILLIMETERS

Length			Width	
Front	Back	Overall length	Back	
	Including flap	With flap closed	Measured 85mm from the bottom edge of the purse)	Measured 85mm from the top edge of the flap)
±2mm	±2mm	±2mm	±2mm	±1mm
175	285	200	180	145

4. LABELLING REQUIREMENTS. The purses are to be clearly and indelibly marked on the lining with 3mm ±0.1mm figures/letters with the contract number, year and month of manufacture and NATO Stock Number and any other such markings as the contract or order may require.